

Production Worksheet

Wilcom TrueSizer
Design: E-20674 4x4
Colorway: Madeira Classic 40

Stitches: 11241
Colors: 1
Height: 3.80 in
Width: 2.84 in
Zoom: 1.70



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 36.1 mm
Right: 36.1 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.82 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 237.65ft
Total bobbin: 96.73ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	11239	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20674 5x5
Colorway: Madeira Classic 40

Stitches: 16788
Colors: 1
Height: 4.80 in
Width: 3.59 in
Zoom: 1.35



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 45.6 mm
Right: 45.6 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.26 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 368.45ft
Total bobbin: 152.68ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	16786	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20674 6x6
Colorway: Madeira Classic 40

Stitches: 23522
Colors: 1
Height: 5.80 in
Width: 4.34 in
Zoom: 1.12



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 55.2 mm
Right: 55.2 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 25.21 in²
Max Stitch: 6.3 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 530.25ft
Total bobbin: 222.37ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	23520	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20674 8x8
Colorway: Madeira Classic 40

Stitches: 40158
Colors: 1
Height: 7.80 in
Width: 5.83 in
Zoom: 0.83



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 74.1 mm
Right: 74.1 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 45.52 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 932.55ft
Total bobbin: 396.08ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	40156	1000 Emerald Black	Madeira Classic 40