

Production Worksheet

Wilcom TrueSizer
Design: E-20441 4x4
Colorway: Madeira Classic 40

Stitches: 8348
Colors: 8
Height: 3.80 in
Width: 3.26 in
Zoom: 1.51



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 41.4 mm
Right: 41.4 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.39 in²
Max Stitch: 6.6 mm
Min Stitch: 0.4 mm
Max jump: 6.6 mm
Total Thread: 151.82ft
Total bobbin: 55.75ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|---------------|-----------|---------------|--------------------|
| 1. | 17 | Light Blue | 1191 1045 | Light Blue | Madeira Classic 40 |
| 2. | 6 | Pink | 2888 1309 | Pink | Madeira Classic 40 |
| 3. | 15 | Light Pink | 935 1321 | Light Pink | Madeira Classic 40 |
| 4. | 2 | 1587 | 1354 | | Madeira Classic 40 |
| 5. | 16 | Fune / Sand | 125 1066 | Fune / Sand | Madeira Classic 40 |
| 6. | 27 | navy | 1456 3355 | navy | Isacord 40 |
| 7. | 13 | Super White | 95 1001 | Super White | Madeira Classic 40 |
| 8. | 14 | Emerald Black | 69 1000 | Emerald Black | Madeira Classic 40 |



Production Worksheet

Wilcom TrueSizer

Design: E-20441 5x5

Colorway: Madeira Classic 40

Stitches: 11803

Colors: 8

Height: 4.80 in

Width: 4.11 in

Zoom: 1.20

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 52.2 mm
Right: 52.2 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 19.76 in²
Max Stitch: 7.8 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 226.18ft
Total bobbin: 86.39ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|------|------|---------------|--------------------|
| 1. | 17 | 1740 | 1045 | Light Blue | Madeira Classic 40 |
| 2. | 6 | 4222 | 1309 | Pink | Madeira Classic 40 |
| 3. | 15 | 1293 | 1321 | Light Pink | Madeira Classic 40 |
| 4. | 2 | 2274 | 1354 | | Madeira Classic 40 |
| 5. | 16 | 178 | 1066 | Fune / Sand | Madeira Classic 40 |
| 6. | 27 | 1904 | 3355 | navy | Isacord 40 |
| 7. | 13 | 120 | 1001 | Super White | Madeira Classic 40 |
| 8. | 14 | 70 | 1000 | Emerald Black | Madeira Classic 40 |



Production Worksheet

Wilcom TrueSizer
 Design: E-20441 6x6
 Colorway: Madeira Classic 40

Stitches: 15899
 Colors: 8
 Height: 5.80 in
 Width: 4.97 in
 Zoom: 0.99



Machine format: Tajima
 Color changes: 7
 Stops: 8
 Trims: 10
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 63.1 mm
 Right: 63.1 mm
 Up: 73.7 mm
 Down: 73.7 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 28.84 in²
 Max Stitch: 11.1 mm
 Min Stitch: 0.4 mm
 Max jump: 7.0 mm
 Total Thread: 316.74ft
 Total bobbin: 124.13ft



Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|------|------|---------------|--------------------|
| 1. | 17 | 2376 | 1045 | Light Blue | Madeira Classic 40 |
| 2. | 6 | 5885 | 1309 | Pink | Madeira Classic 40 |
| 3. | 15 | 1694 | 1321 | Light Pink | Madeira Classic 40 |
| 4. | 2 | 3118 | 1354 | | Madeira Classic 40 |
| 5. | 16 | 229 | 1066 | Fune / Sand | Madeira Classic 40 |
| 6. | 27 | 2357 | 3355 | navy | Isacord 40 |
| 7. | 13 | 155 | 1001 | Super White | Madeira Classic 40 |
| 8. | 14 | 83 | 1000 | Emerald Black | Madeira Classic 40 |

Production Worksheet

Wilcom TrueSizer
Design: E-20441 8x8
Colorway: Madeira Classic 40

Stitches: 25830
Colors: 8
Height: 7.80 in
Width: 6.68 in
Zoom: 0.74



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 12
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 84.9 mm
Right: 84.9 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 52.11 in²
Max Stitch: 8.8 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 543.54ft
Total bobbin: 219.91ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|------|------|---------------|--------------------|
| 1. | 17 | 3971 | 1045 | Light Blue | Madeira Classic 40 |
| 2. | 6 | 9859 | 1309 | Pink | Madeira Classic 40 |
| 3. | 15 | 2693 | 1321 | Light Pink | Madeira Classic 40 |
| 4. | 2 | 5155 | 1354 | | Madeira Classic 40 |
| 5. | 16 | 342 | 1066 | Fune / Sand | Madeira Classic 40 |
| 6. | 27 | 3448 | 3355 | navy | Isacord 40 |
| 7. | 13 | 245 | 1001 | Super White | Madeira Classic 40 |
| 8. | 14 | 115 | 1000 | Emerald Black | Madeira Classic 40 |

