

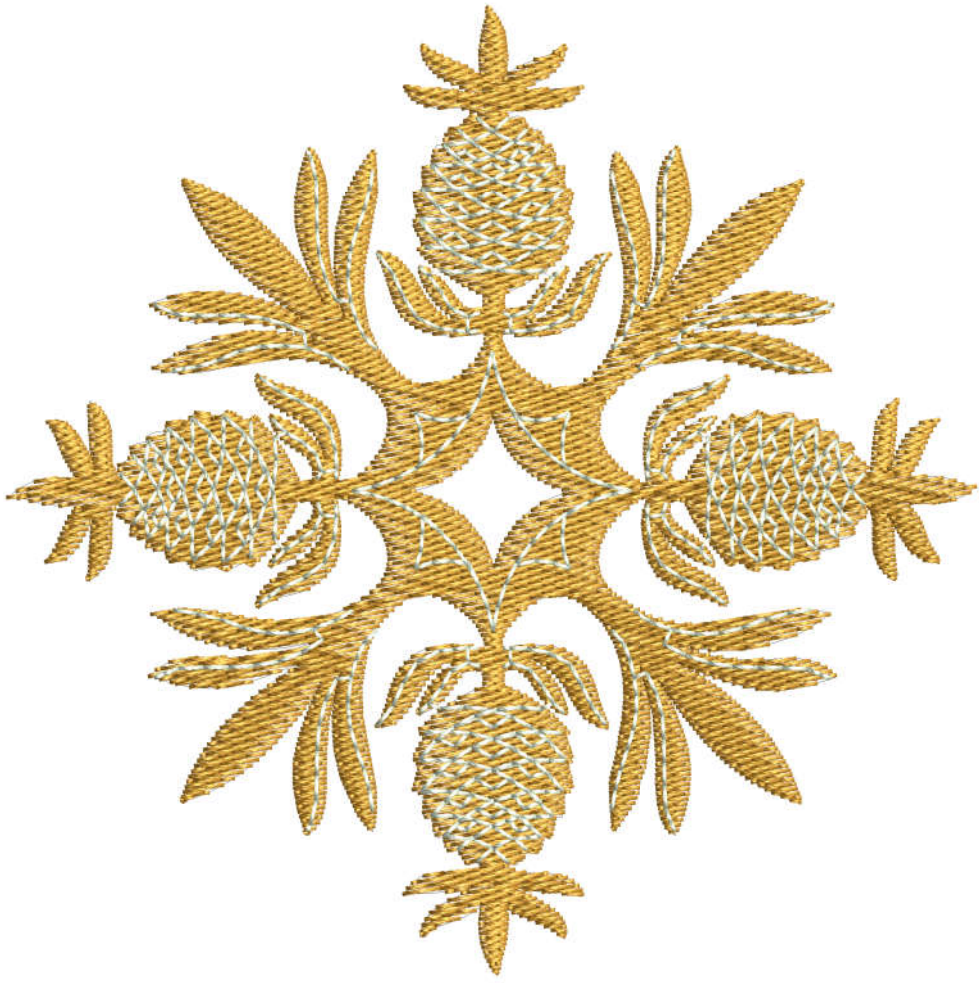
# Production Worksheet

Wilcom TrueSizer  
Design: E-21619 4x4  
Colorway: Madeira Classic 40

Stitches: 8790  
Colors: 2  
Height: 3.80 in  
Width: 3.80 in  
Zoom: 1.33



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.2 mm  
Right: 48.2 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.43 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 142.54ft  
Total bobbin: 49.70ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	■	6801 1172	Orange	Madeira Classic 40
2.	13	□	1987 1001	Super White	Madeira Classic 40

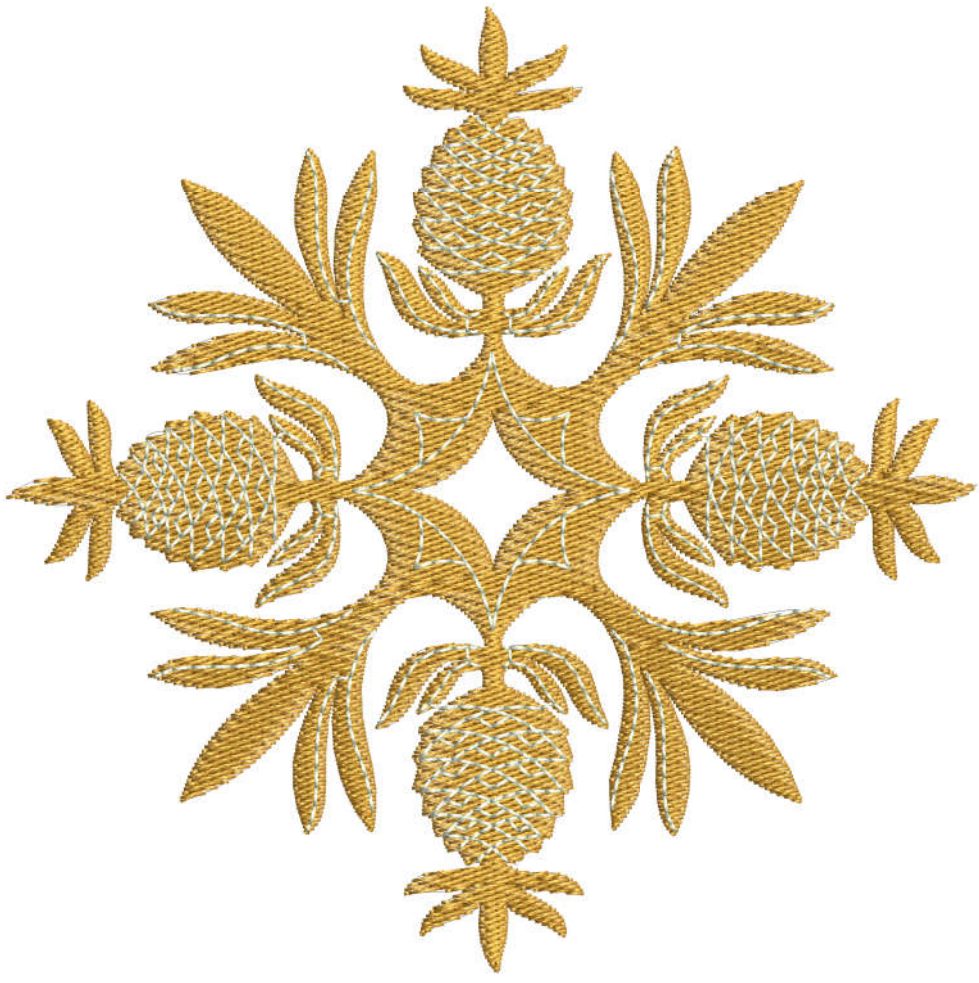
# Production Worksheet

Wilcom TrueSizer  
Design: E-21619 5x5  
Colorway: Madeira Classic 40

Stitches: 11865  
Colors: 2  
Height: 4.75 in  
Width: 4.74 in  
Zoom: 1.06



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 17  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.3 mm  
Right: 60.3 mm  
Up: 60.3 mm  
Down: 60.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 22.54 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 200.96ft  
Total bobbin: 72.37ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10		9431 1172	Orange	Madreira Classic 40
2.	13		2432 1001	Super White	Madreira Classic 40

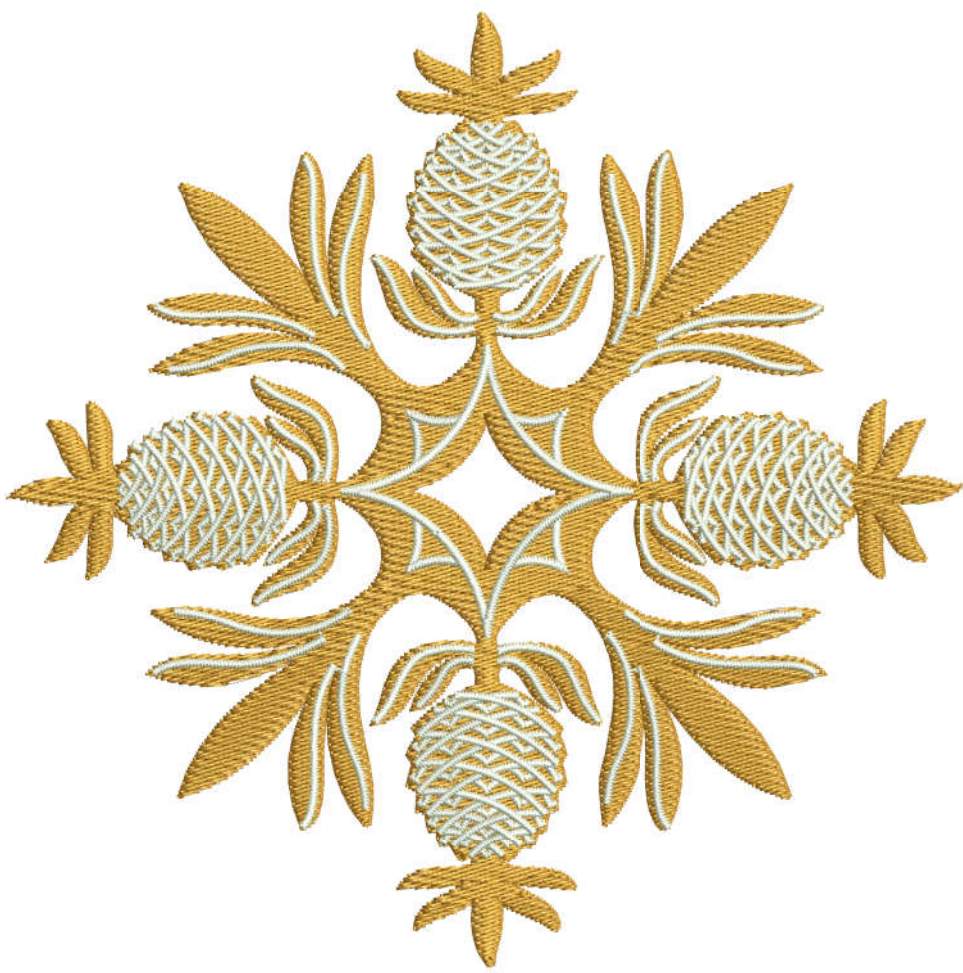
# Production Worksheet

Wilcom TrueSizer  
Design: E-21619 6x6  
Colorway: Madeira Classic 40

Stitches: 30074  
Colors: 2  
Height: 5.78 in  
Width: 5.77 in  
Zoom: 0.86



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 22  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.3 mm  
Right: 73.3 mm  
Up: 73.4 mm  
Down: 73.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.36 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 472.81ft  
Total bobbin: 162.66ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	Orange	16786 1172	Orange	Madreira Classic 40
2.	13	Super White	13286 1001	Super White	Madreira Classic 40



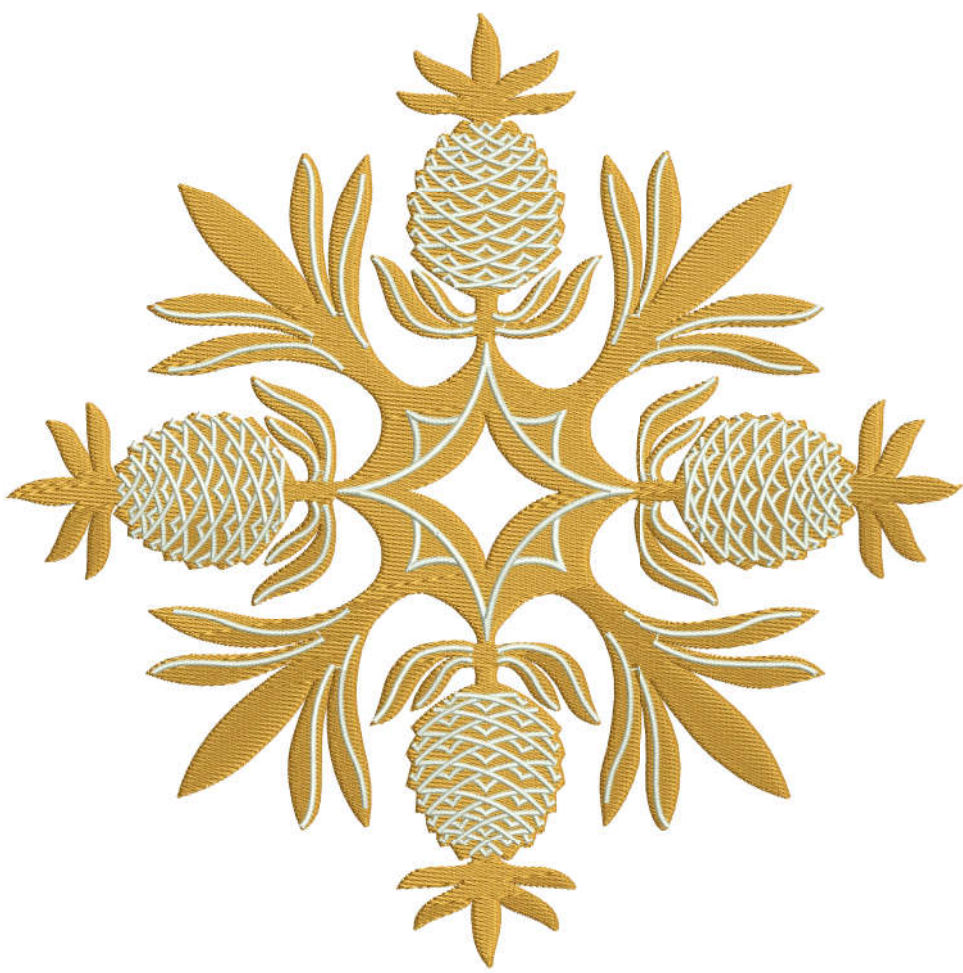
# Production Worksheet

Wilcom TrueSizer  
Design: E-21619 12x12  
Colorway: Madeira Classic 40

Stitches: 63731  
Colors: 2  
Height: 9.80 in  
Width: 9.80 in  
Zoom: 0.51



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 22  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 124.4 mm  
Right: 124.4 mm  
Up: 124.5 mm  
Down: 124.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 96.03 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1160.22ft  
Total bobbin: 439.14ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10		41255 1172	Orange	Madeira Classic 40
2.	13		22474 1001	Super White	Madeira Classic 40