

Production Worksheet

Wilcom TrueSizer
Design: E-20337 8x8
Colorway: Madeira Classic 40

Stitches: 6804
Colors: 1
Height: 7.81 in
Width: 6.38 in
Zoom: 0.77



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 81.0 mm
Right: 81.0 mm
Up: 99.2 mm
Down: 99.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 49.82 in²
Max Stitch: 6.4 mm
Min Stitch: 1.0 mm
Max jump: 7.0 mm
Total Thread: 173.13ft
Total bobbin: 75.75ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	6802	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20337 6x6
Colorway: Madeira Classic 40

Stitches: 4329
Colors: 1
Height: 5.81 in
Width: 4.73 in
Zoom: 1.04



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.1 mm
Right: 60.1 mm
Up: 73.8 mm
Down: 73.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 27.47 in²
Max Stitch: 6.7 mm
Min Stitch: 0.9 mm
Max jump: 6.8 mm
Total Thread: 98.00ft
Total bobbin: 40.85ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	4327	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20337 5x5
Colorway: Madeira Classic 40

Stitches: 3434
Colors: 1
Height: 4.81 in
Width: 3.93 in
Zoom: 1.25



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 49.9 mm
Right: 49.9 mm
Up: 61.1 mm
Down: 61.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 18.89 in²
Max Stitch: 5.6 mm
Min Stitch: 0.6 mm
Max jump: 6.1 mm
Total Thread: 69.93ft
Total bobbin: 27.70ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	3432	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20337 4x4
Colorway: Madeira Classic 40

Stitches: 2587
Colors: 1
Height: 3.81 in
Width: 3.08 in
Zoom: 1.60



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 1
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 39.1 mm
 Right: 39.1 mm
 Up: 48.4 mm
 Down: 48.4 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 11.73 in²
 Max Stitch: 6.0 mm
 Min Stitch: 0.3 mm
 Max jump: 6.0 mm
 Total Thread: 46.63ft
 Total bobbin: 17.18ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	2585	1000 Emerald Black	Madeira Classic 40