Production Worksheet

Wilcom TrueSizer
Design: E-22805 12x12
Colorway: Colorway 1

Stitches:	85907
Colors:	7
Height:	8.24 in
Width:	9.82 in
Zoom:	0.57

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	26
Stops:	27
Trims:	68
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	124.8 mm
Right:	124.8 mm
Up:	104.7 mm
Down:	104.7 mm
EndX:	0.00 in
EndY:	0.00 in
Area	80.95 in²
Max Stitch:	10.2 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	1666.06ft
Total bobbin:	647.81ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	18	4756	18	Grey	Default
2.	14	6529	14	Black	Default
3.	18	643	18	Grey	Default
4.	19	1300	19	Khaki	Default
5.	14	462	14	Black	Default
6.	13	23483	13	White	Default
7.	14	9738	14	Black	Default
8.	13	1626	13	White	Default
9.	14	3903	14	Black	Default
10.	18	622	18	Grey	Default
11.	4	64	4	Yellow	Default
12.	14	13204	14	Black	Default
13.	18	1530	18	Grey	Default
14.	19	5177	19	Khaki	Default
15.	13	811	13	White	Default
16.	19	2058	19	Khaki	Default
17.	10	558	10	Orange	Default
18.	12	260	12	Brown	Default
19.	19	4288	19	Khaki	Default
20.	13	1083	13	White	Default
21.	4	1858	4	Yellow	Default
22.	13	255	13	White	Default
23.	18	900	18	Grey	Default
24.	14	180	14	Black	Default
25.	10	268	10	Orange	Default
26.	12	107	12	Brown	Default
27.	18	242	18	Grey	Default