

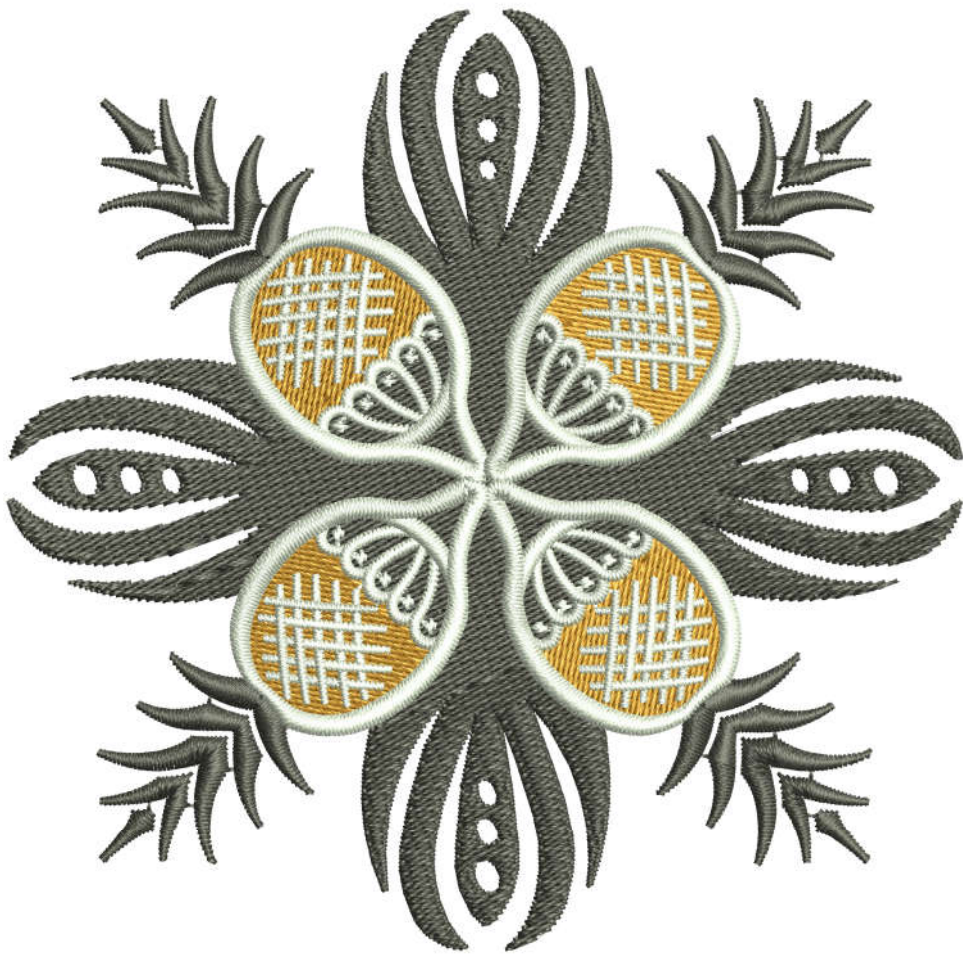
# Production Worksheet

Wilcom TrueSizer  
Design: E-21618 4x4  
Colorway: Madeira Classic 40

Stitches: 20533  
Colors: 3  
Height: 3.74 in  
Width: 3.80 in  
Zoom: 1.31



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 9  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.2 mm  
Right: 48.3 mm  
Up: 47.5 mm  
Down: 47.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.21 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 317.34ft  
Total bobbin: 107.43ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	11185	1239 Dark Grey	Madeira Classic 40
2.	10	■	2578	1172 Orange	Madeira Classic 40
3.	13	□	6768	1001 Super White	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-21618 5x5

Colorway: Madeira Classic 40

Stitches: 27758

Colors: 3

Height: 4.75 in

Width: 4.82 in

Zoom: 1.03

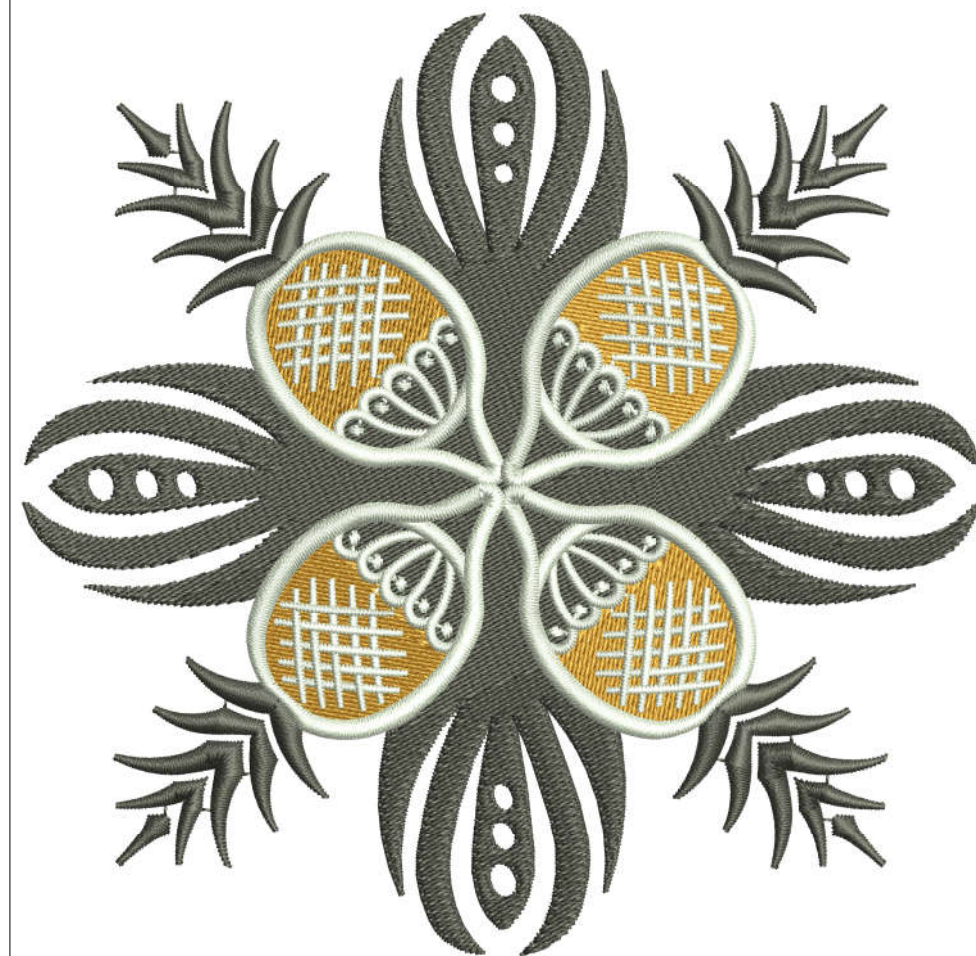
# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 10  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.2 mm  
Right: 61.2 mm  
Up: 60.4 mm  
Down: 60.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 22.92 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.2 mm  
Max jump: 6.9 mm  
Total Thread: 461.02ft  
Total bobbin: 164.48ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	15443	1239 Dark Grey	Madeira Classic 40
2.	10	■	3738	1172 Orange	Madeira Classic 40
3.	13	□	8575	1001 Super White	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-21618 6x6  
Colorway: Madeira Classic 40

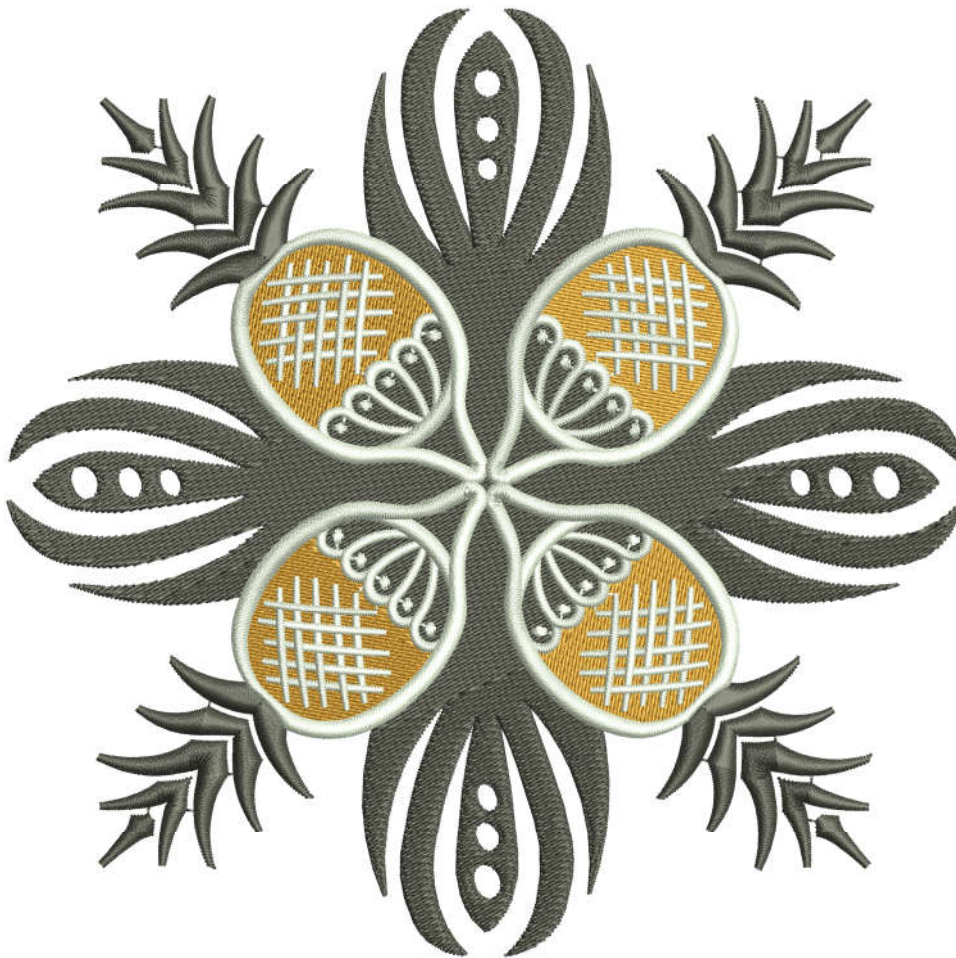
Stitches: 37025  
Colors: 3  
Height: 5.73 in  
Width: 5.77 in  
Zoom: 0.86

**DigitEMB**  
www.digitemb.com

Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 10  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.3 mm  
Right: 73.3 mm  
Up: 72.8 mm  
Down: 72.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.06 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 651.23ft  
Total bobbin: 241.17ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	20697	1239 Dark Grey	Madeira Classic 40
2.	10	■	5256	1172 Orange	Madeira Classic 40
3.	13	□	11070	1001 Super White	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-21618 12x12  
Colorway: Madeira Classic 40

Stitches: 80911  
Colors: 3  
Height: 9.85 in  
Width: 9.80 in  
Zoom: 0.51



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 26  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 124.5 mm  
Right: 124.5 mm  
Up: 125.1 mm  
Down: 125.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 96.56 in<sup>2</sup>  
Max Stitch: 7.9 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1657.31ft  
Total bobbin: 666.72ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	47558	1239 Dark Grey	Madeira Classic 40
2.	10	■	13314	1172 Orange	Madeira Classic 40
3.	13	□	20037	1001 Super White	Madeira Classic 40

