

Production Worksheet

Wilcom TrueSizer
Design: E-20670 4x4
Colorway: Madeira Classic 40

Stitches: 9089
Colors: 1
Height: 3.80 in
Width: 2.65 in
Zoom: 1.85



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 33.7 mm
Right: 33.7 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.09 in²
Max Stitch: 6.6 mm
Min Stitch: 0.4 mm
Max jump: 6.6 mm
Total Thread: 193.40ft
Total bobbin: 78.88ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9087	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20670 5x5
Colorway: Madeira Classic 40

Stitches: 13490
Colors: 1
Height: 4.80 in
Width: 3.30 in
Zoom: 1.47



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 42.0 mm
Right: 42.0 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 15.87 in²
Max Stitch: 6.5 mm
Min Stitch: 0.4 mm
Max jump: 6.5 mm
Total Thread: 296.49ft
Total bobbin: 122.86ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	13488	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20670 6x6
Colorway: Madeira Classic 40

Stitches: 21547
Colors: 1
Height: 5.80 in
Width: 4.67 in
Zoom: 1.04



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 59.4 mm
Right: 59.4 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 27.09 in²
Max Stitch: 6.4 mm
Min Stitch: 0.4 mm
Max jump: 6.5 mm
Total Thread: 490.61ft
Total bobbin: 206.56ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	21545	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20670 8x8
Colorway: Madeira Classic 40

Stitches: 32399
Colors: 1
Height: 7.80 in
Width: 5.36 in
Zoom: 0.90



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 68.1 mm
Right: 68.1 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 41.85 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 751.72ft
Total bobbin: 319.09ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	32397	1000 Emerald Black	Madeira Classic 40