

Production Worksheet

Wilcom TrueSizer
Design: E-20354 4x4
Colorway: Madeira Classic 40

Stitches: 27825
Colors: 3
Height: 3.80 in
Width: 3.80 in
Zoom: 1.31



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.44 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 545.17ft
Total bobbin: 214.09ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		9096	1066 Fune / Sand	Madeira Classic 40
2.	13		4888	1001 Super White	Madeira Classic 40
3.	3		13839	1146 Red	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20354 5x5
Colorway: Madeira Classic 40

Stitches: 40071
Colors: 3
Height: 4.80 in
Width: 4.80 in
Zoom: 1.04



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.06 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 829.82ft
Total bobbin: 335.16ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		14074	1066 Fune / Sand	Madeira Classic 40
2.	13		6291	1001 Super White	Madeira Classic 40
3.	3		19704	1146 Red	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20354 6x6
Colorway: Madeira Classic 40

Stitches: 54642
Colors: 3
Height: 5.80 in
Width: 5.80 in
Zoom: 0.86



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.59 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1178.90ft
Total bobbin: 485.36ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		20083	1066 Fune / Sand	Madeira Classic 40
2.	13		7832	1001 Super White	Madeira Classic 40
3.	3		26725	1146 Red	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20354 8x8
Colorway: Madeira Classic 40

Stitches: 90074
Colors: 3
Height: 7.80 in
Width: 7.80 in
Zoom: 0.64



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 7
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 60.77 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 2063.23ft
Total bobbin: 871.63ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		35223	1066 Fune / Sand	Madeira Classic 40
2.	13		11074	1001 Super White	Madeira Classic 40
3.	3		43775	1146 Red	Madeira Classic 40