

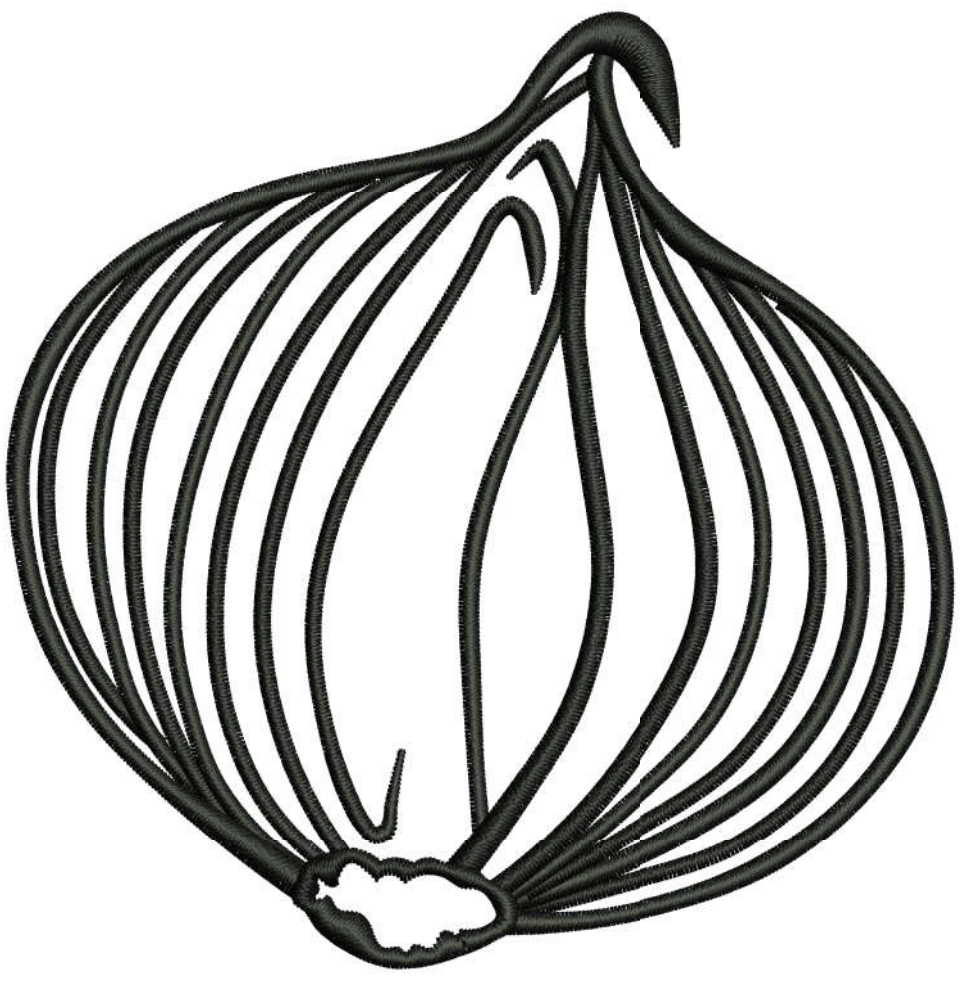
# Production Worksheet

Wilcom TrueSizer  
Design: E-20325 4x4  
Colorway: Madeira Classic 40

Stitches: 9348  
Colors: 1  
Height: 3.85 in  
Width: 3.80 in  
Zoom: 1.29



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 48.9 mm  
Down: 48.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.66 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 145.66ft  
Total bobbin: 49.58ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9346	1000 Emerald Black	Madeira Classic 40

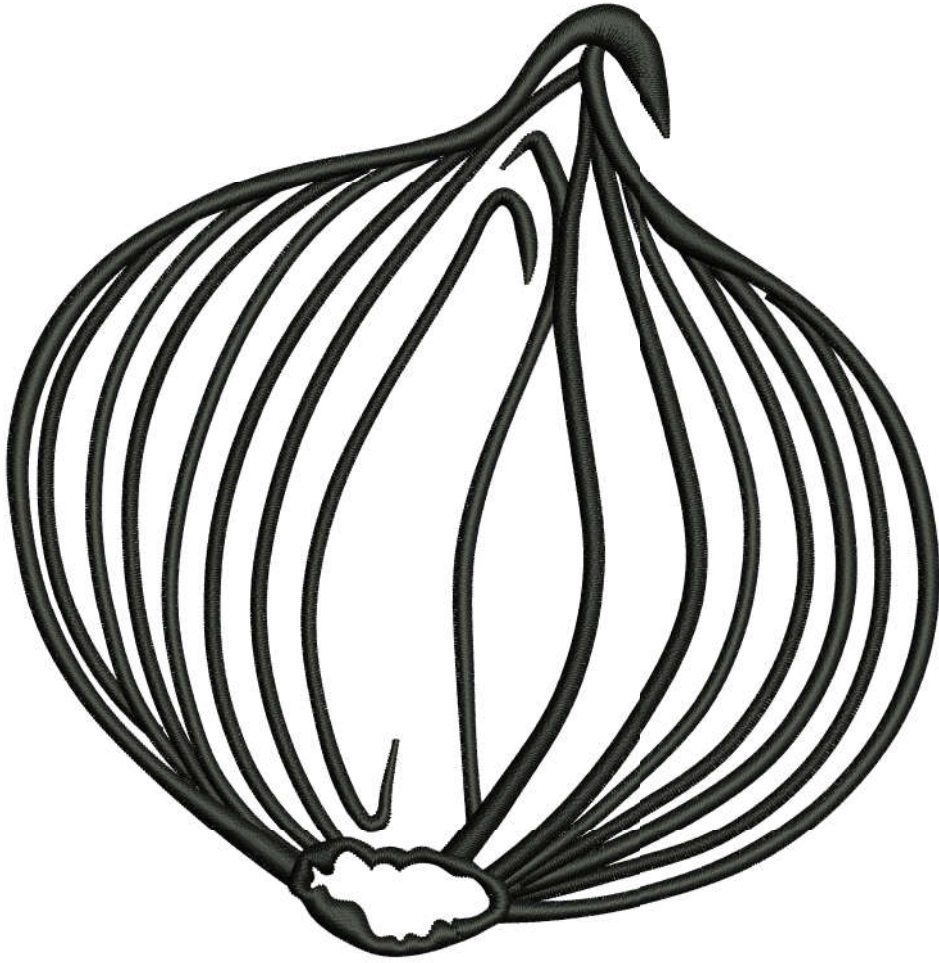
# Production Worksheet

Wilcom TrueSizer  
Design: E-20325 5x5  
Colorway: Madeira Classic 40

Stitches: 12208  
Colors: 1  
Height: 4.92 in  
Width: 4.80 in  
Zoom: 1.01



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 62.4 mm  
Down: 62.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.61 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.4 mm  
Max jump: 7.0 mm  
Total Thread: 210.78ft  
Total bobbin: 77.05ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	12206	1000 Emerald Black	Madreia Classic 40

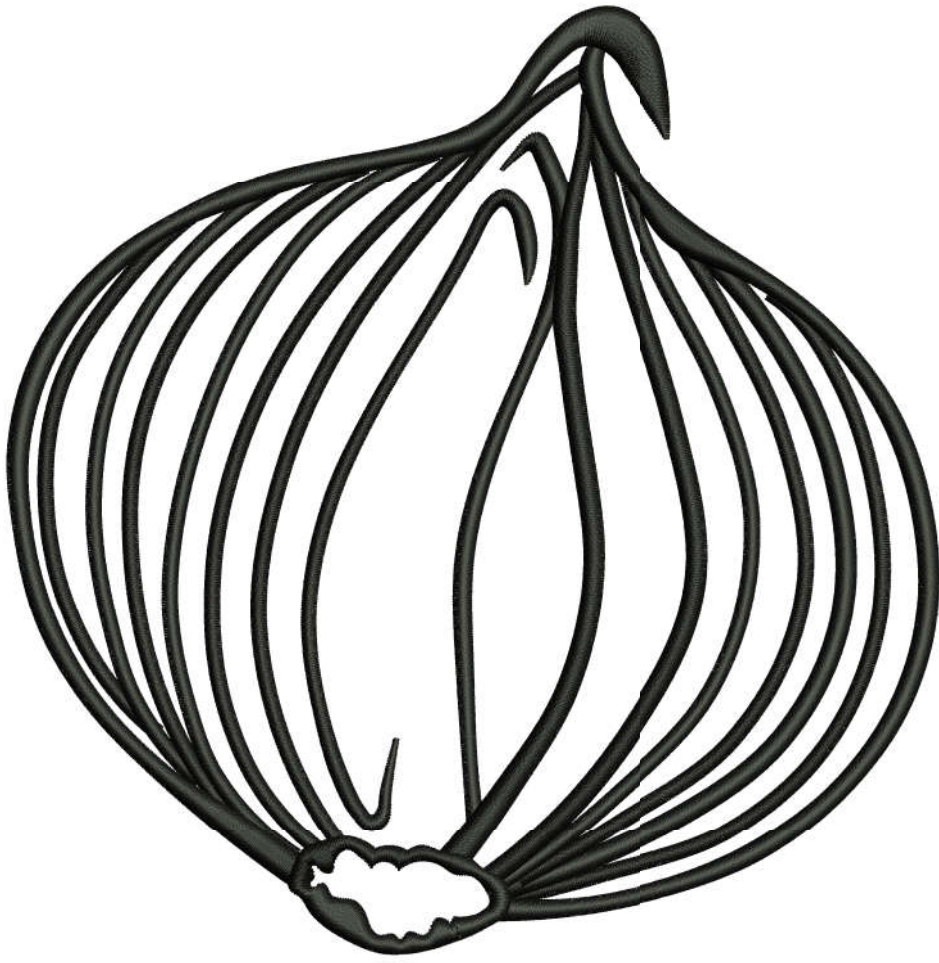
# Production Worksheet

Wilcom TrueSizer  
Design: E-20325 6x6  
Colorway: Madeira Classic 40

Stitches: 15341  
Colors: 1  
Height: 5.92 in  
Width: 5.81 in  
Zoom: 0.83



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.8 mm  
Right: 73.8 mm  
Up: 75.2 mm  
Down: 75.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 34.40 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.4 mm  
Total Thread: 296.15ft  
Total bobbin: 115.45ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	15339	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20325 8x8  
Colorway: Madeira Classic 40

Stitches: 21913  
Colors: 1  
Height: 7.99 in  
Width: 7.81 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.2 mm  
Right: 99.2 mm  
Up: 101.5 mm  
Down: 101.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 62.38 in<sup>2</sup>  
Max Stitch: 8.2 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 493.15ft  
Total bobbin: 206.64ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	21911	1000 Emerald Black	Madeira Classic 40