

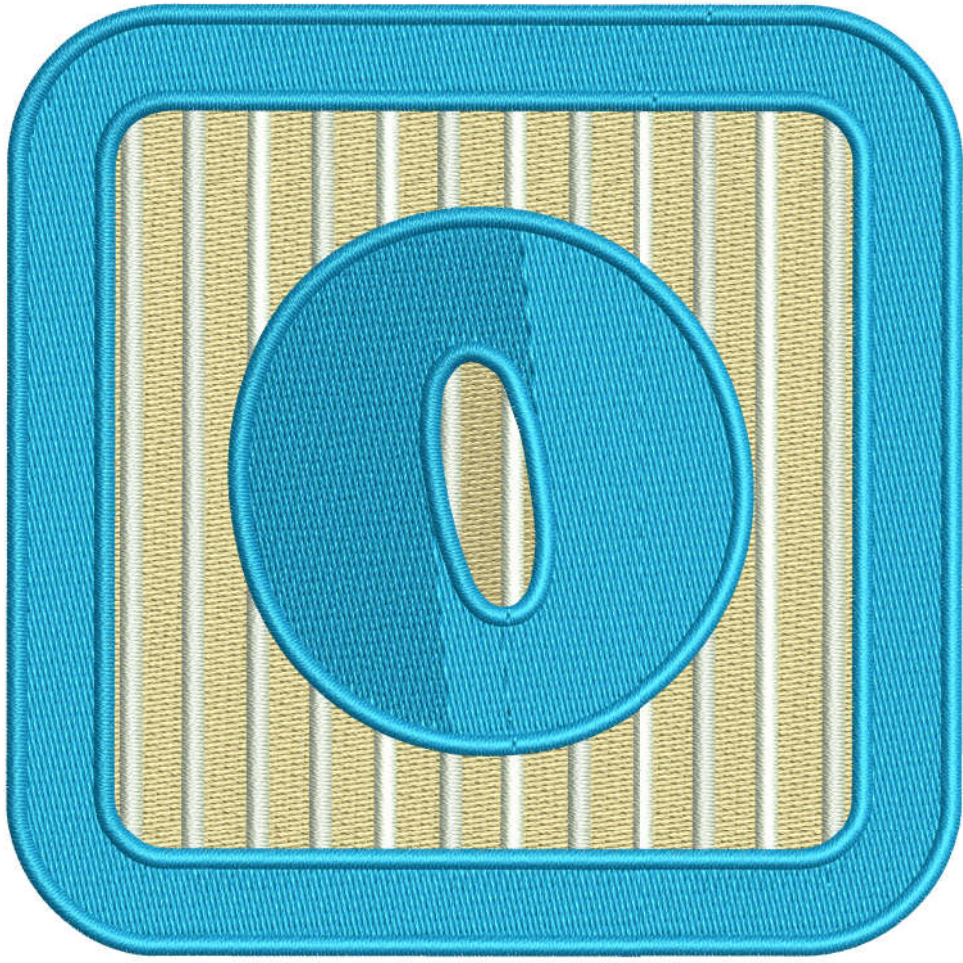
# Production Worksheet

Wilcom TrueSizer  
Design: E-20207 4x4  
Colorway: Madeira Classic 40

Stitches: 27658  
Colors: 3  
Height: 3.80 in  
Width: 3.80 in  
Zoom: 1.31



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.45 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 540.60ft  
Total bobbin: 212.03ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		8290	1066 Fune / Sand	Madeira Classic 40
2.	13		4498	1001 Super White	Madeira Classic 40
3.	17		14868	1045 Light Blue	Madeira Classic 40

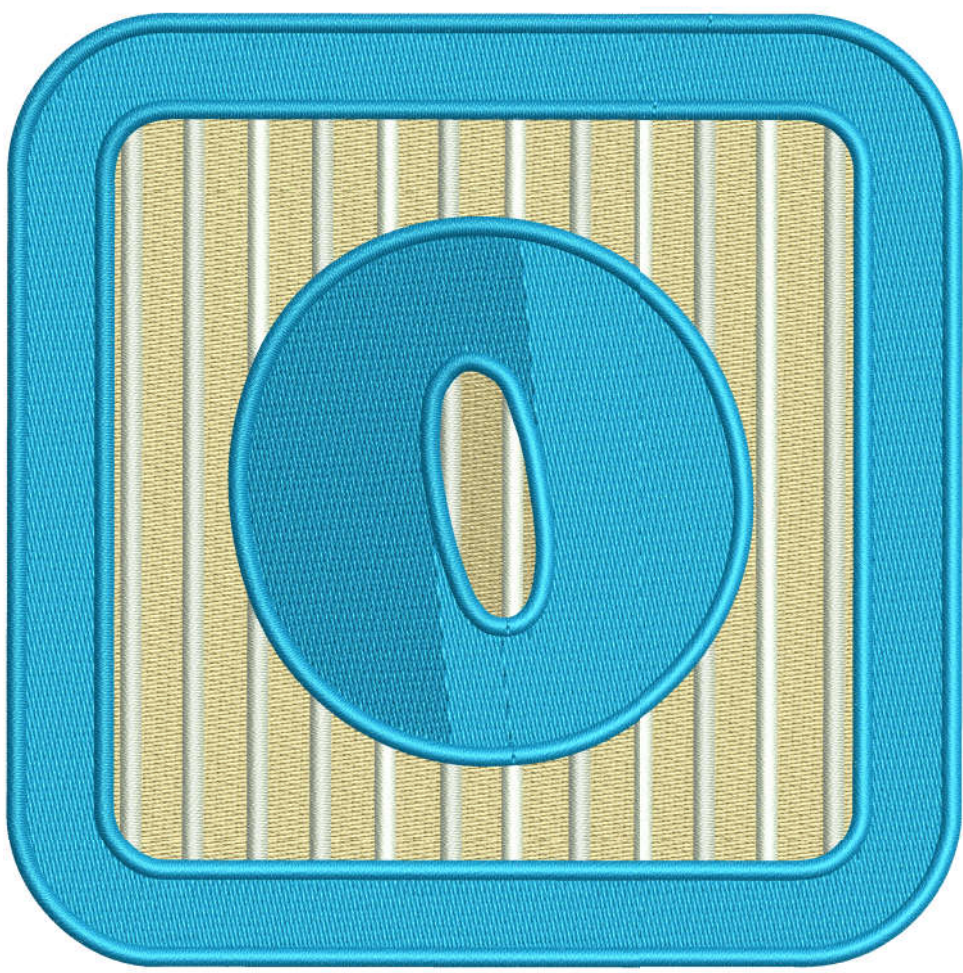
# Production Worksheet

Wilcom TrueSizer  
Design: E-20207 5x5  
Colorway: Madeira Classic 40

Stitches: 39857  
Colors: 3  
Height: 4.80 in  
Width: 4.80 in  
Zoom: 1.03



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.06 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 823.22ft  
Total bobbin: 332.07ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		12796	1066 Fune / Sand	Madeira Classic 40
2.	13		5768	1001 Super White	Madeira Classic 40
3.	17		21291	1045 Light Blue	Madeira Classic 40

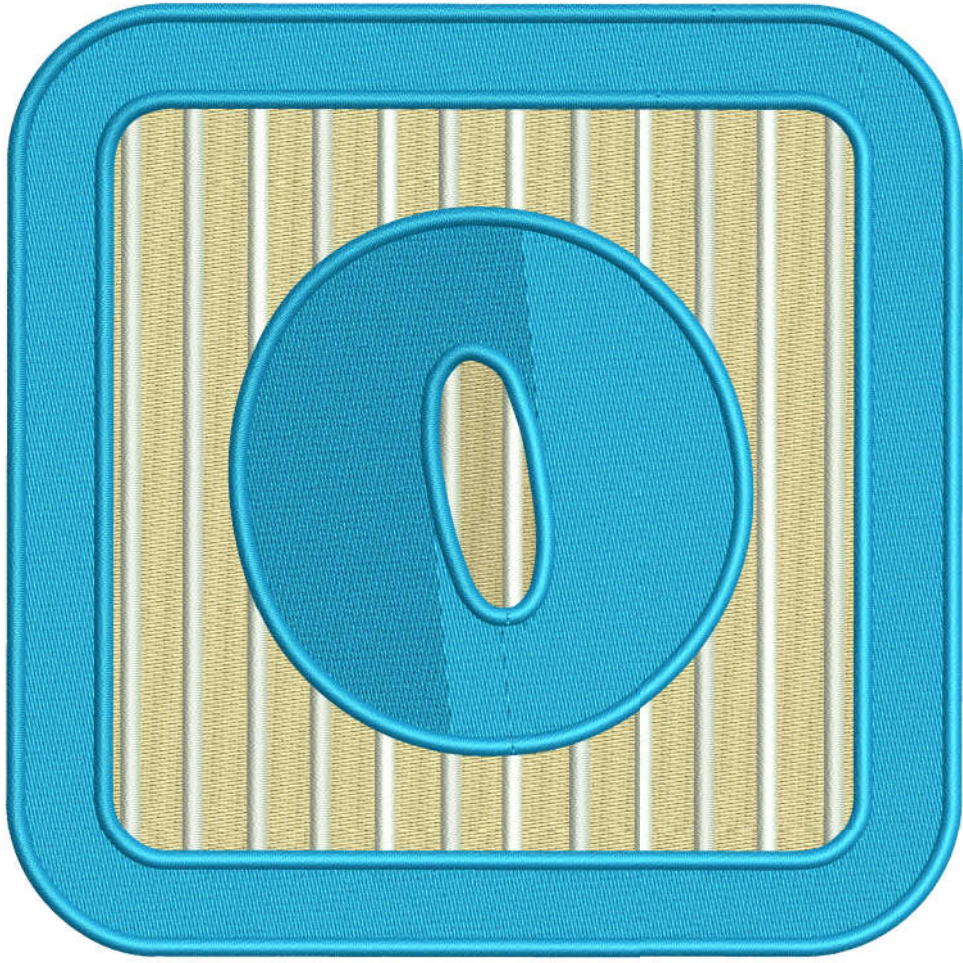
# Production Worksheet

Wilcom TrueSizer  
Design: E-20207 6x6  
Colorway: Madeira Classic 40

Stitches: 54365  
Colors: 3  
Height: 5.80 in  
Width: 5.80 in  
Zoom: 0.86



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.6 mm  
Right: 73.6 mm  
Up: 73.6 mm  
Down: 73.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.59 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1169.31ft  
Total bobbin: 480.75ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		18169	1066 Fune / Sand	Madeira Classic 40
2.	13		7185	1001 Super White	Madeira Classic 40
3.	17		29009	1045 Light Blue	Madeira Classic 40

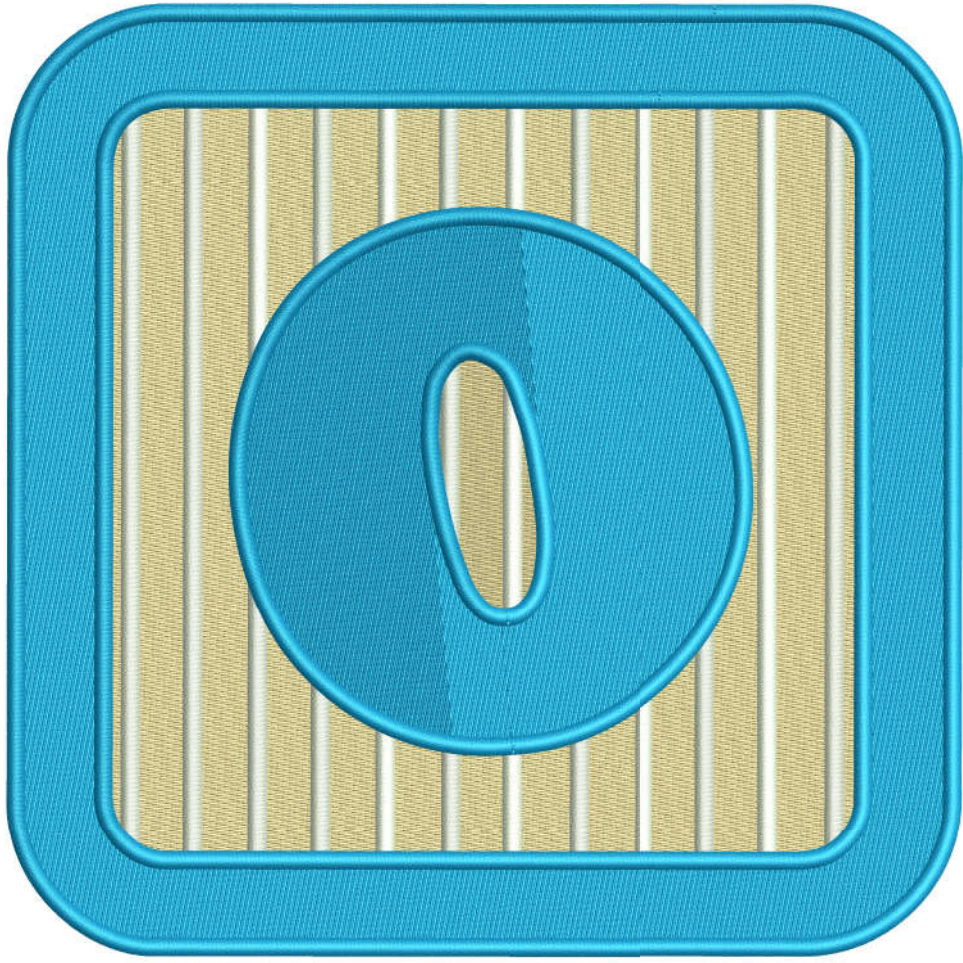
# Production Worksheet

Wilcom TrueSizer  
Design: E-20207 8x8  
Colorway: Madeira Classic 40

Stitches: 89749  
Colors: 3  
Height: 7.80 in  
Width: 7.80 in  
Zoom: 0.64



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 9  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 99.1 mm  
Down: 99.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 60.84 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 2050.63ft  
Total bobbin: 865.43ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		31845	1066 Fune / Sand	Madeira Classic 40
2.	13		10158	1001 Super White	Madeira Classic 40
3.	17		47744	1045 Light Blue	Madeira Classic 40