

Production Worksheet

Wilcom TrueSizer
 Design: E-21776 4x4
 Colorway: Madeira Classic 40

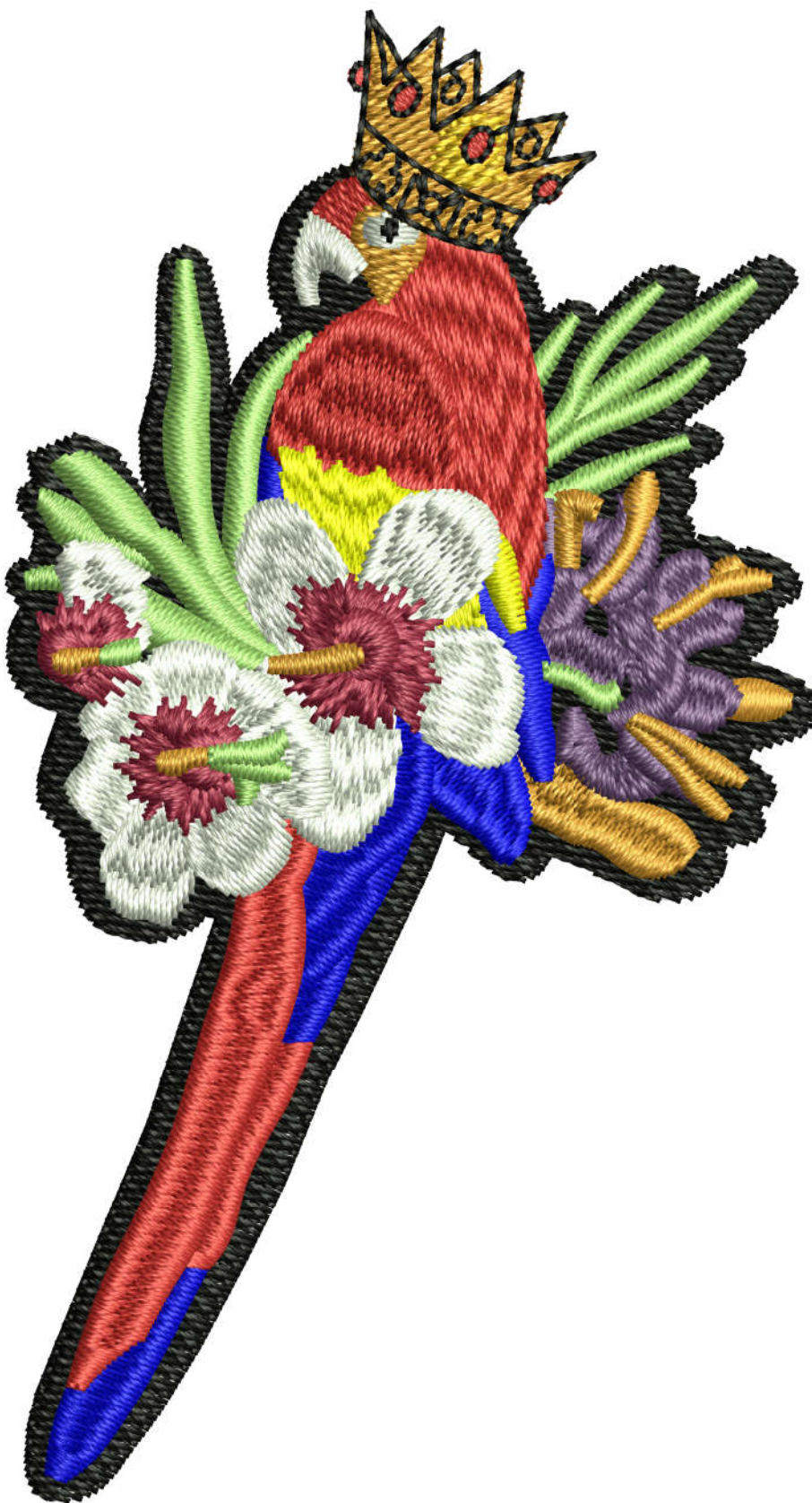
Stitches: 13426
 Colors: 10
 Height: 3.75 in
 Width: 2.04 in
 Zoom: 2.31

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 www.digitemb.com

Machine format: Tajima
 Color changes: 15
 Stops: 16
 Trims: 31
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 25.9 mm
 Right: 25.9 mm
 Up: 47.6 mm
 Down: 47.6 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 7.65 in²
 Max Stitch: 11.8 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 238.30ft
 Total bobbin: 85.70ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	4644	1000	Emerald Black	Madeira Classic 40
2.	23	967	1248	Light Green	Madeira Classic 40
3.	10	281	1172	Orange	Madeira Classic 40
4.	11	834	1033	Purple	Madeira Classic 40
5.	2	1097	1934	Royal Blue	Madeira Classic
6.	3	1687	1146	Red	Madeira Classic 40
7.	25	278	1995	Yellow	Madeira PolyNeon 40
8.	10	86	1172	Orange	Madeira Classic 40
9.	13	1454	1001	Super White	Madeira Classic 40
10.	9	602	1281	Marron	Madeira Classic 40
11.	10	408	1172	Orange	Madeira Classic 40
12.	23	153	1248	Light Green	Madeira Classic 40
13.	10	383	1172	Orange	Madeira Classic 40
14.	4	45	1064	golden	Madeira Classic 40
15.	3	90	1146	Red	Madeira Classic 40
16.	14	415	1000	Emerald Black	Madeira Classic 40



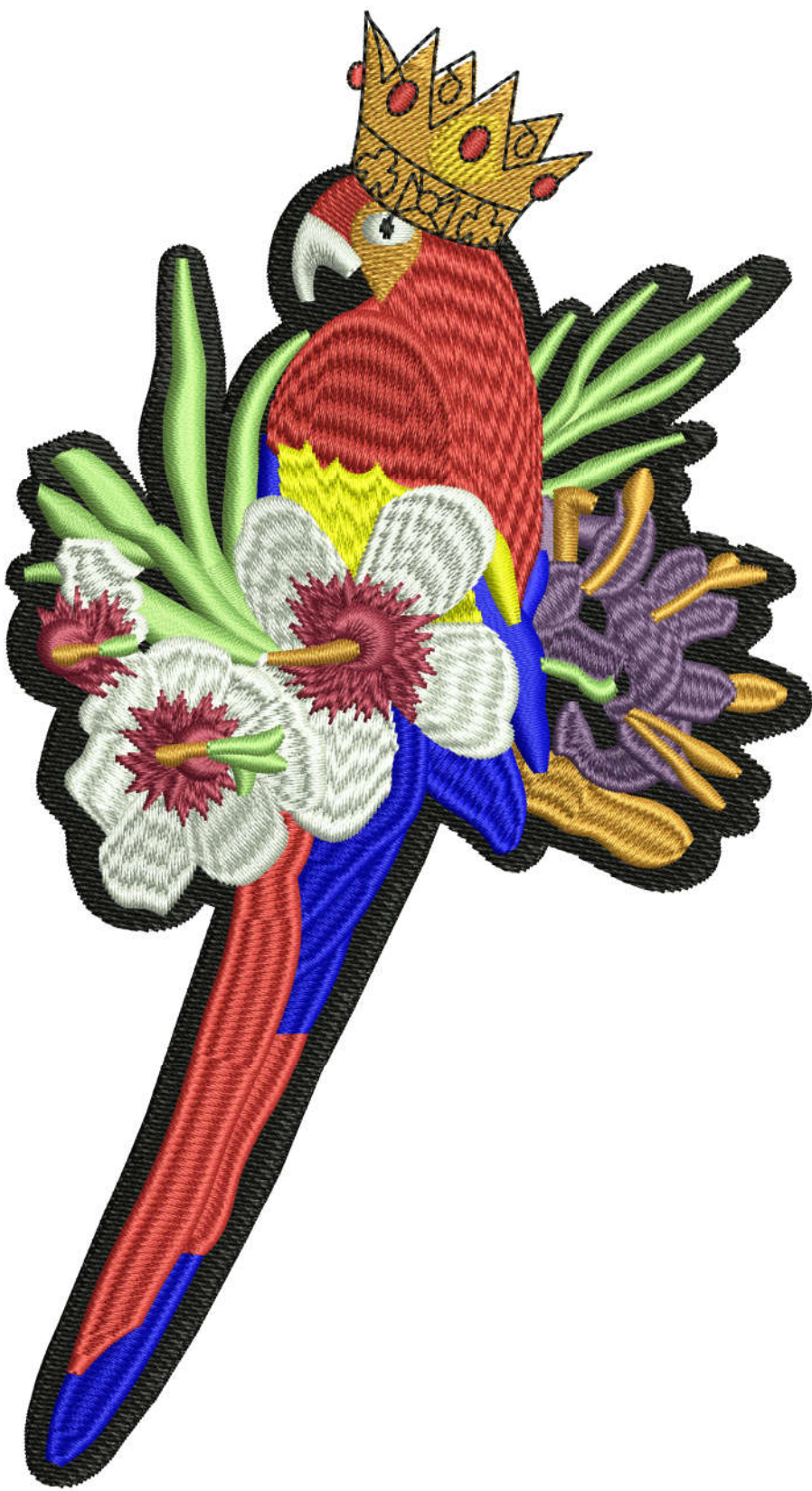
Production Worksheet

Wilcom TrueSizer
 Design: E-21776 5x7
 Colorway: Madeira Classic 40

Stitches: 34280
 Colors: 10
 Height: 6.75 in
 Width: 3.68 in
 Zoom: 1.26

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Machine format: Tajima
 Color changes: 15
 Stops: 16
 Trims: 33
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 46.7 mm
 Right: 46.7 mm
 Up: 85.8 mm
 Down: 85.8 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 24.85 in²
 Max Stitch: 11.1 mm
 Min Stitch: 0.3 mm
 Max jump: 6.8 mm
 Total Thread: 668.73ft
 Total bobbin: 259.68ft



Stop Sequence:

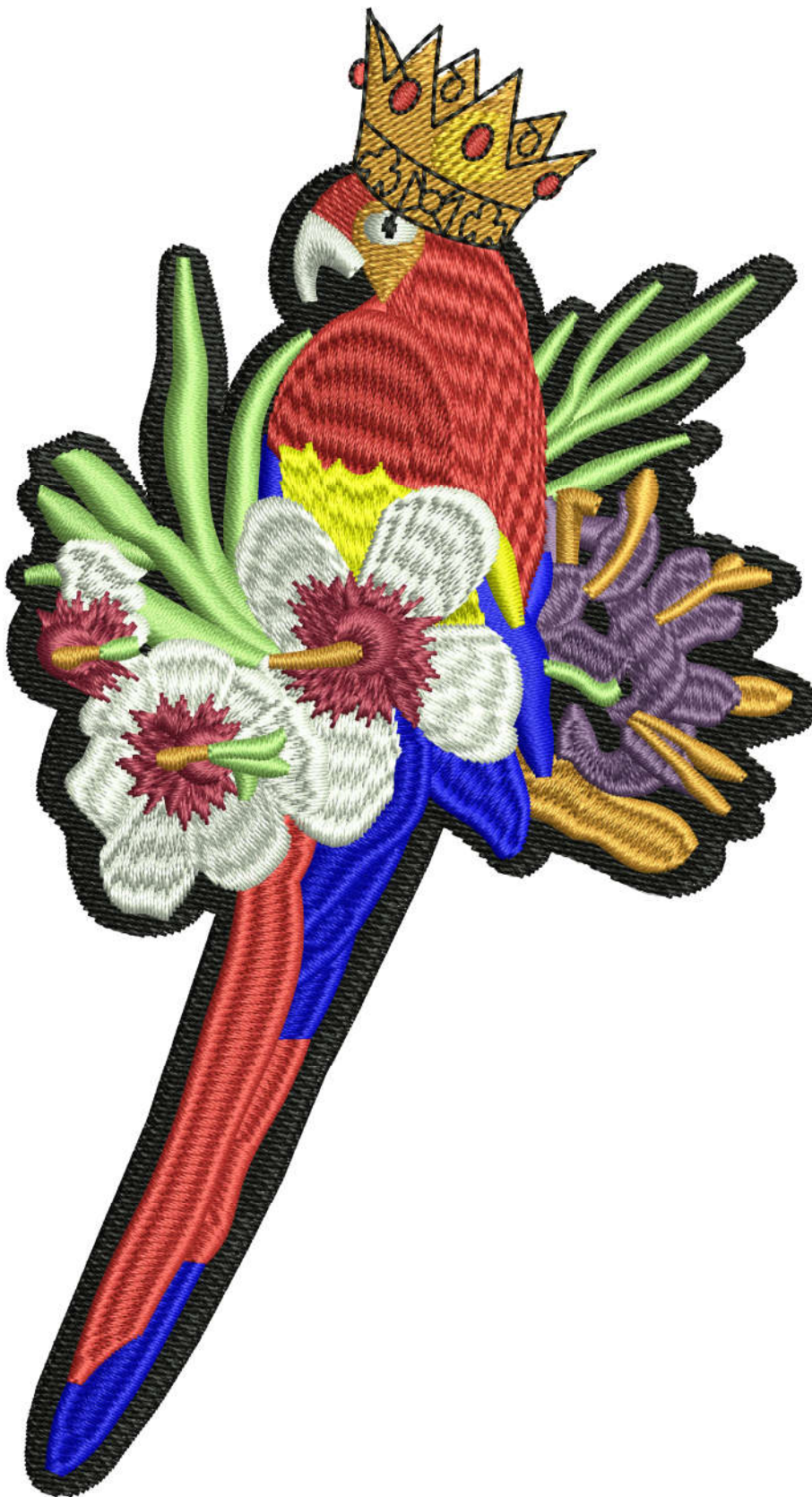
#	N#	St.	Code	Description	Brand
1.	14	■	12760	1000 Emerald Black	Madeira Classic 40
2.	23	■	1861	1248 Light Green	Madeira Classic 40
3.	10	■	738	1172 Orange	Madeira Classic 40
4.	11	■	2287	1033 Purple	Madeira Classic 40
5.	2	■	3098	1934 Royal Blue	Madeira Classic
6.	3	■	4586	1146 Red	Madeira Classic 40
7.	25	■	682	1995 Yellow	Madeira PolyNeon 40
8.	10	■	193	1172 Orange	Madeira Classic 40
9.	13	■	3882	1001 Super White	Madeira Classic 40
10.	9	■	1462	1281 Marron	Madeira Classic 40
11.	10	■	694	1172 Orange	Madeira Classic 40
12.	23	■	263	1248 Light Green	Madeira Classic 40
13.	10	■	907	1172 Orange	Madeira Classic 40
14.	4	■	100	1064 golden	Madeira Classic 40
15.	3	■	133	1146 Red	Madeira Classic 40
16.	14	■	632	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
 Design: E-21776 6x6
 Colorway: Madeira Classic 40

Stitches: 26423
 Colors: 10
 Height: 5.75 in
 Width: 3.13 in
 Zoom: 1.50

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Machine format: Tajima
 Color changes: 15
 Stops: 16
 Trims: 33
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 39.7 mm
 Right: 39.8 mm
 Up: 73.0 mm
 Down: 73.0 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 18.00 in²
 Max Stitch: 11.5 mm
 Min Stitch: 0.3 mm
 Max jump: 6.9 mm
 Total Thread: 501.37ft
 Total bobbin: 191.06ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9600	1000 Emerald Black	Madeira Classic 40
2.	23	■	1529	1248 Light Green	Madeira Classic 40
3.	10	■	575	1172 Orange	Madeira Classic 40
4.	11	■	1753	1033 Purple	Madeira Classic 40
5.	2	■	2389	1934 Royal Blue	Madeira Classic
6.	3	■	3498	1146 Red	Madeira Classic 40
7.	25	■	529	1995 Yellow	Madeira PolyNeon 40
8.	10	■	149	1172 Orange	Madeira Classic 40
9.	13	□	2991	1001 Super White	Madeira Classic 40
10.	9	■	1122	1281 Marron	Madeira Classic 40
11.	10	■	590	1172 Orange	Madeira Classic 40
12.	23	■	228	1248 Light Green	Madeira Classic 40
13.	10	■	704	1172 Orange	Madeira Classic 40
14.	4	■	78	1064 golden	Madeira Classic 40
15.	3	■	120	1146 Red	Madeira Classic 40
16.	14	■	566	1000 Emerald Black	Madeira Classic 40