

# Production Worksheet

Wilcom TrueSizer  
Design: E-20350 4x4  
Colorway: Madeira Classic 40

Stitches: 28070  
Colors: 3  
Height: 3.80 in  
Width: 3.80 in  
Zoom: 1.31



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 48.2 mm  
Down: 48.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.44 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 549.05ft  
Total bobbin: 215.44ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		9162	1066 Fune / Sand	Madeira Classic 40
2.	13		5023	1001 Super White	Madeira Classic 40
3.	10		13883	1172 Orange	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-20350 5x5

Colorway: Madeira Classic 40

Stitches: 40316  
Colors: 3  
Height: 4.80 in  
Width: 4.80 in  
Zoom: 1.03



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.05 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 834.14ft  
Total bobbin: 336.76ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		14146	1066 Fune / Sand	Madeira Classic 40
2.	13		6463	1001 Super White	Madeira Classic 40
3.	10		19705	1172 Orange	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20350 6x6  
Colorway: Madeira Classic 40

Stitches: 55108  
Colors: 3  
Height: 5.80 in  
Width: 5.80 in  
Zoom: 0.86



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.6 mm  
Right: 73.6 mm  
Up: 73.6 mm  
Down: 73.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.59 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1187.38ft  
Total bobbin: 488.57ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		20336	1066 Fune / Sand	Madeira Classic 40
2.	13		8048	1001 Super White	Madeira Classic 40
3.	10		26722	1172 Orange	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20350 8x8  
Colorway: Madeira Classic 40

Stitches: 90612  
Colors: 3  
Height: 7.80 in  
Width: 7.80 in  
Zoom: 0.64



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 11  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 99.0 mm  
Down: 99.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 60.80 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 2075.84ft  
Total bobbin: 877.02ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		35681	1066 Fune / Sand	Madeira Classic 40
2.	13		11392	1001 Super White	Madeira Classic 40
3.	10		43537	1172 Orange	Madeira Classic 40