

# Production Worksheet

Wilcom TrueSizer  
Design: E-20349 4x4  
Colorway: Madeira Classic 40

Stitches: 27822  
Colors: 3  
Height: 3.81 in  
Width: 3.80 in  
Zoom: 1.31



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 48.4 mm  
Down: 48.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.48 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 547.07ft  
Total bobbin: 215.23ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		9559	1066 Fune / Sand	Madeira Classic 40
2.	13		5223	1001 Super White	Madeira Classic 40
3.	3		13038	1146 Red	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20349 5x5  
Colorway: Madeira Classic 40

Stitches: 40057  
Colors: 3  
Height: 4.80 in  
Width: 4.80 in  
Zoom: 1.04



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.05 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 831.57ft  
Total bobbin: 336.25ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		14823	1066 Fune / Sand	Madeira Classic 40
2.	13		6671	1001 Super White	Madeira Classic 40
3.	3		18561	1146 Red	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20349 6x6  
Colorway: Madeira Classic 40

Stitches: 54480  
Colors: 3  
Height: 5.80 in  
Width: 5.80 in  
Zoom: 0.86



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.6 mm  
Right: 73.6 mm  
Up: 73.6 mm  
Down: 73.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.59 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1179.07ft  
Total bobbin: 486.09ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		21083	1066 Fune / Sand	Madeira Classic 40
2.	13		8321	1001 Super White	Madeira Classic 40
3.	3		25074	1146 Red	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20349 8x8  
Colorway: Madeira Classic 40

Stitches: 90139  
Colors: 3  
Height: 7.80 in  
Width: 7.80 in  
Zoom: 0.64



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 9  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 99.1 mm  
Down: 99.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 60.83 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 2071.96ft  
Total bobbin: 876.55ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		37446	1066 Fune / Sand	Madeira Classic 40
2.	13		11817	1001 Super White	Madeira Classic 40
3.	3		40874	1146 Red	Madeira Classic 40