

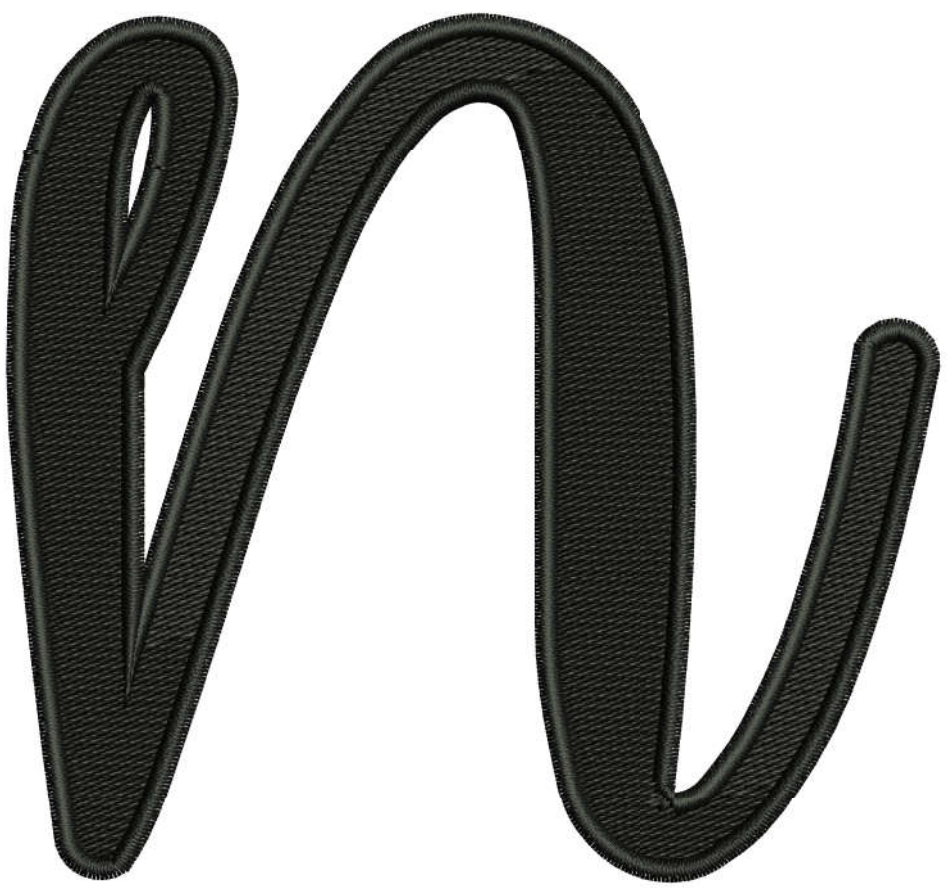
Production Worksheet

Wilcom TrueSizer
Design: E-20707 4x4
Colorway: Madeira Classic 40

Stitches: 11125
Colors: 1
Height: 3.55 in
Width: 3.80 in
Zoom: 1.28



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.2 mm
Right: 48.2 mm
Up: 45.0 mm
Down: 45.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.46 in²
Max Stitch: 6.1 mm
Min Stitch: 0.4 mm
Max jump: 6.3 mm
Total Thread: 208.51ft
Total bobbin: 79.91ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	11123	1000 Emerald Black	Madreia Classic 40

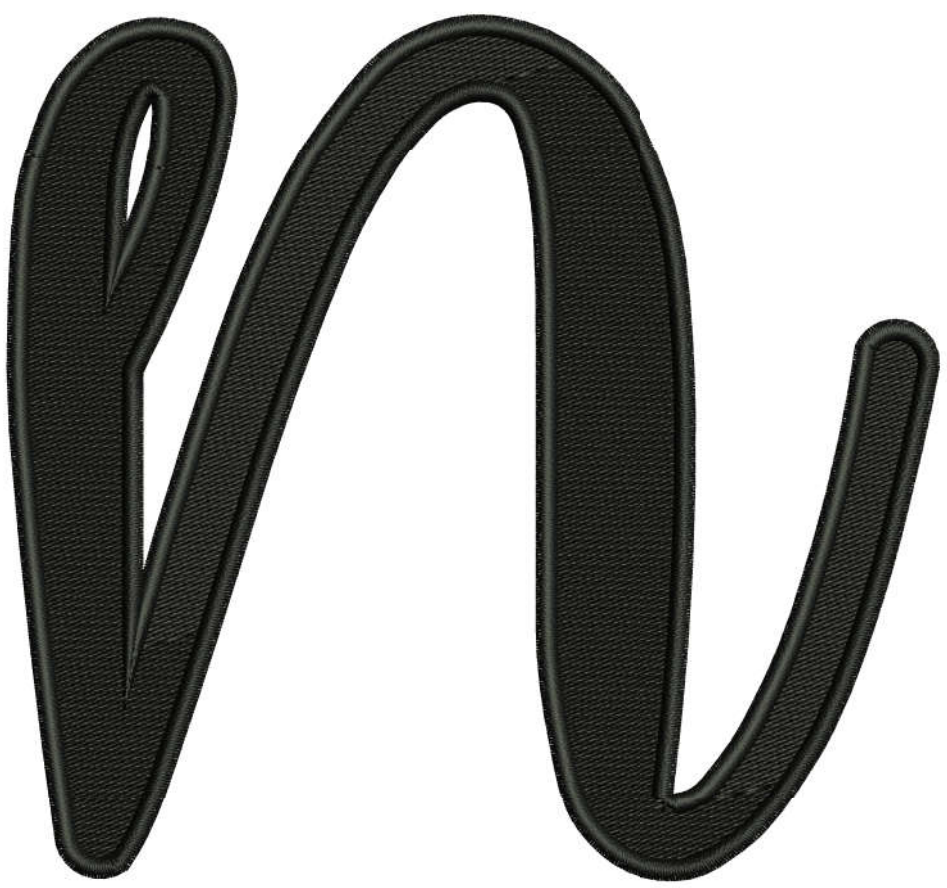
Production Worksheet

Wilcom TrueSizer
Design: E-20707 5x5
Colorway: Madeira Classic 40

Stitches: 15731
Colors: 1
Height: 4.48 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 56.8 mm
Down: 56.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 21.49 in²
Max Stitch: 6.8 mm
Min Stitch: 0.4 mm
Max jump: 6.8 mm
Total Thread: 313.71ft
Total bobbin: 124.35ft



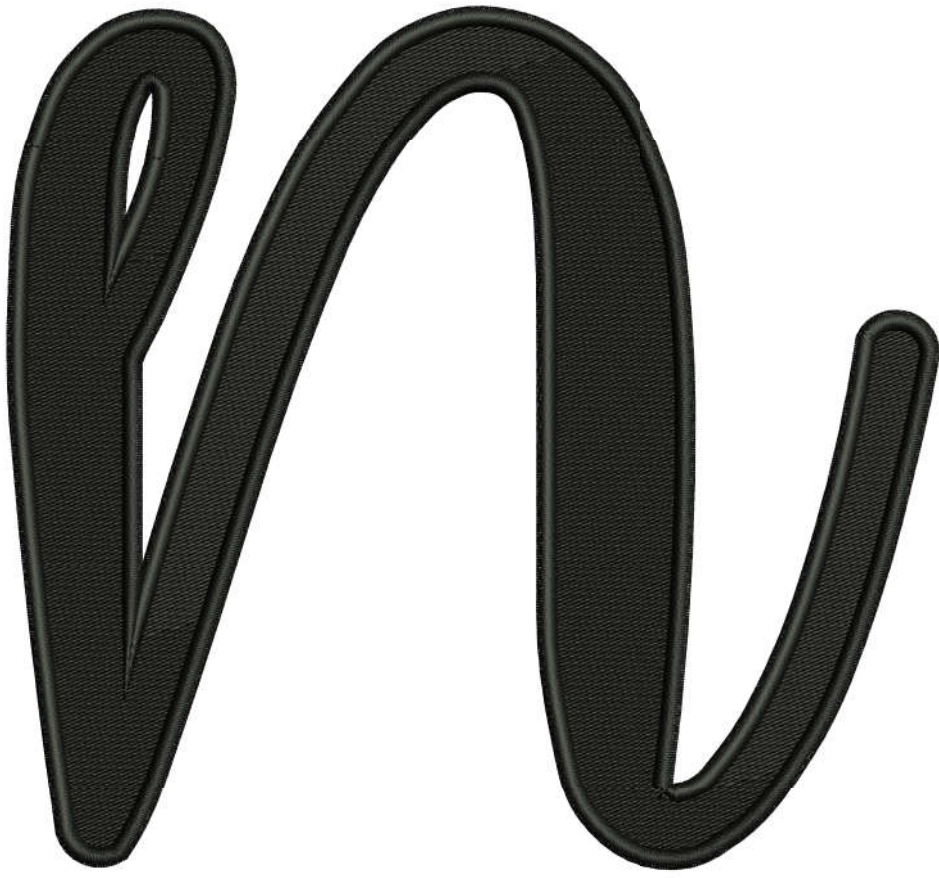
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	15729	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20707 6x6
Colorway: Madeira Classic 40

Stitches: 21216
Colors: 1
Height: 5.39 in
Width: 5.80 in
Zoom: 0.84



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 68.4 mm
Down: 68.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 31.22 in²
Max Stitch: 6.5 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 442.77ft
Total bobbin: 179.50ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	21214	1000 Emerald Black	Madreia Classic 40

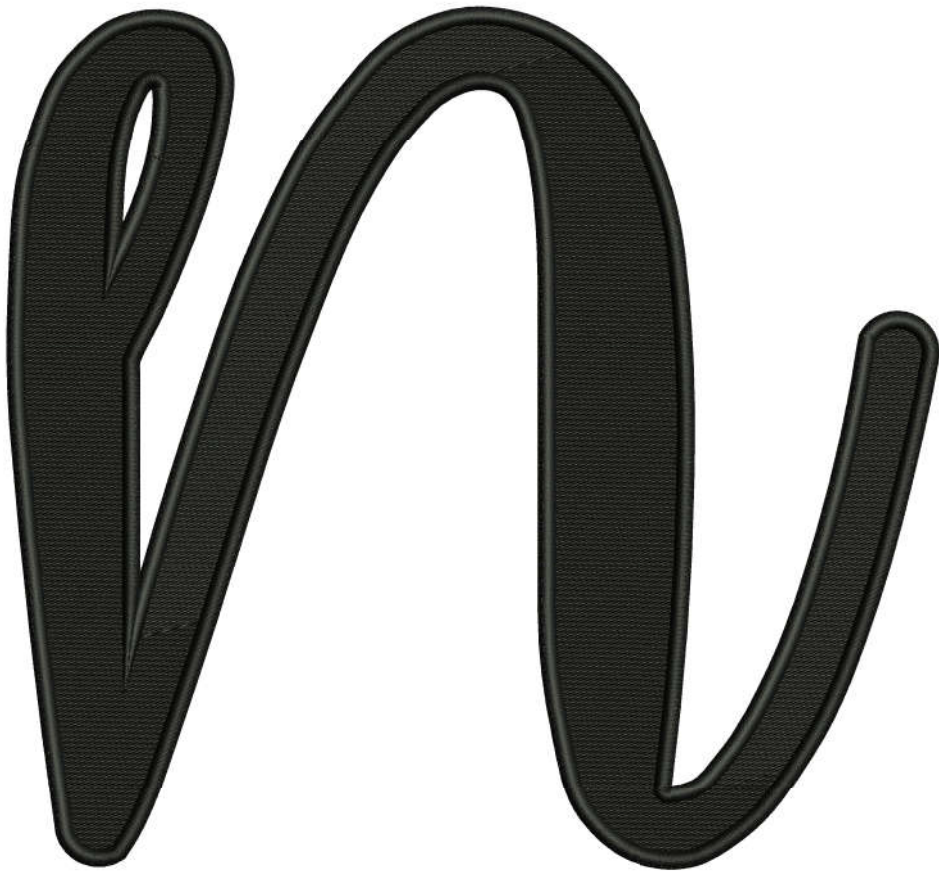
Production Worksheet

Wilcom TrueSizer
Design: E-20707 8x8
Colorway: Madeira Classic 40

Stitches: 34048
Colors: 1
Height: 7.24 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 91.9 mm
Down: 91.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 56.42 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 750.85ft
Total bobbin: 312.17ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	34046	1000 Emerald Black	Madeira Classic 40