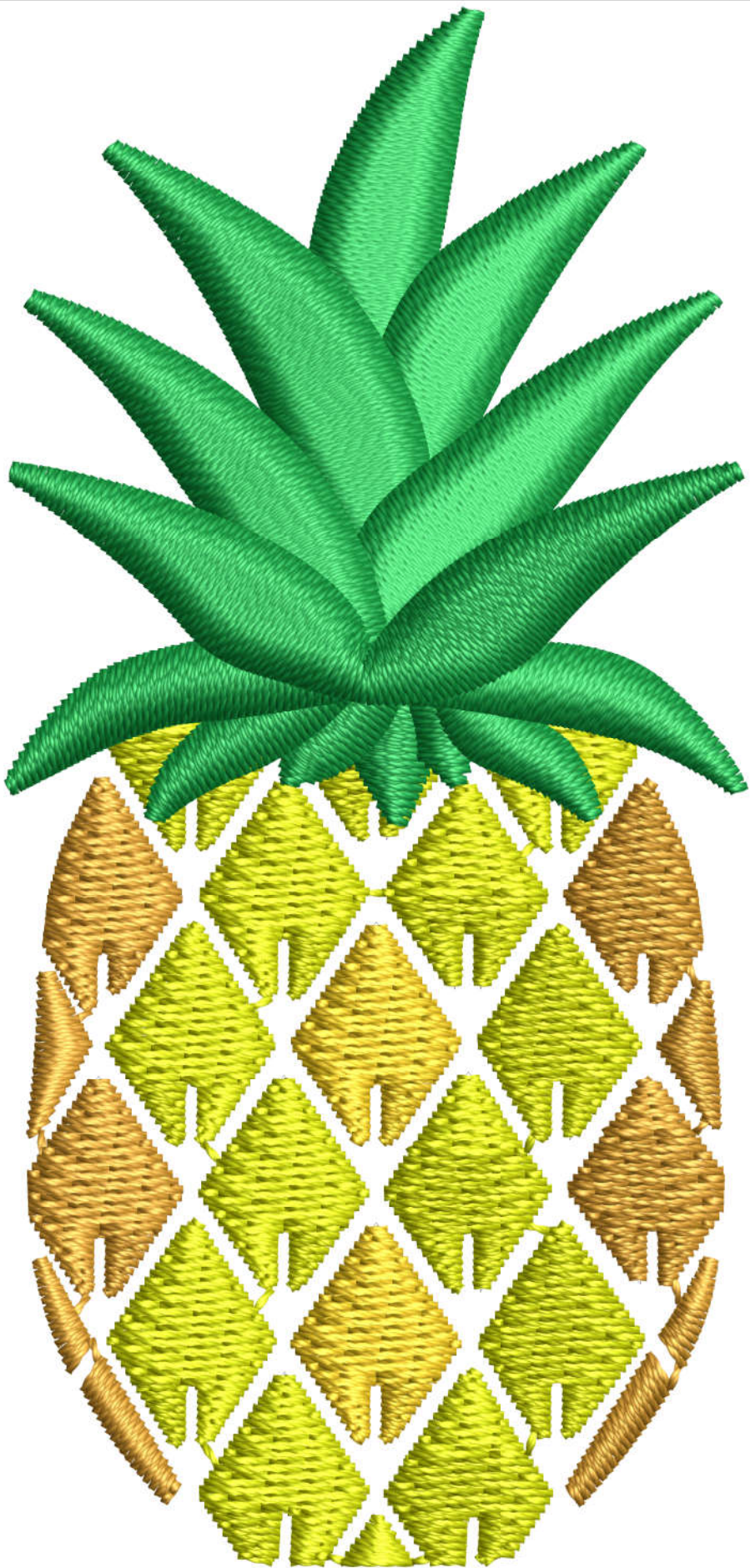


Production Worksheet

Wilcom TrueSizer
Design: E-23060 4x4
Colorway: Madeira Classic 40

Stitches: 5576
Colors: 4
Height: 2.95 in
Width: 1.40 in
Zoom: 3.28



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 7
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 17.8 mm
Right: 17.8 mm
Up: 37.5 mm
Down: 37.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 4.14 in²
Max Stitch: 6.4 mm
Min Stitch: 0.3 mm
Max jump: 6.4 mm
Total Thread: 99.35ft
Total bobbin: 36.22ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		336 1064	golden	Madeira Classic 40
2.	16		2060 1066	Fune / Sand	Madeira Classic 40
3.	10		897 1172	Orange	Madeira Classic 40
4.	7		2281 1249	Green	Madeira Classic 40