

# Production Worksheet

Wilcom TrueSizer  
Design: E-22396 4x4  
Colorway: Colorway 1

Stitches: 25497  
Colors: 5  
Height: 3.82 in  
Width: 3.82 in  
Zoom: 1:1



Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.8 mm  
Right: 48.3 mm  
Up: 47.8 mm  
Down: 49.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.59 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 490.72ft  
Total bobbin: 189.71ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	20	■	5036	Powder Blue	
2.	4	■	1685	Yellow	
3.	14	■	2506	Black	
4.	13	□	10712	White	
5.	20	■	402	Powder Blue	
6.	17	■	129	Turquoise	
7.	20	■	582	Powder Blue	
8.	13	□	192	White	
9.	14	■	4251	Black	

# Production Worksheet

Wilcom TrueSizer  
Design: E-22396 5x5  
Colorway: Colorway 1

Stitches: 36644  
Colors: 5  
Height: 4.81 in  
Width: 4.82 in  
Zoom: 1:1



Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 20  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.5 mm  
Right: 61.0 mm  
Up: 60.3 mm  
Down: 61.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.18 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 740.94ft  
Total bobbin: 294.64ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	20	■	7521	Powder Blue	
2.	4	■	2287	Yellow	
3.	14	■	3219	Black	
4.	13	□	16476	White	
5.	20	■	577	Powder Blue	
6.	17	■	169	Turquoise	
7.	20	■	771	Powder Blue	
8.	13	□	246	White	
9.	14	■	5376	Black	





# Production Worksheet

Wilcom TrueSizer  
Design: E-22396 6x6  
Colorway: Colorway 1

Stitches: 49424  
Colors: 5  
Height: 5.82 in  
Width: 5.82 in  
Zoom: 0.97



Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 24  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 74.2 mm  
Right: 73.7 mm  
Up: 73.2 mm  
Down: 74.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.87 in<sup>2</sup>  
Max Stitch: 7.7 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1039.11ft  
Total bobbin: 421.65ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	20	■	10476	Powder Blue	
2.	4	■	2894	Yellow	
3.	14	■	3937	Black	
4.	13	■	23266	White	
5.	20	■	782	Powder Blue	
6.	17	■	224	Turquoise	
7.	20	■	954	Powder Blue	
8.	13	■	306	White	
9.	14	■	6583	Black	