

# Production Worksheet

Wilcom TrueSizer  
Design: E-20871 4x4  
Colorway: Madeira Classic 40

Stitches: 17545  
Colors: 5  
Height: 3.70 in  
Width: 3.82 in  
Zoom: 1.32



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.5 mm  
Right: 48.5 mm  
Up: 46.9 mm  
Down: 46.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.11 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 358.94ft  
Total bobbin: 143.12ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12	■	9365 1191	Brown	Madeira Classic 40
2.	4	■	4312	Thread #9	
3.	5	■	1675	Thread #10	
4.	3	■	501	Thread #8	
5.	5	■	1015	Thread #10	
6.	2	■	675	Thread #6	

# Production Worksheet

Wilcom TrueSizer  
Design: E-20871 5x5  
Colorway: Madeira Classic 40

Stitches: 26086  
Colors: 5  
Height: 4.68 in  
Width: 4.82 in  
Zoom: 1.03



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.2 mm  
Right: 61.2 mm  
Up: 59.4 mm  
Down: 59.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 22.53 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.4 mm  
Max jump: 7.0 mm  
Total Thread: 555.05ft  
Total bobbin: 226.13ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12	■	14667	1191 Brown	Madeira Classic 40
2.	4	■	5925	Thread #9	
3.	5	■	2325	Thread #10	
4.	3	■	697	Thread #8	
5.	5	■	1498	Thread #10	
6.	2	■	972	Thread #6	

# Production Worksheet

Wilcom TrueSizer  
Design: E-20871 6x6  
Colorway: Madeira Classic 40

Stitches: 36160  
Colors: 6  
Height: 5.64 in  
Width: 5.82 in  
Zoom: 0.85



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.9 mm  
Right: 73.9 mm  
Up: 71.6 mm  
Down: 71.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 32.78 in<sup>2</sup>  
Max Stitch: 8.2 mm  
Min Stitch: 0.4 mm  
Max jump: 6.7 mm  
Total Thread: 790.01ft  
Total bobbin: 326.19ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12	■	21093	1191 Brown	Madeira Classic 40
2.	29	■	7712	Thread #9	
3.	5	■	3079	1094 Sky	Madeira Classic 40
4.	28	■	904	Thread #8	
5.	30	■	2055	Thread #10	
6.	26	■	1315	Thread #6	



# Production Worksheet

Wilcom TrueSizer  
Design: E-20871 8x8  
Colorway: Madeira Classic 40

Stitches: 62339  
Colors: 5  
Height: 7.55 in  
Width: 7.81 in  
Zoom: 0.64



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.2 mm  
Right: 99.2 mm  
Up: 95.9 mm  
Down: 95.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 58.97 in<sup>2</sup>  
Max Stitch: 10.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 1390.65ft  
Total bobbin: 580.33ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12	■	37243	1191 Brown	Madeira Classic 40
2.	4	■	11935	Thread #9	
3.	5	■	4862	Thread #10	
4.	3	■	2645	Thread #8	
5.	5	■	3471	Thread #10	
6.	2	■	2181	Thread #6	

