

Production Worksheet

Wilcom TrueSizer

Design: E-20284 4x4

Colorway: Madeira Classic 40

Stitches: 16808

Colors: 10

Height: 3.80 in

Width: 2.49 in

Zoom: 1.95

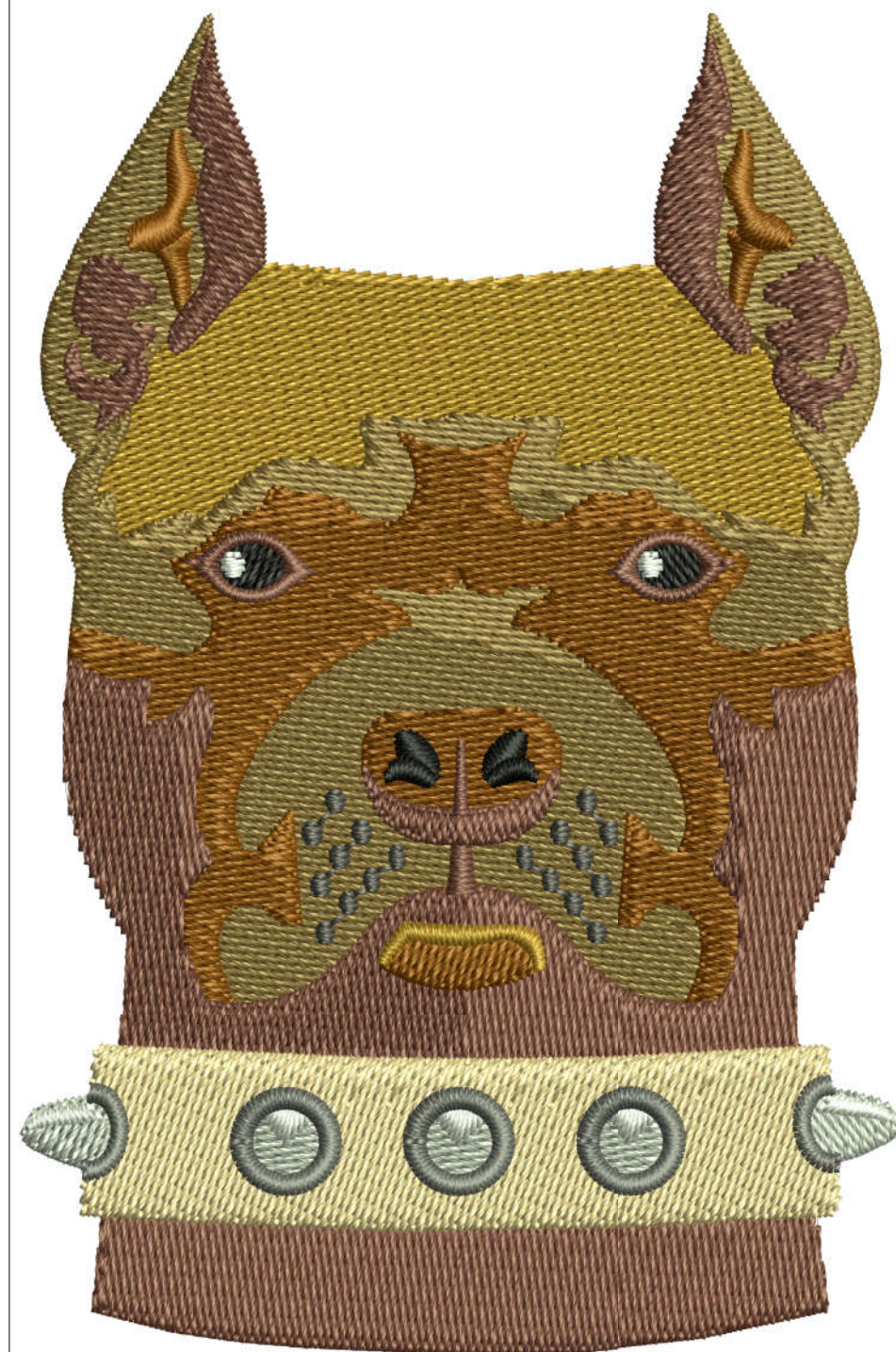
DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 12
Stops: 13
Trims: 43
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 31.6 mm
Right: 31.6 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 9.46 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 299.53ft
Total bobbin: 109.42ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	1625	1172	Brown	Madeira Classic 40
2.	12	4217	1191	Brown	Madeira Classic 40
3.	4	2910	1064	golden	Madeira Classic 40
4.	24	4287	1158	Drak Brown	Madeira Classic 40
5.	4	146	1064	golden	Madeira Classic 40
6.	10	93	1172	Brown	Madeira Classic 40
7.	14	282	1000	Emerald Black	Madeira Classic 40
8.	24	220	1158	Drak Brown	Madeira Classic 40
9.	16	1408	1066	Fune / Sand	Madeira Classic 40
10.	19	501	1010	Light Grey	Madeira Classic 40
11.	13	246	1001	Super White	Madeira Classic 40
12.	18	558	1287	MIde Grey	Madeira Classic 40
13.	22	313	1239	Dark Grey	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
 Design: E-20284 5x5
 Colorway: Madeira Classic 40

Stitches: 23732
 Colors: 10
 Height: 4.80 in
 Width: 3.12 in
 Zoom: 1.56



Machine format: Tajima
 Color changes: 12
 Stops: 13
 Trims: 43
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 39.6 mm
 Right: 39.6 mm
 Up: 60.9 mm
 Down: 60.9 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 14.95 in²
 Max Stitch: 7.0 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 445.20ft
 Total bobbin: 168.82ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	2421	1172	Brown	Madeira Classic 40
2.	12	6136	1191	Brown	Madeira Classic 40
3.	4	4003	1064	golden	Madeira Classic 40
4.	24	6063	1158	Drak Brown	Madeira Classic 40
5.	4	199	1064	golden	Madeira Classic 40
6.	10	121	1172	Brown	Madeira Classic 40
7.	14	370	1000	Emerald Black	Madeira Classic 40
8.	24	271	1158	Drak Brown	Madeira Classic 40
9.	16	2089	1066	Fune / Sand	Madeira Classic 40
10.	19	696	1010	Light Grey	Madeira Classic 40
11.	13	285	1001	Super White	Madeira Classic 40
12.	18	704	1287	Mlde Grey	Madeira Classic 40
13.	22	372	1239	Dark Grey	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
 Design: E-20284 6x6
 Colorway: Madeira Classic 40

Stitches: 31887
 Colors: 10
 Height: 5.80 in
 Width: 3.75 in
 Zoom: 1.29



Machine format: Tajima
 Color changes: 12
 Stops: 13
 Trims: 49
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 47.6 mm
 Right: 47.6 mm
 Up: 73.6 mm
 Down: 73.6 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 21.73 in²
 Max Stitch: 8.1 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 620.94ft
 Total bobbin: 241.25ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	3374	1172	Brown	Madeira Classic 40
2.	12	8419	1191	Brown	Madeira Classic 40
3.	4	5344	1064	golden	Madeira Classic 40
4.	24	8109	1158	Drak Brown	Madeira Classic 40
5.	4	258	1064	golden	Madeira Classic 40
6.	10	142	1172	Brown	Madeira Classic 40
7.	14	454	1000	Emerald Black	Madeira Classic 40
8.	24	331	1158	Drak Brown	Madeira Classic 40
9.	16	2891	1066	Fune / Sand	Madeira Classic 40
10.	19	902	1010	Light Grey	Madeira Classic 40
11.	13	339	1001	Super White	Madeira Classic 40
12.	18	851	1287	Mlde Grey	Madeira Classic 40
13.	22	471	1239	Dark Grey	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

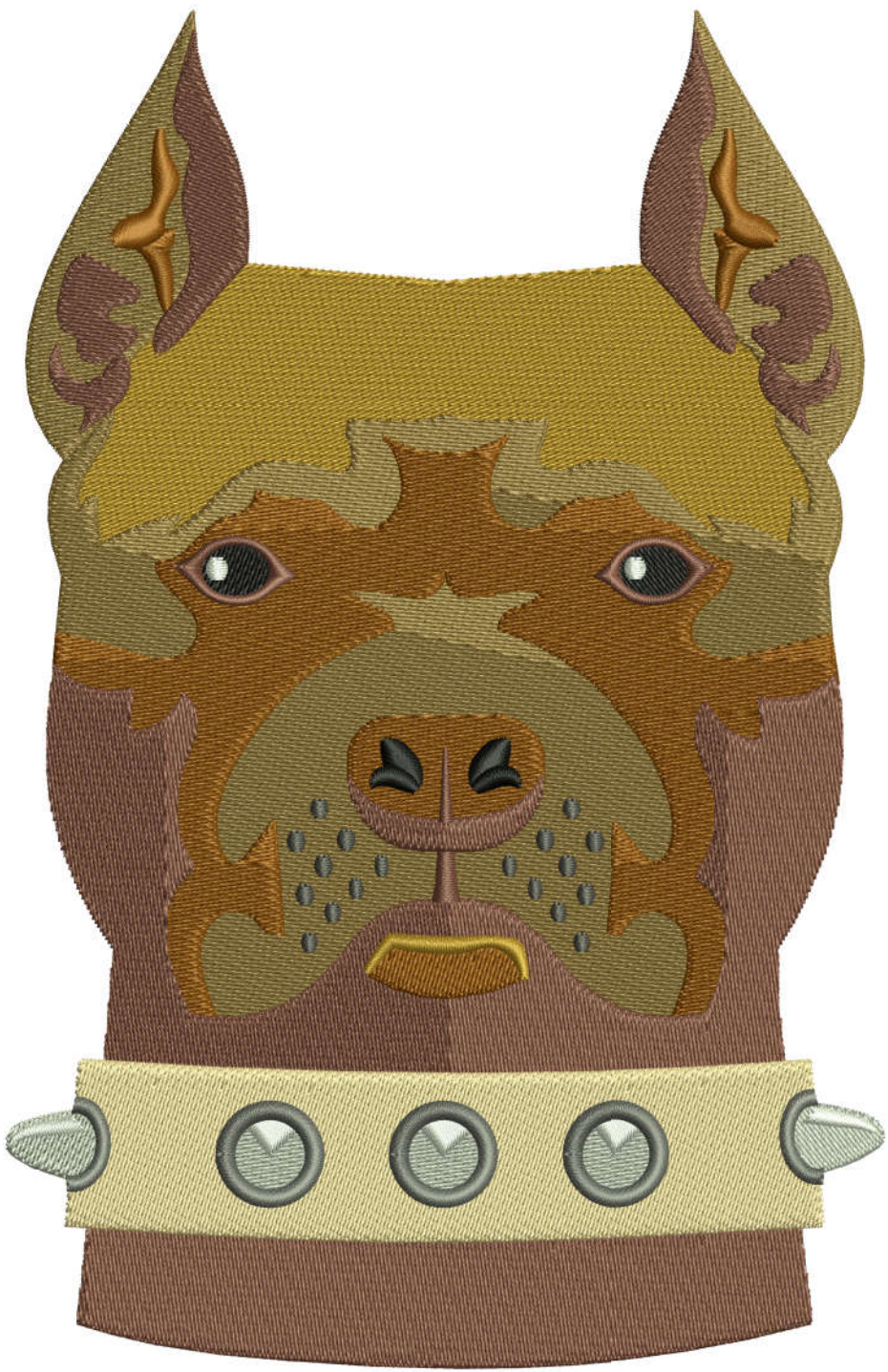
Design: E-20284 8x8

Colorway: Madeira Classic 40

Stitches: 51903
Colors: 10
Height: 7.80 in
Width: 5.03 in
Zoom: 0.95



Machine format: Tajima
Color changes: 12
Stops: 13
Trims: 56
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 63.8 mm
Right: 63.8 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 39.19 in²
Max Stitch: 10.8 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 1063.87ft
Total bobbin: 425.90ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	5845	1172	Brown	Madeira Classic 40
2.	12	14067	1191	Brown	Madeira Classic 40
3.	4	8526	1064	golden	Madeira Classic 40
4.	24	13228	1158	Drak Brown	Madeira Classic 40
5.	4	397	1064	golden	Madeira Classic 40
6.	10	192	1172	Brown	Madeira Classic 40
7.	14	667	1000	Emerald Black	Madeira Classic 40
8.	24	453	1158	Drak Brown	Madeira Classic 40
9.	16	4924	1066	Fune / Sand	Madeira Classic 40
10.	19	1432	1010	Light Grey	Madeira Classic 40
11.	13	435	1001	Super White	Madeira Classic 40
12.	18	1154	1287	Mlde Grey	Madeira Classic 40
13.	22	581	1239	Dark Grey	Madeira Classic 40