

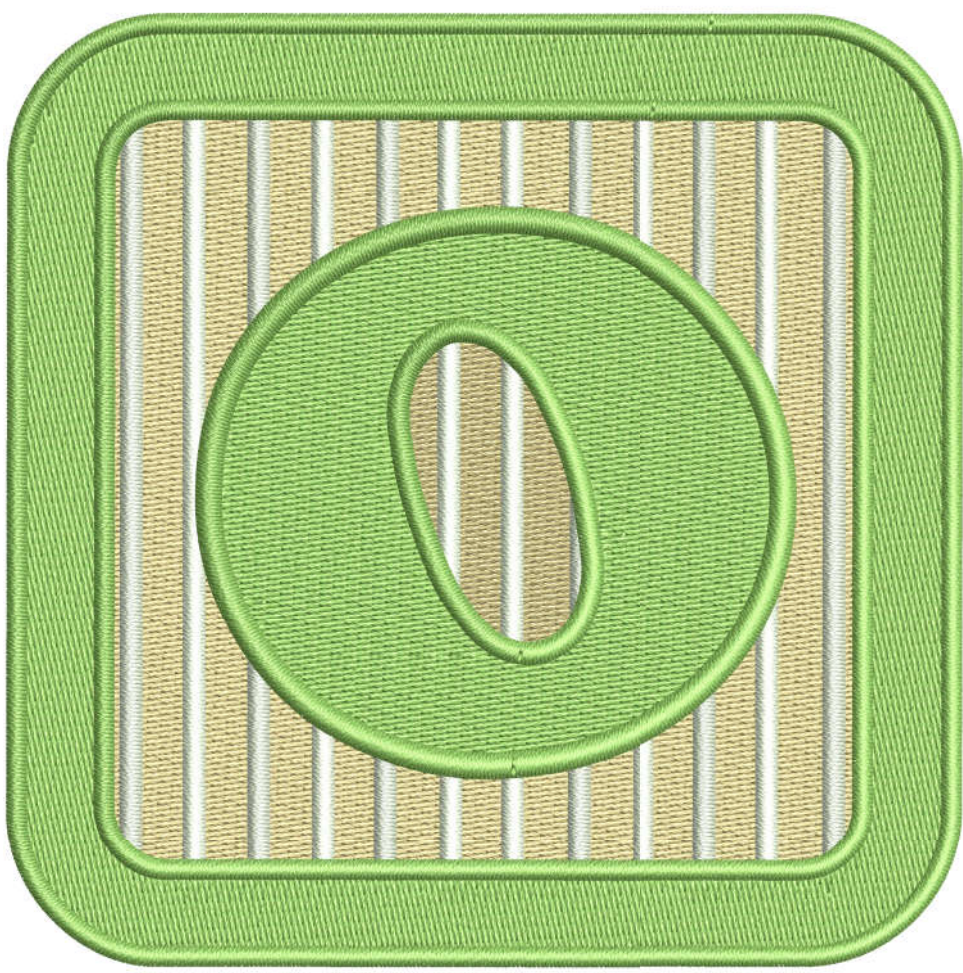
# Production Worksheet

Wilcom TrueSizer  
Design: E-20376 4x4  
Colorway: Madeira Classic 40

Stitches: 28171  
Colors: 3  
Height: 3.80 in  
Width: 3.80 in  
Zoom: 1.31



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.46 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 551.59ft  
Total bobbin: 216.55ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		8302 1066	Fune / Sand	Madeira Classic 40
2.	13		4366 1001	Super White	Madeira Classic 40
3.	23		15501 1248	Light Green	Madeira Classic 40

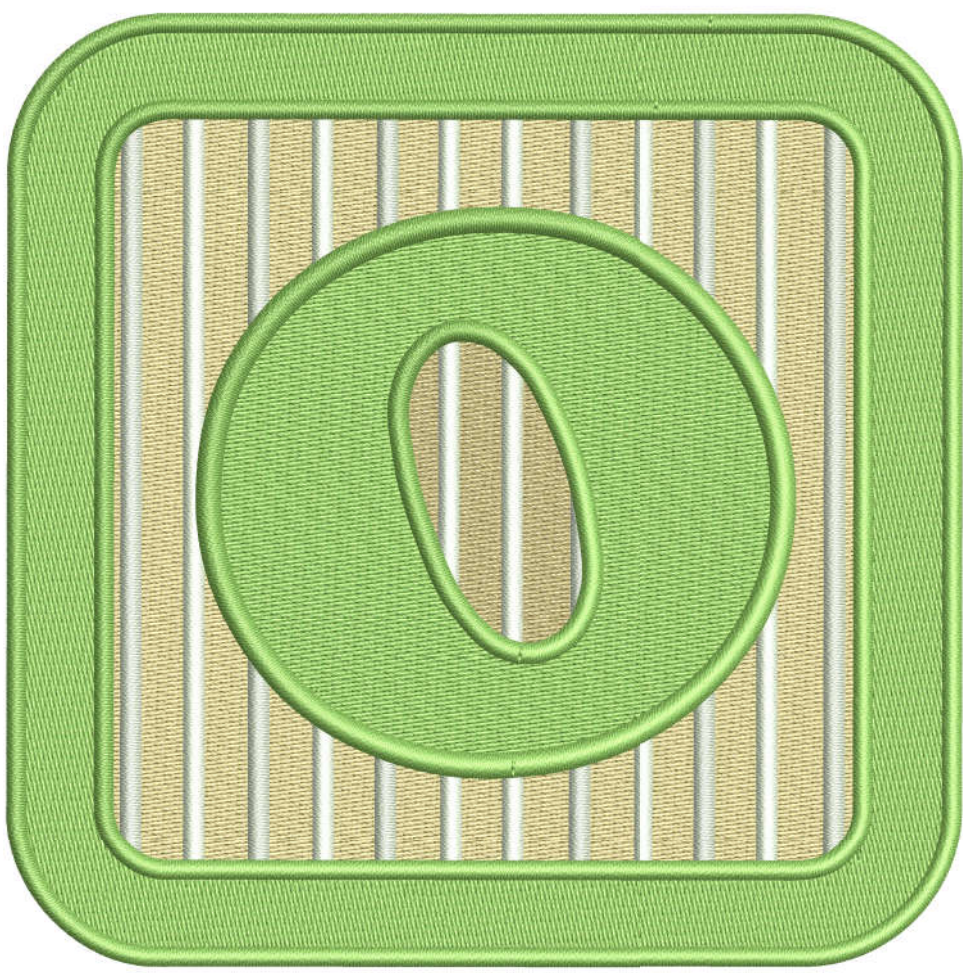
# Production Worksheet

Wilcom TrueSizer  
Design: E-20376 5x5  
Colorway: Madeira Classic 40

Stitches: 40484  
Colors: 3  
Height: 4.80 in  
Width: 4.80 in  
Zoom: 1.04



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.03 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 838.06ft  
Total bobbin: 338.43ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		12686	1066 Fune / Sand	Madeira Classic 40
2.	13		5598	1001 Super White	Madeira Classic 40
3.	23		22198	1248 Light Green	Madeira Classic 40

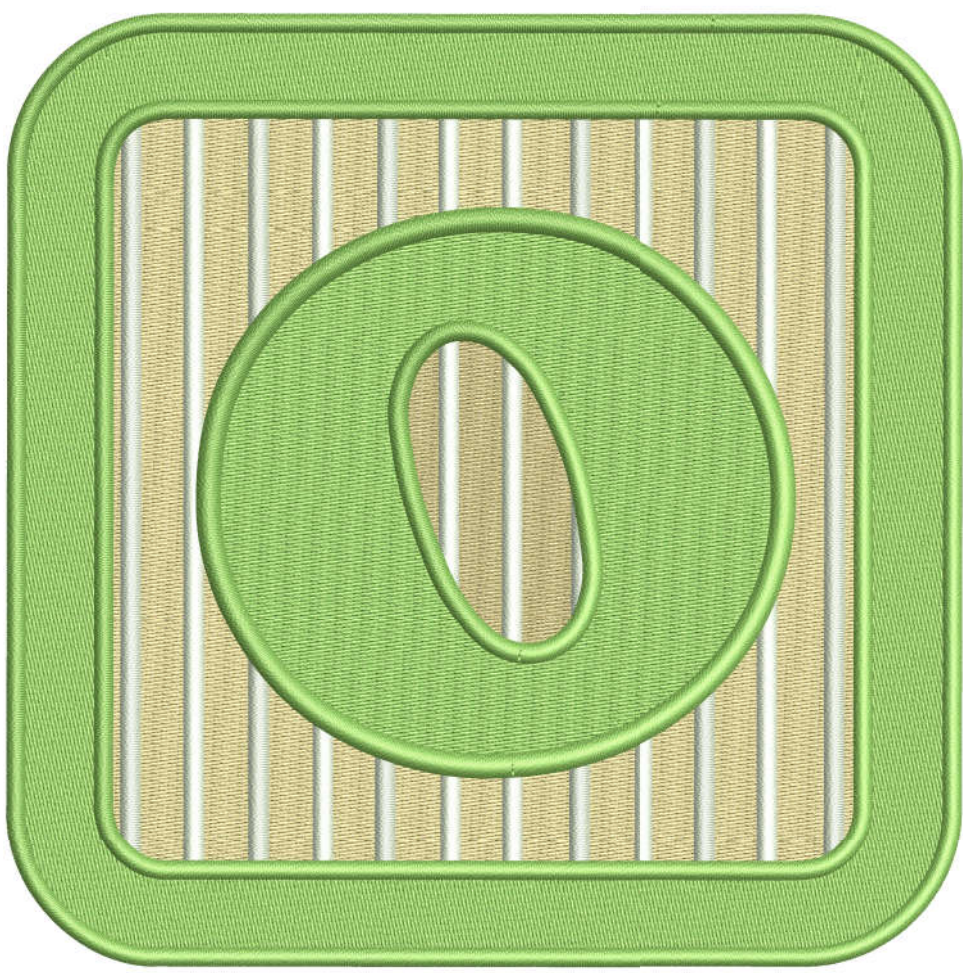
# Production Worksheet

Wilcom TrueSizer  
Design: E-20376 6x6  
Colorway: Madeira Classic 40

Stitches: 55321  
Colors: 3  
Height: 5.80 in  
Width: 5.80 in  
Zoom: 0.86



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.6 mm  
Right: 73.6 mm  
Up: 73.6 mm  
Down: 73.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.59 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1192.87ft  
Total bobbin: 491.00ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		18083	1066 Fune / Sand	Madeira Classic 40
2.	13		6969	1001 Super White	Madeira Classic 40
3.	23		30267	1248 Light Green	Madeira Classic 40