

Production Worksheet

Wilcom TrueSizer
Design: E-21610 4x4
Colorway: Madeira Classic 40

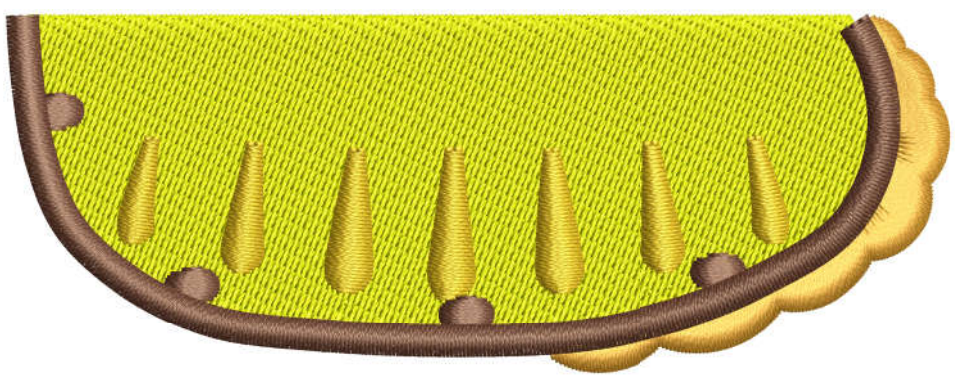
Stitches: 6154
Colors: 4
Height: 1.34 in
Width: 3.53 in
Zoom: 1.39



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 44.8 mm
Right: 44.8 mm
Up: 17.0 mm
Down: 17.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 4.71 in²
Max Stitch: 6.8 mm
Min Stitch: 0.4 mm
Max jump: 6.8 mm
Total Thread: 134.00ft
Total bobbin: 54.51ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	Yellow	3972 1995	Yellow	Madeira PolyNeon 40
2.	10	Orange	607 1172	Orange	Madeira Classic 40
3.	4	golden	524 1064	golden	Madeira Classic 40
4.	24	Drak Brown	1049 1158	Drak Brown	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21610 5x5
Colorway: Madeira Classic 40

Stitches: 10872
Colors: 4
Height: 1.82 in
Width: 4.78 in
Zoom: 1.02



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.7 mm
Right: 60.7 mm
Up: 23.1 mm
Down: 23.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 8.70 in²
Max Stitch: 6.9 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 241.74ft
Total bobbin: 100.01ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1		7431 1995	Yellow	Madeira PolyNeon 40
2.	10		1130 1172	Orange	Madeira Classic 40
3.	4		732 1064	golden	Madeira Classic 40
4.	24		1577 1158	Drak Brown	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21610 6x6
Colorway: Madeira Classic 40

Stitches: 16127
Colors: 4
Height: 2.20 in
Width: 5.77 in
Zoom: 0.84



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 12
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.3 mm
Right: 73.3 mm
Up: 27.9 mm
Down: 27.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.68 in²
Max Stitch: 7.2 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 359.46ft
Total bobbin: 149.33ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1		10670	1995 Yellow	Madeira PolyNeon 40
2.	10		1528	1172 Orange	Madeira Classic 40
3.	4		1445	1064 golden	Madeira Classic 40
4.	24		2482	1158 Drak Brown	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21610 6x8
Colorway: Madeira Classic 40

Stitches: 28669
Colors: 4
Height: 2.96 in
Width: 7.76 in
Zoom: 0.62



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 98.6 mm
Right: 98.6 mm
Up: 37.5 mm
Down: 37.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.95 in²
Max Stitch: 6.9 mm
Min Stitch: 0.2 mm
Max jump: 6.9 mm
Total Thread: 647.48ft
Total bobbin: 271.25ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	18860	1995	Yellow	Madeira PolyNeon 40
2.	10	2592	1172	Orange	Madeira Classic 40
3.	4	3585	1064	golden	Madeira Classic 40
4.	24	3630	1158	Drak Brown	Madeira Classic 40

