Production Worksheet

Wilcom TrueSizer
Design: E-22590 4x4
Colorway: Colorway 1

Stitches:	8986
Colors:	11
Height:	1.80 in
Width:	3.81 in
Zoom:	1:1

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	13
Stops:	14
Trims:	40
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	48.4 mm
Right:	48.4 mm
Up:	22.9 mm
Down:	22.9 mm
EndX:	0.00 in
EndY:	0.00 in
Area	6.88 in²
Max Stitch:	9.3 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	150.52ft
Total bobbin:	51.34ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	27	1399		D-BROWN	
2.	2	96		D-GREEN	
3.	30	532		GOLDEN	
4.	3	1271		L-GREEN	
5.	25	1144		D-ORANGE	
6.	13	466		WHITE	
7.	14	420		BLACK	
8.	27	327		D-BROWN	
9.	2	248		D-GREEN	
10.	15	255		RED	
11.	28	1774		L-BROWN	
12.	25	370		D-ORANGE	
13.	16	114		SAND	
14.	4	568		M- Yellow	

Production Worksheet

Wilcom TrueSizer
Design: E-22590 5x5
Colorway: Colorway 1

Stitches:	11922
Colors:	11
Height:	2.26 in
Width:	4.81 in
Zoom:	1:1

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	13
Stops:	14
Trims:	40
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	61.1 mm
Right:	61.1 mm
Up:	28.8 mm
Down:	28.8 mm
EndX:	0.00 in
EndY:	0.00 in
Area	10.90 in²
Max Stitch:	11.7 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	215.22ft
Total bobbin:	78.27ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	27	1813		D-BROWN	
2.	2	118		D-GREEN	
3.	30	754		GOLDEN	
4.	3	1777		L-GREEN	
5.	25	1612		D-ORANGE	
6.	13	660		WHITE	
7.	14	530		BLACK	
8.	27	397		D-BROWN	
9.	2	308		D-GREEN	
10.	15	317		RED	
11.	28	2277		L-BROWN	
12.	25	444		D-ORANGE	
13.	16	138		SAND	
14.	4	775		M- Yellow	

Production Worksheet

Wilcom TrueSizer
Design: E-22590 6x6
Colorway: Colorway 1

Stitches:	15543
Colors:	11
Height:	2.74 in
Width:	5.81 in
Zoom:	0.98

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	13
Stops:	14
Trims:	42
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	73.8 mm
Right:	73.8 mm
Up:	34.7 mm
Down:	34.7 mm
EndX:	0.00 in
EndY:	0.00 in
Area	15.90 in²
Max Stitch:	9.6 mm
Min Stitch:	0.4 mm
Max jump:	6.9 mm
Total Thread:	296.70ft
Total bobbin:	112.47ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	27	2388		D-BROWN	
2.	2	142		D-GREEN	
3.	30	1050		GOLDEN	
4.	3	2394		L-GREEN	
5.	25	2202		D-ORANGE	
6.	13	829		WHITE	
7.	14	637		BLACK	
8.	27	482		D-BROWN	
9.	2	378		D-GREEN	
10.	15	387		RED	
11.	28	2846		L-BROWN	
12.	25	565		D-ORANGE	
13.	16	192		SAND	
14.	4	1049		M- Yellow	

Production Worksheet

Wilcom TrueSizer

Design: E-22590 8x8

Colorway: Colorway 1

Stitches:	23383
Colors:	11
Height:	3.64 in
Width:	7.81 in
Zoom:	0.73

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	13
Stops:	14
Trims:	45
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	99.2 mm
Right:	99.2 mm
Up:	46.2 mm
Down:	46.2 mm
EndX:	0.00 in
EndY:	0.00 in
Area	28.40 in²
Max Stitch:	11.8 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	491.50ft
Total bobbin:	197.42ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	27	3461		D-BROWN	
2.	2	197		D-GREEN	
3.	30	1682		GOLDEN	
4.	3	3863		L-GREEN	
5.	25	3590		D-ORANGE	
6.	13	1301		WHITE	
7.	14	878		BLACK	
8.	27	636		D-BROWN	
9.	2	510		D-GREEN	
10.	15	523		RED	
11.	28	4030		L-BROWN	
12.	25	777		D-ORANGE	
13.	16	269		SAND	
14.	4	1664		M- Yellow	