

# Production Worksheet

Wilcom TrueSizer  
Design: E-20734 4x4  
Colorway: Madeira Classic 40

Stitches: 5545  
Colors: 1  
Height: 3.80 in  
Width: 2.08 in  
Zoom: 2.36



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 26.5 mm  
Right: 26.5 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 7.92 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.4 mm  
Max jump: 6.6 mm  
Total Thread: 100.90ft  
Total bobbin: 37.84ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5543	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20734 5x5  
Colorway: Madeira Classic 40

Stitches: 7753  
Colors: 1  
Height: 4.80 in  
Width: 2.62 in  
Zoom: 1.87



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 33.3 mm  
Right: 33.3 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 12.60 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.4 mm  
Max jump: 6.5 mm  
Total Thread: 150.44ft  
Total bobbin: 58.62ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7751	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20734 6x6  
Colorway: Madeira Classic 40

Stitches: 10292  
Colors: 1  
Height: 5.80 in  
Width: 3.16 in  
Zoom: 1.53



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 40.2 mm  
Right: 40.2 mm  
Up: 73.7 mm  
Down: 73.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 18.36 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 210.85ft  
Total bobbin: 84.54ft

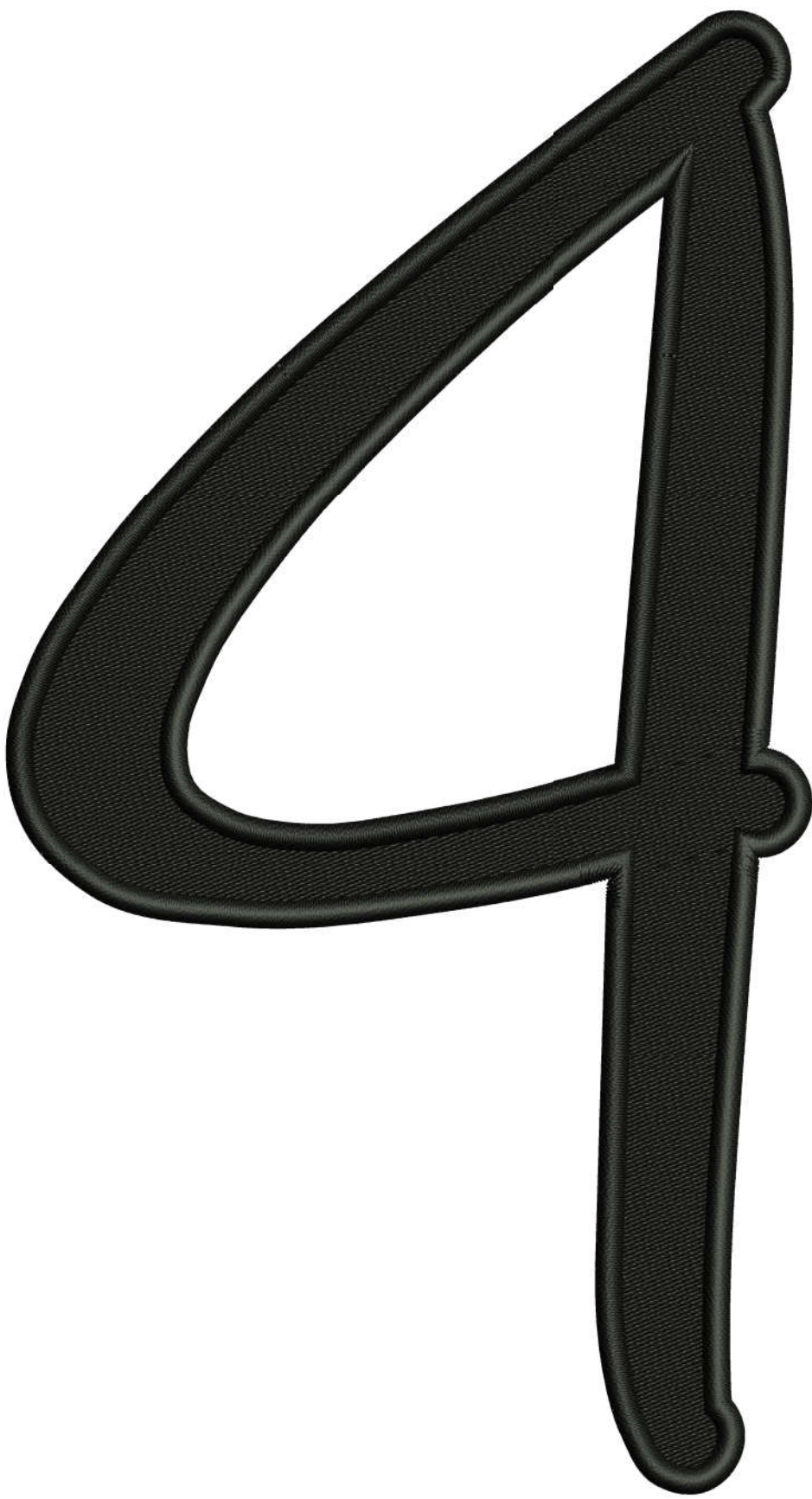
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10290	1000 Emerald Black	Madeira Classic 40

**Production Worksheet**

Wilcom TrueSizer  
Design: E-20734 8x8  
Colorway: Madeira Classic 40

Stitches: 16327  
Colors: 1  
Height: 7.80 in  
Width: 4.23 in  
Zoom: 1.14



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 3  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 53.8 mm  
Right: 53.8 mm  
Up: 99.1 mm  
Down: 99.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.04 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.4 mm  
Max jump: 6.9 mm  
Total Thread: 354.37ft  
Total bobbin: 146.12ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	16325	1000 Emerald Black	Madeira Classic 40