

Production Worksheet

Wilcom TrueSizer

Design: E-20619 4x4

Colorway: Madeira Classic 40

Stitches: 8907

Colors: 3

Height: 1.91 in

Width: 3.80 in

Zoom: 1.33

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 44
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 24.3 mm
Down: 24.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 7.28 in²
Max Stitch: 8.6 mm
Min Stitch: 0.3 mm
Max jump: 6.4 mm
Total Thread: 166.65ft
Total bobbin: 63.34ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15	■	5753 1321	Light Pink	Madeira Classic 40
2.	6	■	1900 1309	Pink	Madeira Classic 40
3.	13	□	1252 1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20619 5x5
Colorway: Madeira Classic 40

Stitches: 12679
Colors: 3
Height: 2.44 in
Width: 4.80 in
Zoom: 1.05



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 44
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 31.0 mm
Down: 31.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.73 in²
Max Stitch: 10.9 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 255.28ft
Total bobbin: 101.20ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15	■	8248 1321	Light Pink	Madeira Classic 40
2.	6	■	2441 1309	Pink	Madeira Classic 40
3.	13	□	1988 1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20619 6x6
Colorway: Madeira Classic 40

Stitches: 16988
Colors: 3
Height: 2.93 in
Width: 5.80 in
Zoom: 0.86



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 44
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 37.3 mm
Down: 37.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.02 in²
Max Stitch: 12.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 359.81ft
Total bobbin: 146.38ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15		11610 1321	Light Pink	Madeira Classic 40
2.	6		3063 1309	Pink	Madeira Classic 40
3.	13		2313 1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20619 8x8
Colorway: Madeira Classic 40

Stitches: 26311
Colors: 3
Height: 3.95 in
Width: 7.80 in
Zoom: 0.64



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 44
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 50.2 mm
Down: 50.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 30.85 in²
Max Stitch: 7.3 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 625.40ft
Total bobbin: 267.52ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	15		18851 1321	Light Pink	Madeira Classic 40
2.	6		4377 1309	Pink	Madeira Classic 40
3.	13		3081 1001	Super White	Madeira Classic 40

