

Production Worksheet

Wilcom TrueSizer
Design: E-20390 4x4
Colorway: Madeira Classic 40

Stitches: 3611
Colors: 1
Height: 3.81 in
Width: 1.43 in
Zoom: 2.54



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 18.1 mm
Right: 18.1 mm
Up: 48.4 mm
Down: 48.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 5.43 in²
Max Stitch: 6.8 mm
Min Stitch: 0.5 mm
Max jump: 6.9 mm
Total Thread: 60.95ft
Total bobbin: 21.69ft

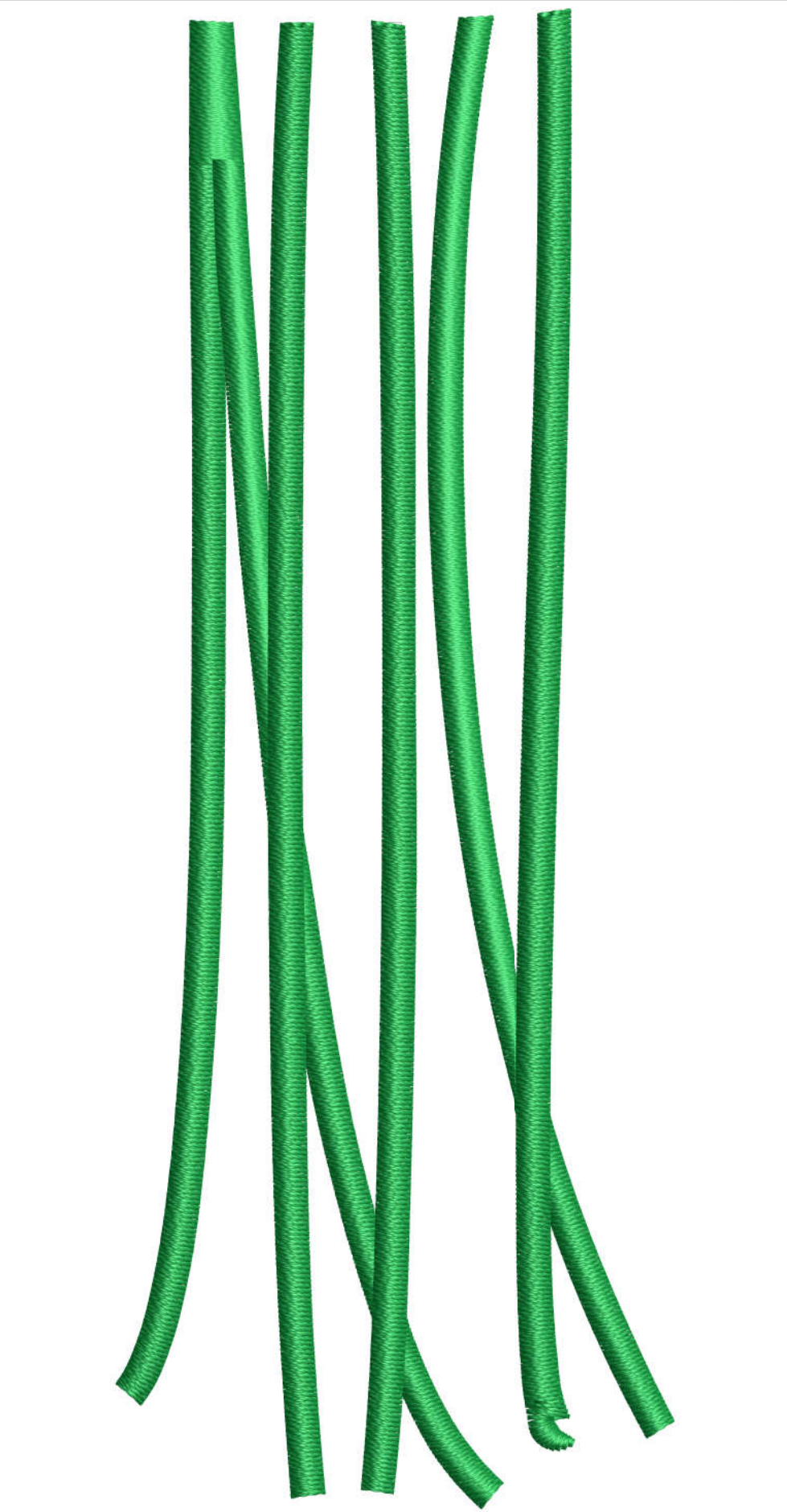
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	■	3609 1249	Green	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20390 5x5
Colorway: Madeira Classic 40

Stitches: 4676
Colors: 1
Height: 4.81 in
Width: 1.79 in
Zoom: 2.02



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 3
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 22.7 mm
 Right: 22.7 mm
 Up: 61.0 mm
 Down: 61.0 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 8.59 in²
 Max Stitch: 6.6 mm
 Min Stitch: 0.5 mm
 Max jump: 6.7 mm
 Total Thread: 87.39ft
 Total bobbin: 33.22ft

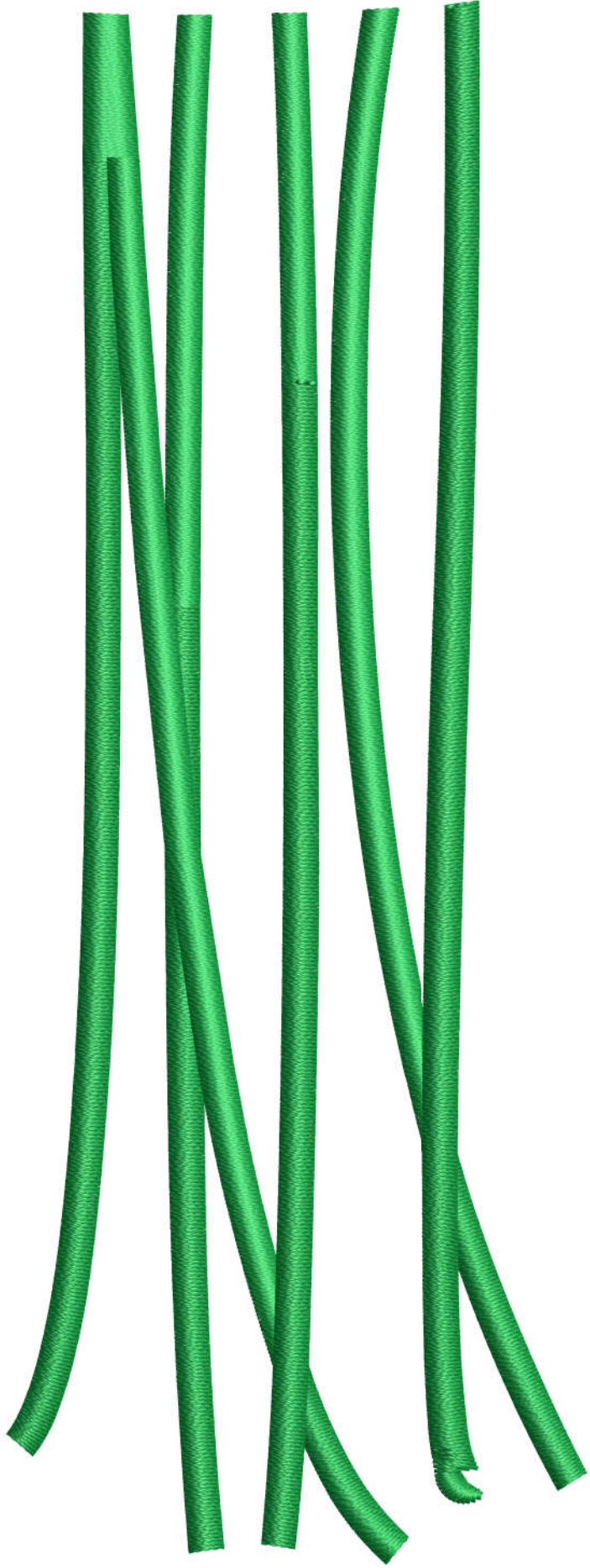
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	■	4674	1249 Green	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20390 6x6
Colorway: Madeira Classic 40

Stitches: 5982
Colors: 1
Height: 5.81 in
Width: 2.15 in
Zoom: 1.67



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 27.3 mm
Right: 27.3 mm
Up: 73.8 mm
Down: 73.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.49 in²
Max Stitch: 6.8 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 124.32ft
Total bobbin: 50.02ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	■	5980	1249 Green	Madreia Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20390 8x8
Colorway: Madeira Classic 40

Stitches: 8354
Colors: 1
Height: 7.81 in
Width: 2.87 in
Zoom: 1.24



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 36.4 mm
Right: 36.4 mm
Up: 99.2 mm
Down: 99.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.39 in²
Max Stitch: 6.9 mm
Min Stitch: 0.6 mm
Max jump: 6.9 mm
Total Thread: 202.19ft
Total bobbin: 86.95ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	■	8352	1249 Green	Madeira Classic 40