

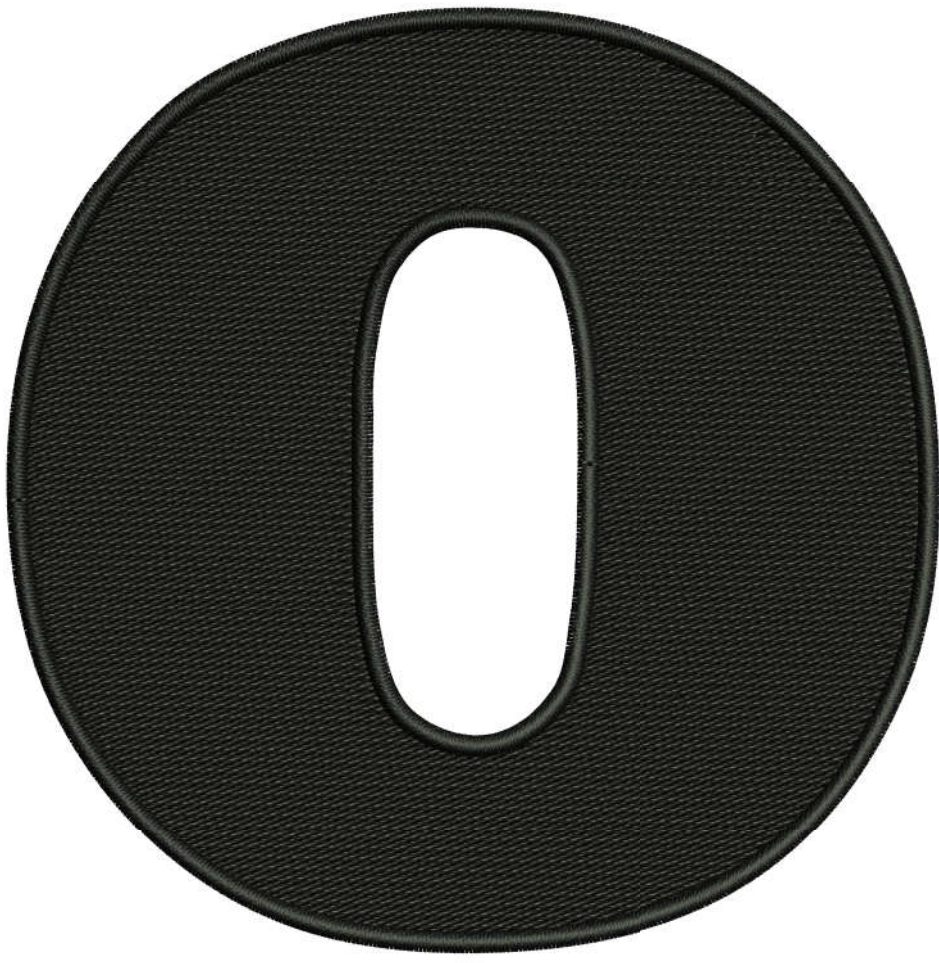
Production Worksheet

Wilcom TrueSizer
Design: E-20679 4x4
Colorway: Madeira Classic 40

Stitches: 13326
Colors: 1
Height: 3.79 in
Width: 3.73 in
Zoom: 1.30



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 47.4 mm
Right: 47.4 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.16 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 284.72ft
Total bobbin: 116.52ft



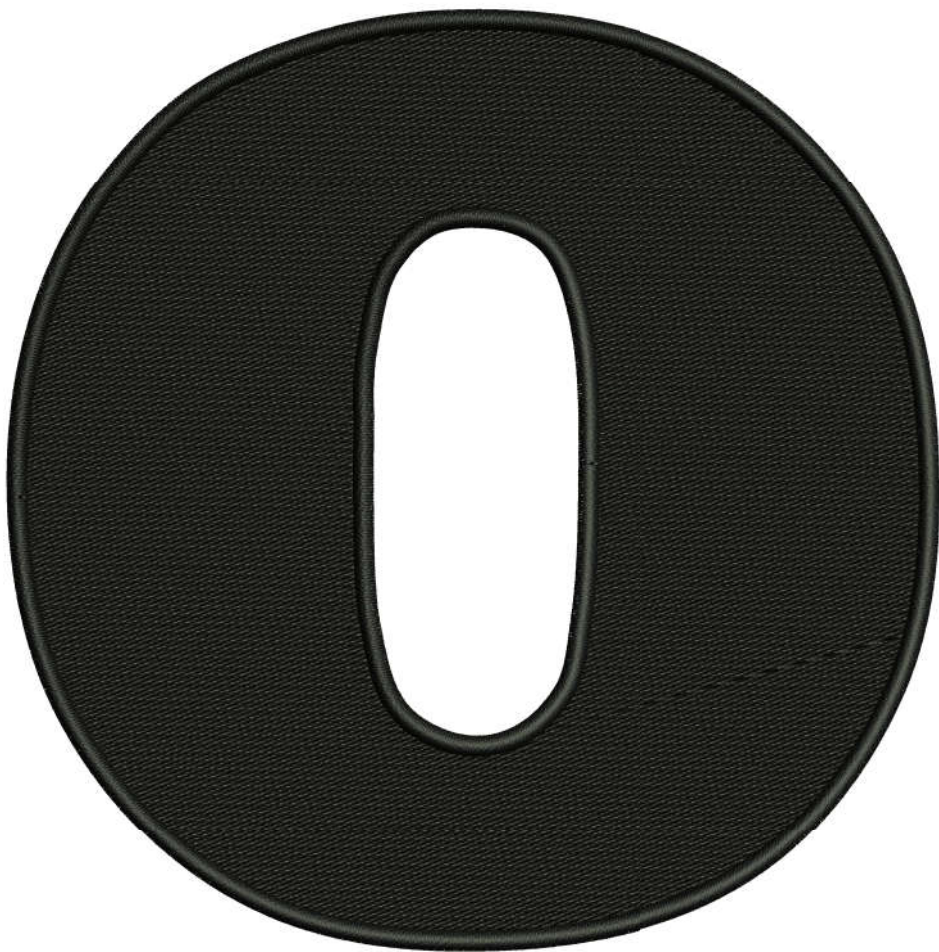
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	13324	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20679 5x5
Colorway: Madeira Classic 40

Stitches: 20199
Colors: 1
Height: 4.80 in
Width: 4.74 in
Zoom: 1.02



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.2 mm
Right: 60.2 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.73 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 447.27ft
Total bobbin: 186.12ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	20197	1000 Emerald Black	Madeira Classic 40

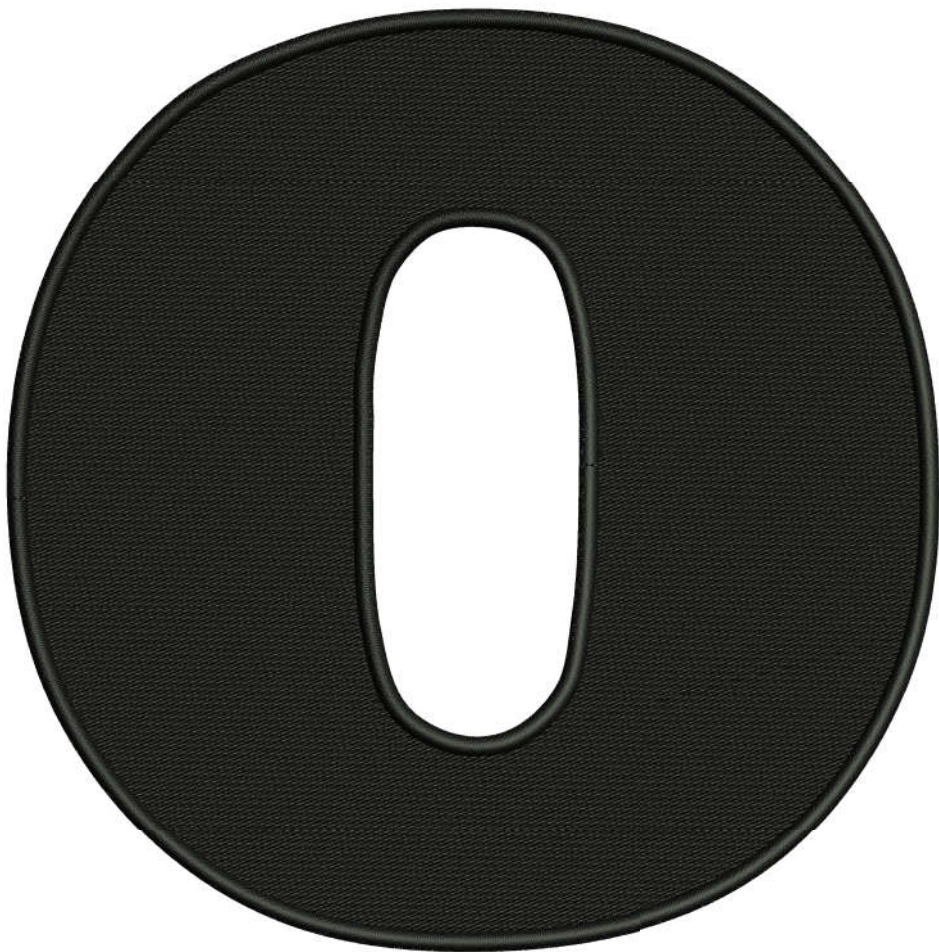
Production Worksheet

Wilcom TrueSizer
Design: E-20679 6x6
Colorway: Madeira Classic 40

Stitches: 28485
Colors: 1
Height: 5.80 in
Width: 5.72 in
Zoom: 0.85



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 72.7 mm
Right: 72.7 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.22 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 645.41ft
Total bobbin: 271.31ft



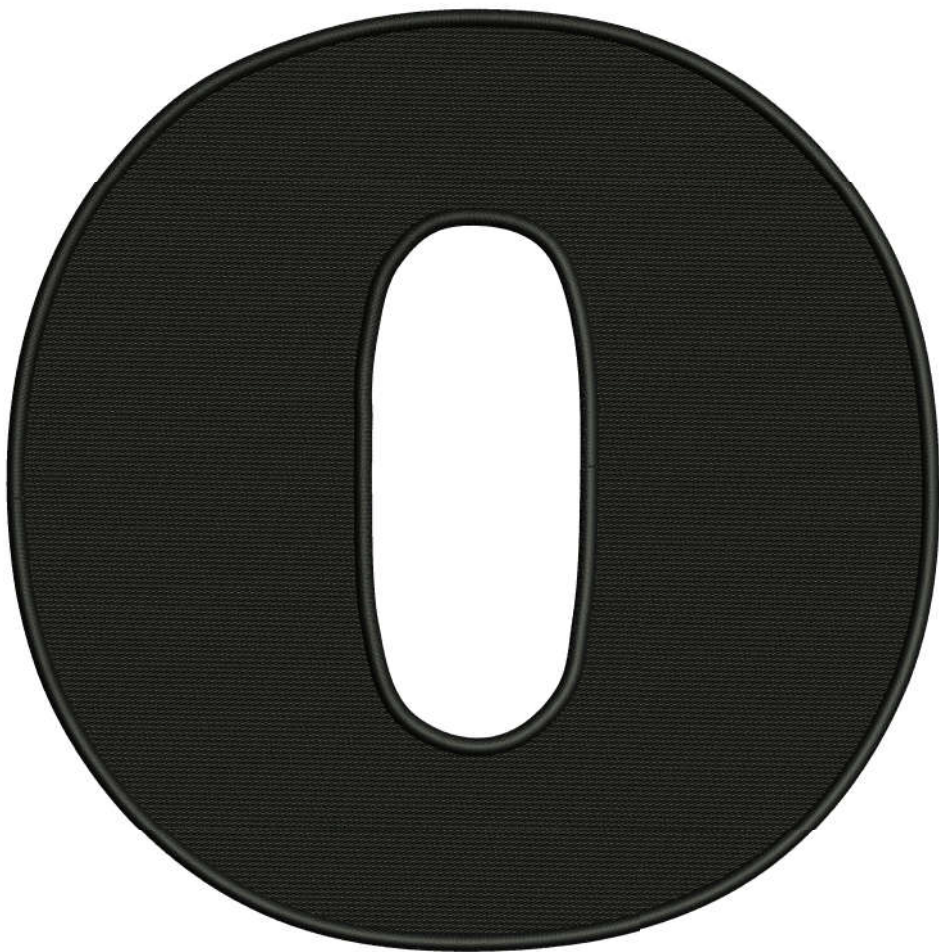
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	28483	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20679 8x8
Colorway: Madeira Classic 40

Stitches: 48965
Colors: 1
Height: 7.79 in
Width: 7.69 in
Zoom: 0.63



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 97.7 mm
Right: 97.7 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 59.95 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 1140.66ft
Total bobbin: 485.17ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	48963	1000 Emerald Black	Madeira Classic 40