

# Production Worksheet

Wilcom TrueSizer  
Design: E-22890 4x4  
Colorway: Madeira Classic 40

Stitches: 13164  
Colors: 7  
Height: 3.72 in  
Width: 3.17 in  
Zoom: 1.55



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 40.3 mm  
Right: 40.3 mm  
Up: 47.3 mm  
Down: 47.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 11.82 in<sup>2</sup>  
Max Stitch: 9.0 mm  
Min Stitch: 0.2 mm  
Max jump: 6.9 mm  
Total Thread: 233.16ft  
Total bobbin: 85.42ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	9	■	448 1281	Marron	Madeira Classic 40
2.	7	■	2788 1249	Green	Madeira Classic 40
3.	5	■	1945 1094	Sky	Madeira Classic 40
4.	4	■	2185 1064	golden	Madeira Classic 40
5.	3	■	817 1146	Red	Madeira Classic 40
6.	11	■	916 1033	Purple	Madeira Classic 40
7.	14	■	4063 1000	Emerald Black	Madeira Classic 40