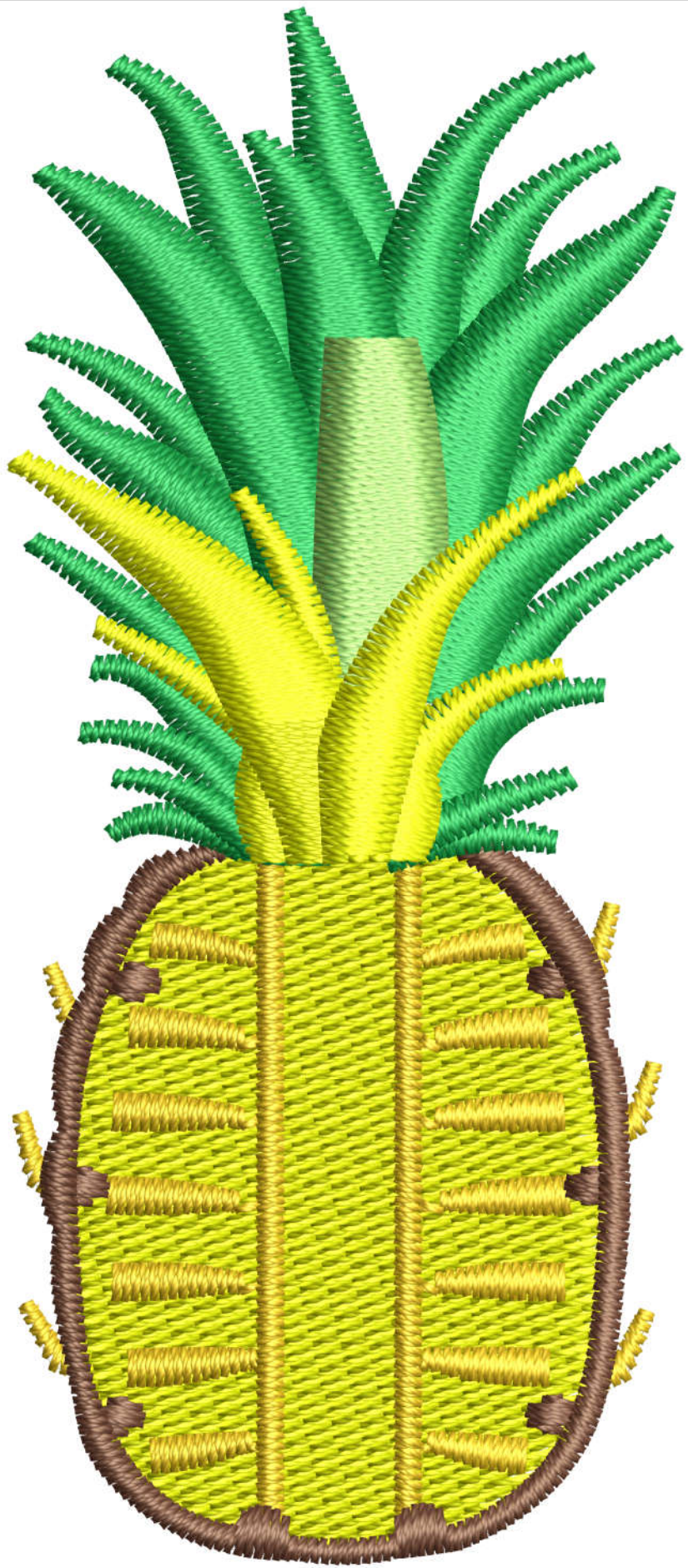


# Production Worksheet

Wilcom TrueSizer  
Design: E-21605 4x4  
Colorway: Madeira Classic 40

Stitches: 5663  
Colors: 5  
Height: 3.01 in  
Width: 1.30 in  
Zoom: 3.22



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 7  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 16.5 mm  
Right: 16.5 mm  
Up: 38.2 mm  
Down: 38.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 3.91 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 103.84ft  
Total bobbin: 37.96ft

### Stop Sequence:

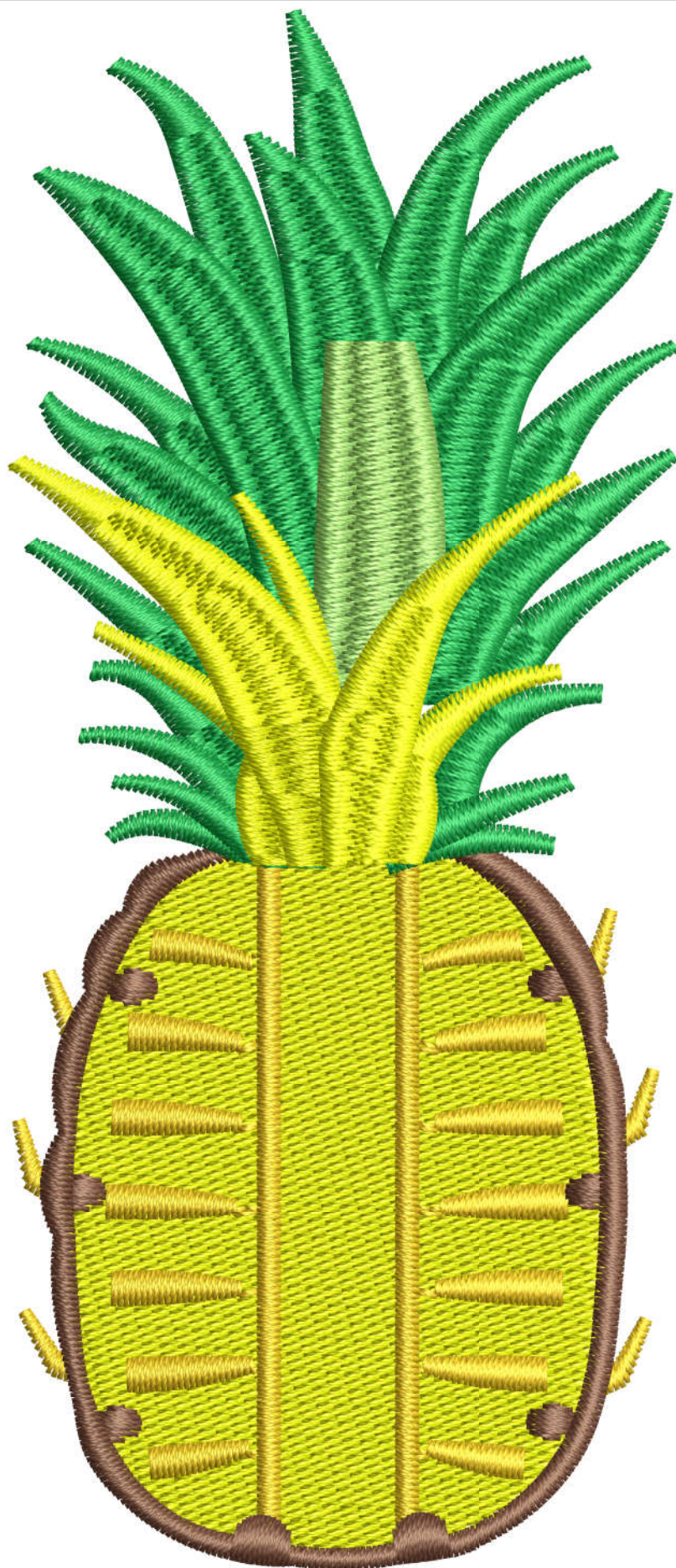
#	N#	St.	Code	Description	Brand
1.	4	205	1064	golden	Madeira Classic 40
2.	1	1339	1995	Yellow	Madeira PolyNeon 40
3.	4	794	1064	golden	Madeira Classic 40
4.	24	683	1158	Drak Brown	Madeira Classic 40
5.	7	1921	1249	Green	Madeira Classic 40
6.	23	152	1248	Light Green	Madeira Classic 40
7.	1	567	1995	Yellow	Madeira PolyNeon 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-21605 5x5  
Colorway: Madeira Classic 40

Stitches: 13176  
Colors: 5  
Height: 4.76 in  
Width: 2.04 in  
Zoom: 2.03

**DigitEMB**  
www.digitemb.com



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 7  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 25.9 mm  
Right: 25.9 mm  
Up: 60.5 mm  
Down: 60.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 9.70 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 245.96ft  
Total bobbin: 92.96ft

### Stop Sequence:

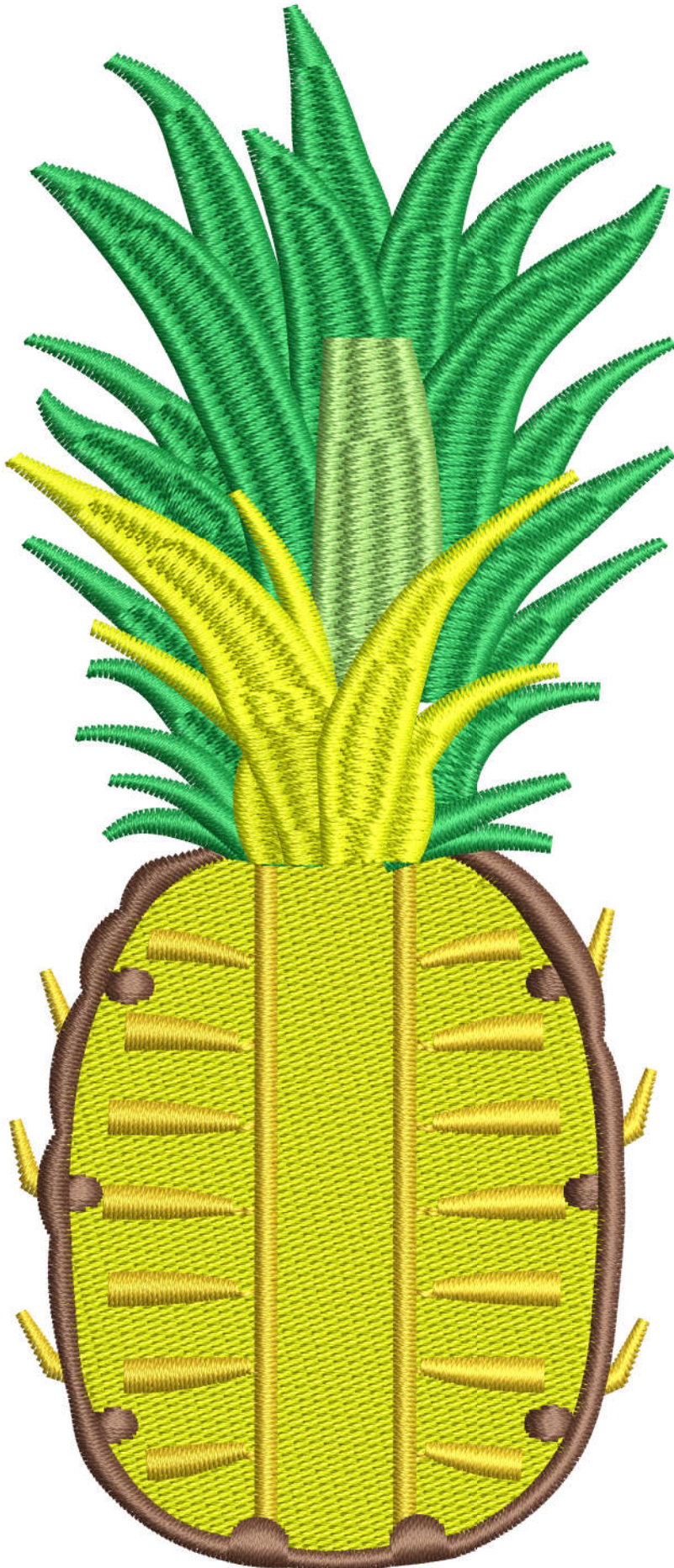
#	N#	St.	Code	Description	Brand
1.	4	308	1064	golden	Madeira Classic 40
2.	1	3148	1995	Yellow	Madeira PolyNeon 40
3.	4	1385	1064	golden	Madeira Classic 40
4.	24	1090	1158	Drak Brown	Madeira Classic 40
5.	7	5174	1249	Green	Madeira Classic 40
6.	23	588	1248	Light Green	Madeira Classic 40
7.	1	1481	1995	Yellow	Madeira PolyNeon 40

# Production Worksheet

Wilcom TrueSizer  
 Design: E-21605 6x6  
 Colorway: Madeira Classic 40

Stitches: 17888  
 Colors: 5  
 Height: 5.76 in  
 Width: 2.46 in  
 Zoom: 1.68

**DigitEMB**  
[www.digitemb.com](http://www.digitemb.com)



Machine format: Tajima  
 Color changes: 6  
 Stops: 7  
 Trims: 7  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 31.2 mm  
 Right: 31.2 mm  
 Up: 73.2 mm  
 Down: 73.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 14.16 in<sup>2</sup>  
 Max Stitch: 7.9 mm  
 Min Stitch: 0.3 mm  
 Max jump: 6.9 mm  
 Total Thread: 347.02ft  
 Total bobbin: 134.53ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	378	1064	golden	Madeira Classic 40
2.	1	4448	1995	Yellow	Madeira PolyNeon 40
3.	4	1691	1064	golden	Madeira Classic 40
4.	24	1353	1158	Drak Brown	Madeira Classic 40
5.	7	7157	1249	Green	Madeira Classic 40
6.	23	816	1248	Light Green	Madeira Classic 40
7.	1	2043	1995	Yellow	Madeira PolyNeon 40

# Production Worksheet

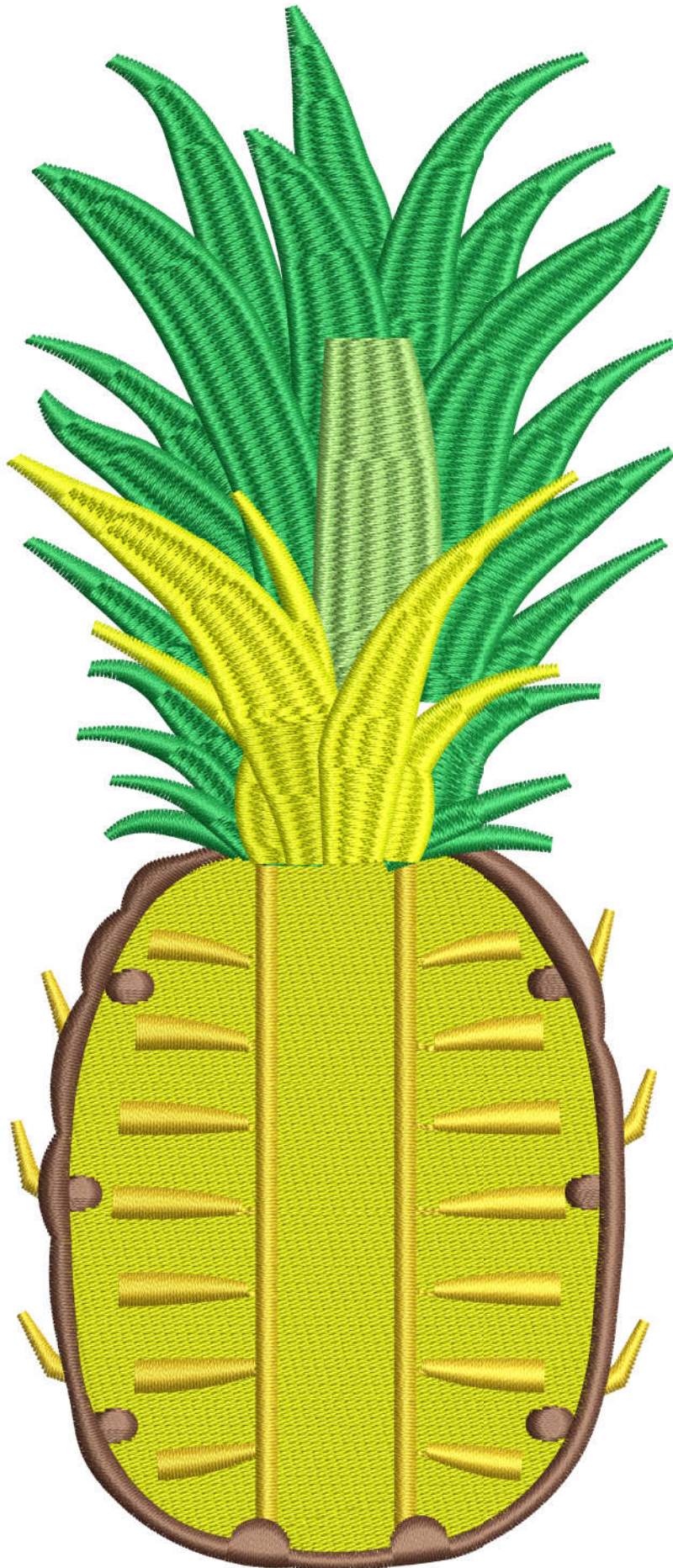
Wilcom TrueSizer

Design: E-21605 6x8

Colorway: Madeira Classic 40

Stitches: 31713  
Colors: 5  
Height: 7.76 in  
Width: 3.31 in  
Zoom: 1.25

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Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 7  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 42.0 mm  
Right: 42.0 mm  
Up: 98.6 mm  
Down: 98.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 25.67 in<sup>2</sup>  
Max Stitch: 10.3 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 647.53ft  
Total bobbin: 258.85ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	498	1064	golden	Madeira Classic 40
2.	1	9530	1995	Yellow	Madeira PolyNeon 40
3.	4	2421	1064	golden	Madeira Classic 40
4.	24	1906	1158	Drak Brown	Madeira Classic 40
5.	7	12441	1249	Green	Madeira Classic 40
6.	23	1400	1248	Light Green	Madeira Classic 40
7.	1	3515	1995	Yellow	Madeira PolyNeon 40