

Production Worksheet

Wilcom TrueSizer
Design: E-20671 4x4
Colorway: Madeira Classic 40

Stitches: 11321
Colors: 1
Height: 3.80 in
Width: 2.99 in
Zoom: 1.62



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 38.0 mm
Right: 38.0 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.39 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 240.00ft
Total bobbin: 97.81ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	11319	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20671 5x5
Colorway: Madeira Classic 40

Stitches: 16695
Colors: 1
Height: 4.80 in
Width: 3.72 in
Zoom: 1.30



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 47.3 mm
Right: 47.3 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.88 in²
Max Stitch: 6.5 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 366.81ft
Total bobbin: 152.06ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	16693	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20671 6x6

Colorway: Madeira Classic 40

Stitches: 23357
Colors: 1
Height: 5.80 in
Width: 4.50 in
Zoom: 1.08



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 57.2 mm
Right: 57.2 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 26.13 in²
Max Stitch: 6.5 mm
Min Stitch: 0.4 mm
Max jump: 6.5 mm
Total Thread: 526.64ft
Total bobbin: 220.87ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	23355	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20671 8x8
Colorway: Madeira Classic 40

Stitches: 39762
Colors: 1
Height: 7.79 in
Width: 6.04 in
Zoom: 0.80



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 76.7 mm
Right: 76.7 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 47.06 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 924.15ft
Total bobbin: 392.65ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	39760	1000 Emerald Black	Madeira Classic 40