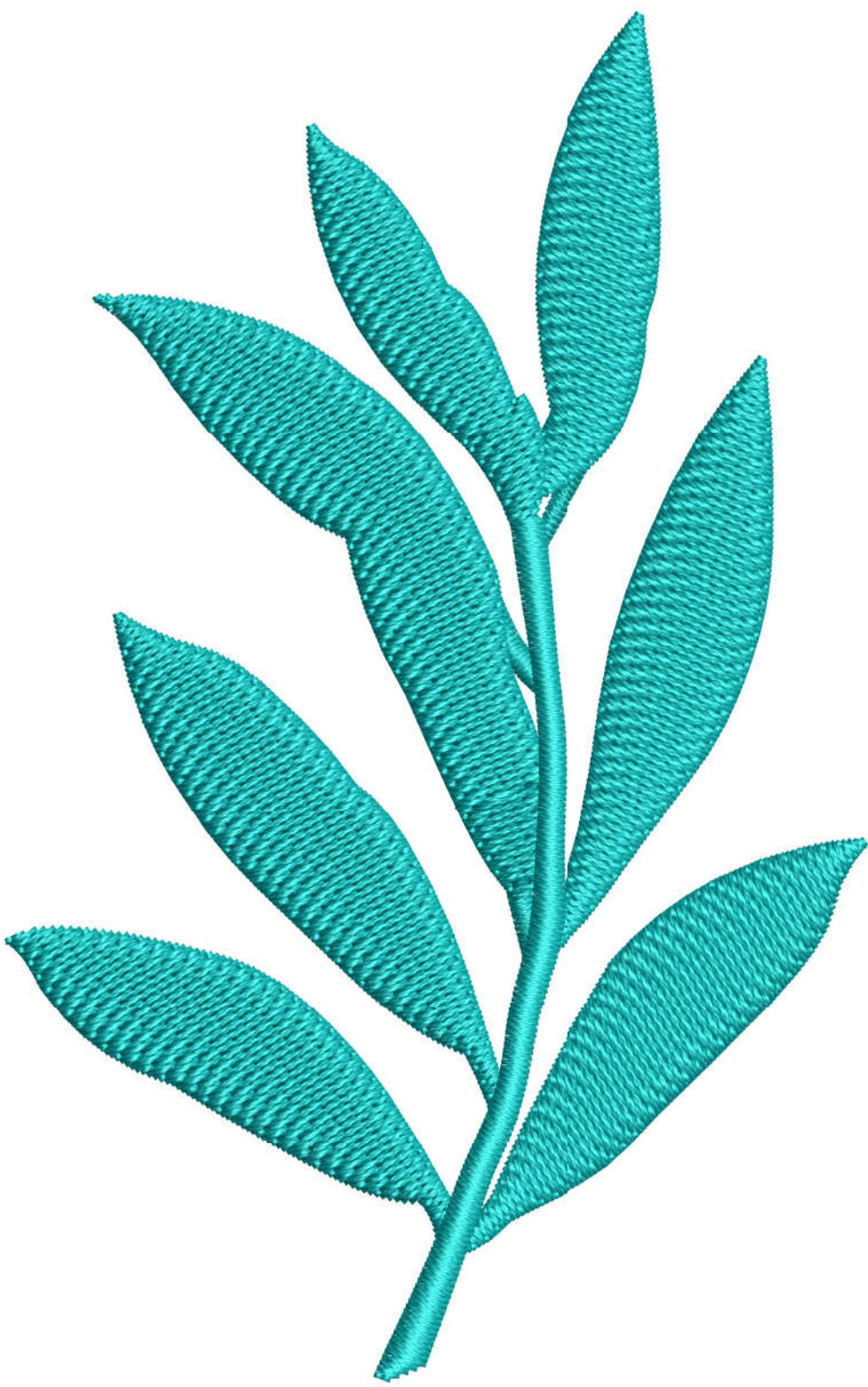


# Production Worksheet

Wilcom TrueSizer  
Design: E-20640 4x4  
Colorway: Madeira Classic 40

Stitches: 5702  
Colors: 1  
Height: 3.80 in  
Width: 2.39 in  
Zoom: 2.11



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 30.3 mm  
Right: 30.3 mm  
Up: 48.2 mm  
Down: 48.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 9.07 in<sup>2</sup>  
Max Stitch: 6.3 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 99.56ft  
Total bobbin: 36.44ft

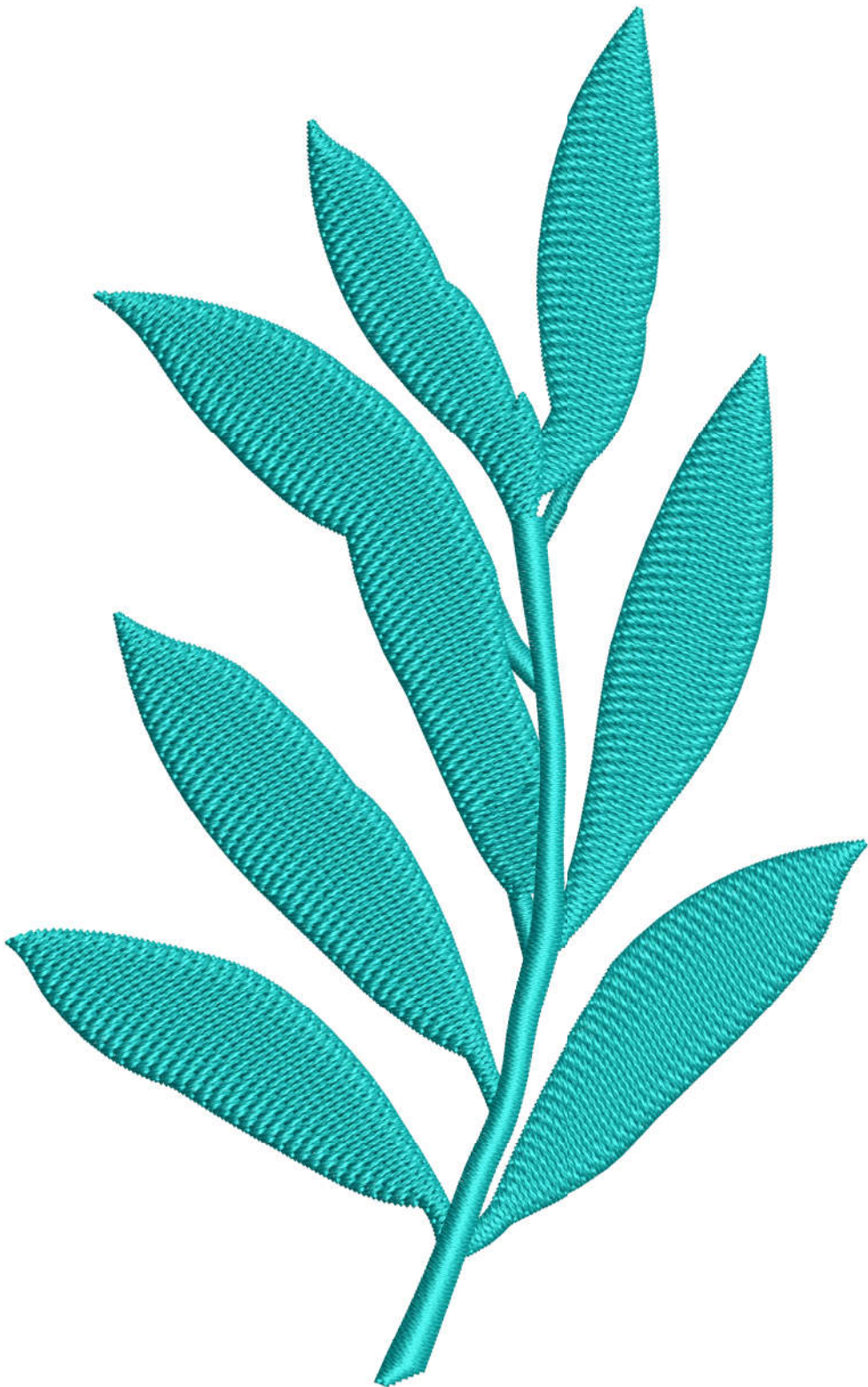
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	5700	1094 Sky	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20640 5x5  
Colorway: Madeira Classic 40

Stitches: 8080  
Colors: 1  
Height: 4.80 in  
Width: 3.00 in  
Zoom: 1.68



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 38.1 mm  
Right: 38.1 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.40 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 148.62ft  
Total bobbin: 56.26ft

Stop Sequence:

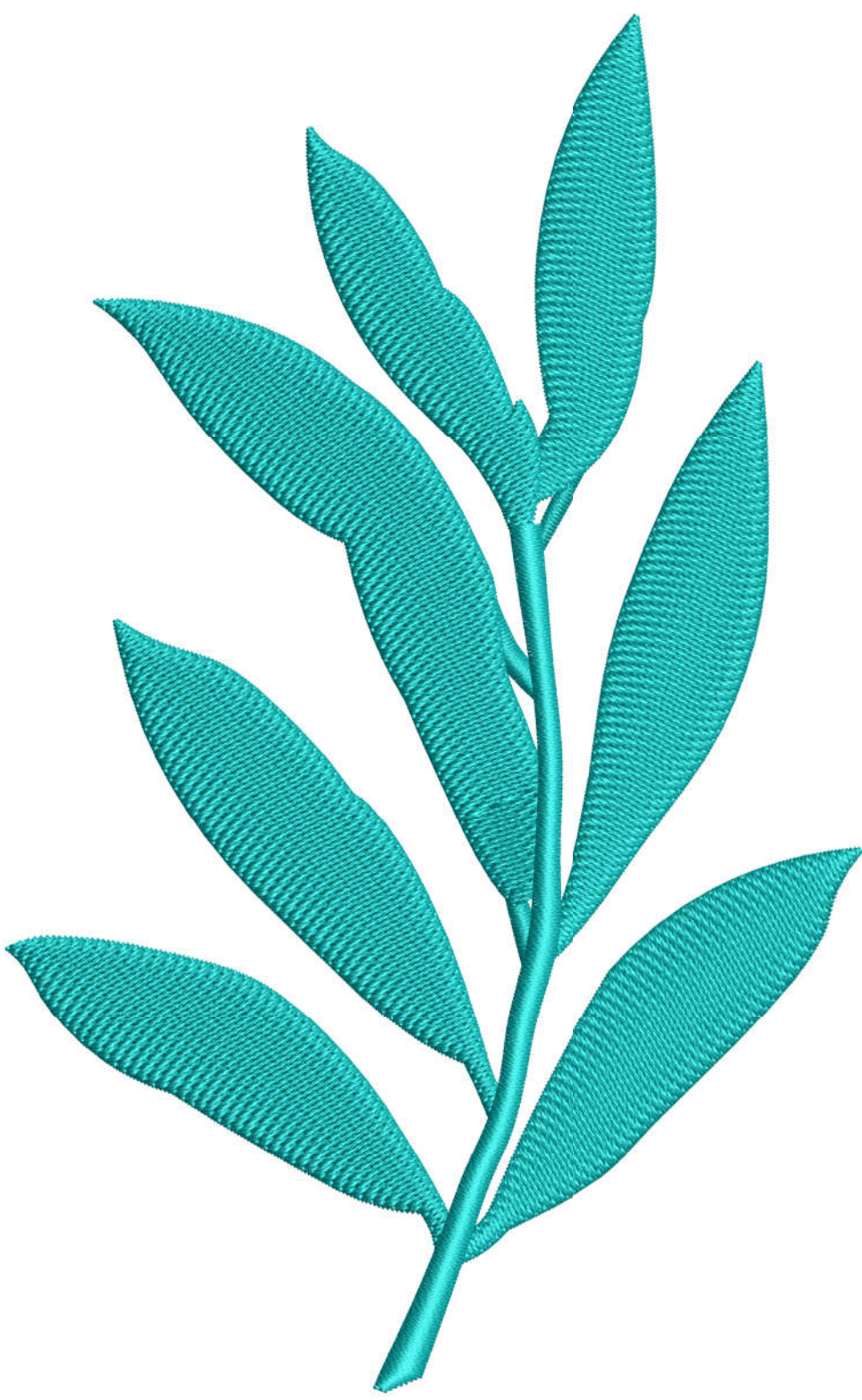
#	N#	St.	Code	Description	Brand
1.	5	■	8078	1094 Sky	Madreira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20640 6x6  
Colorway: Madeira Classic 40

Stitches: 10893  
Colors: 1  
Height: 5.80 in  
Width: 3.60 in  
Zoom: 1.38



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 45.8 mm  
Right: 45.8 mm  
Up: 73.7 mm  
Down: 73.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 20.91 in<sup>2</sup>  
Max Stitch: 6.3 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 207.90ft  
Total bobbin: 80.46ft

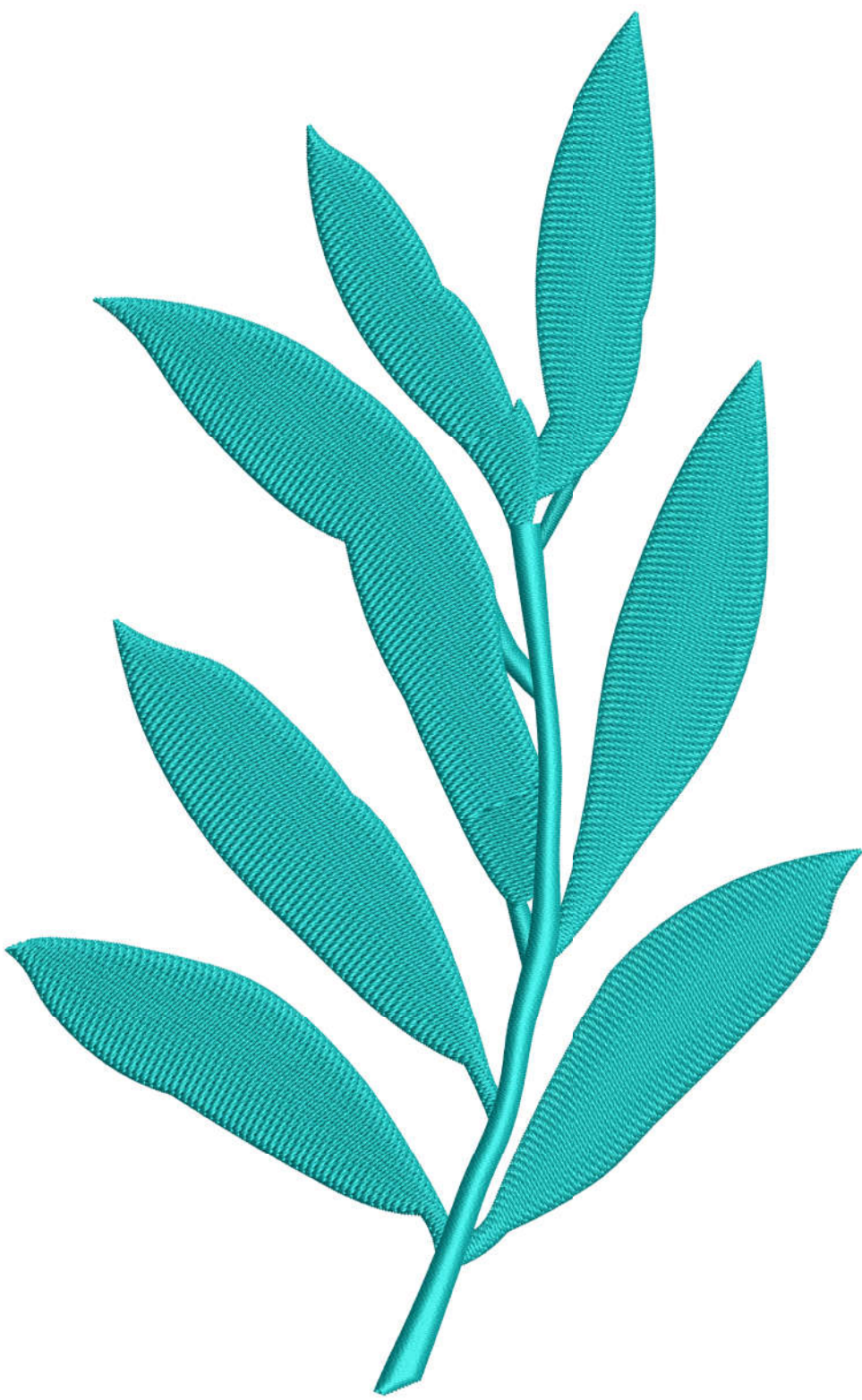
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	10891	1094 Sky	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20640 8x8  
Colorway: Madeira Classic 40

Stitches: 17744  
Colors: 1  
Height: 7.80 in  
Width: 4.82 in  
Zoom: 1.03



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.3 mm  
Right: 61.3 mm  
Up: 99.1 mm  
Down: 99.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 37.63 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 357.22ft  
Total bobbin: 142.30ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	17742	1094 Sky	Madreia Classic 40