

Production Worksheet

Wilcom TrueSizer
Design: E-20675 4x4
Colorway: Madeira Classic 40

Stitches: 12752
Colors: 1
Height: 3.80 in
Width: 3.45 in
Zoom: 1.41



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 43.8 mm
Right: 43.8 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.09 in²
Max Stitch: 6.5 mm
Min Stitch: 0.3 mm
Max jump: 6.5 mm
Total Thread: 269.01ft
Total bobbin: 109.44ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	12750	1000 Emerald Black	Madreia Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20675 5x5
Colorway: Madeira Classic 40

Stitches: 18961
Colors: 1
Height: 4.81 in
Width: 4.33 in
Zoom: 1.12



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 55.0 mm
Right: 55.0 mm
Up: 61.0 mm
Down: 61.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 20.81 in²
Max Stitch: 6.4 mm
Min Stitch: 0.3 mm
Max jump: 6.4 mm
Total Thread: 417.42ft
Total bobbin: 173.25ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	18959	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20675 6x6
Colorway: Madeira Classic 40

Stitches: 26442
Colors: 1
Height: 5.80 in
Width: 5.20 in
Zoom: 0.93



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 66.1 mm
Right: 66.1 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 30.18 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 596.22ft
Total bobbin: 250.11ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	26440	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20675 8x8
Colorway: Madeira Classic 40

Stitches: 44862
Colors: 1
Height: 7.78 in
Width: 6.95 in
Zoom: 0.70



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 88.3 mm
Right: 88.3 mm
Up: 98.9 mm
Down: 98.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 54.13 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1040.90ft
Total bobbin: 442.00ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	44860	1000 Emerald Black	Madeira Classic 40