

Production Worksheet

Wilcom TrueSizer
Design: E-20357 4x4
Colorway: Madeira Classic 40

Stitches: 27812
Colors: 3
Height: 3.80 in
Width: 3.80 in
Zoom: 1.31



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.44 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 543.91ft
Total bobbin: 213.40ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		8928	1066 Fune / Sand	Madeira Classic 40
2.	13		4912	1001 Super White	Madeira Classic 40
3.	3		13970	1146 Red	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20357 5x5
Colorway: Madeira Classic 40

Stitches: 40081
Colors: 3
Height: 4.80 in
Width: 4.80 in
Zoom: 1.04



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.05 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 828.14ft
Total bobbin: 334.12ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		13790	1066 Fune / Sand	Madeira Classic 40
2.	13		6276	1001 Super White	Madeira Classic 40
3.	3		20013	1146 Red	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20357 6x6
Colorway: Madeira Classic 40

Stitches: 54678
Colors: 3
Height: 5.80 in
Width: 5.80 in
Zoom: 0.86



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.59 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1177.20ft
Total bobbin: 484.21ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		19761	1066 Fune / Sand	Madeira Classic 40
2.	13		7822	1001 Super White	Madeira Classic 40
3.	3		27093	1146 Red	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20357 8x8
Colorway: Madeira Classic 40

Stitches: 90227
Colors: 3
Height: 7.80 in
Width: 7.80 in
Zoom: 0.64



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 7
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 60.82 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 2064.50ft
Total bobbin: 871.79ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		34764	1066 Fune / Sand	Madeira Classic 40
2.	13		11067	1001 Super White	Madeira Classic 40
3.	3		44394	1146 Red	Madeira Classic 40