

# Production Worksheet

Wilcom TrueSizer  
Design: E-22707 4x4  
Colorway: Madeira Classic 40

Stitches: 10648  
Colors: 5  
Height: 3.82 in  
Width: 2.72 in  
Zoom: 1.81



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 16  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 34.6 mm  
Right: 34.6 mm  
Up: 48.6 mm  
Down: 48.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 10.41 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 188.22ft  
Total bobbin: 68.78ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	<input type="checkbox"/>	3255	1001 Super White	Madeira Classic 40
2.	16	<input type="checkbox"/>	2434	1066 Fune / Sand	Madeira Classic 40
3.	18	<input type="checkbox"/>	442	1287 Mlde Grey	Madeira Classic 40
4.	13	<input type="checkbox"/>	63	1001 Super White	Madeira Classic 40
5.	14	<input type="checkbox"/>	4407	1000 Emerald Black	Madeira Classic 40
6.	12	<input type="checkbox"/>	45	1191 Brown	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-22707 5x5  
Colorway: Madeira Classic 40

Stitches: 14658  
Colors: 5  
Height: 4.82 in  
Width: 3.42 in  
Zoom: 1.44



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 22  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 43.5 mm  
Right: 43.5 mm  
Up: 61.3 mm  
Down: 61.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 16.51 in<sup>2</sup>  
Max Stitch: 8.5 mm  
Min Stitch: 0.2 mm  
Max jump: 6.6 mm  
Total Thread: 276.64ft  
Total bobbin: 105.58ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	<input type="checkbox"/>	4788	1001 Super White	Madeira Classic 40
2.	16	<input type="checkbox"/>	3451	1066 Fune / Sand	Madeira Classic 40
3.	18	<input type="checkbox"/>	590	1287 Mlde Grey	Madeira Classic 40
4.	13	<input type="checkbox"/>	76	1001 Super White	Madeira Classic 40
5.	14	<input type="checkbox"/>	5696	1000 Emerald Black	Madeira Classic 40
6.	12	<input type="checkbox"/>	55	1191 Brown	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-22707 6x6  
Colorway: Madeira Classic 40

Stitches: 19222  
Colors: 5  
Height: 5.82 in  
Width: 4.13 in  
Zoom: 1.19



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 23  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 52.5 mm  
Right: 52.5 mm  
Up: 74.0 mm  
Down: 74.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 24.07 in<sup>2</sup>  
Max Stitch: 8.0 mm  
Min Stitch: 0.2 mm  
Max jump: 6.9 mm  
Total Thread: 382.61ft  
Total bobbin: 150.63ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	<input type="checkbox"/>	6559	1001 Super White	Madeira Classic 40
2.	16	<input type="checkbox"/>	4754	1066 Fune / Sand	Madeira Classic 40
3.	18	<input type="checkbox"/>	758	1287 Mlde Grey	Madeira Classic 40
4.	13	<input type="checkbox"/>	96	1001 Super White	Madeira Classic 40
5.	14	<input type="checkbox"/>	6988	1000 Emerald Black	Madeira Classic 40
6.	12	<input type="checkbox"/>	65	1191 Brown	Madeira Classic 40