

Production Worksheet

Wilcom TrueSizer
Design: E-20872 4x4
Colorway: Madeira Classic 40

Stitches: 16970
Colors: 7
Height: 3.66 in
Width: 3.80 in
Zoom: 1.29



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 8
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 46.5 mm
Down: 46.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.94 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 332.02ft
Total bobbin: 129.21ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12	■	8431 1191	Brown	Madeira Classic 40
2.	4	■	4254	Thread #9	
3.	14	■	3021 1000	Emerald Black	Madeira Classic 40
4.	9	■	185 1281	Marron	Madeira Classic 40
5.	5	■	473	Thread #10	
6.	15	■	247 1321	Light Pink	Madeira Classic 40
7.	13	□	357 1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20872 5x5
Colorway: Madeira Classic 40

Stitches: 24723
Colors: 7
Height: 4.62 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 8
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 58.7 mm
Down: 58.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.20 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 505.57ft
Total bobbin: 201.91ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12	■	12890	1191 Brown	Madeira Classic 40
2.	4	■	5782	Thread #9	
3.	14	■	4370	1000 Emerald Black	Madeira Classic 40
4.	9	■	234	1281 Marron	Madeira Classic 40
5.	5	■	633	Thread #10	
6.	15	■	345	1321 Light Pink	Madeira Classic 40
7.	13	□	467	1001 Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20872 6x6
Colorway: Madeira Classic 40

Stitches: 34380
Colors: 7
Height: 5.64 in
Width: 5.82 in
Zoom: 0.83



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 8
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.9 mm
Right: 73.9 mm
Up: 71.6 mm
Down: 71.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 32.78 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 725.63ft
Total bobbin: 294.77ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12	18605	1191	Brown	Madeira Classic 40
2.	4	7527		Thread #9	
3.	14	6005	1000	Emerald Black	Madeira Classic 40
4.	9	283	1281	Marron	Madeira Classic 40
5.	5	864		Thread #10	
6.	15	460	1321	Light Pink	Madeira Classic 40
7.	13	634	1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20872 8x8
Colorway: Madeira Classic 40

Stitches: 57112
Colors: 7
Height: 7.54 in
Width: 7.79 in
Zoom: 0.62



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 8
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 95.8 mm
Down: 95.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 58.77 in²
Max Stitch: 8.9 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1257.90ft
Total bobbin: 521.79ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12	■	32387	1191 Brown	Madeira Classic 40
2.	4	■	11518	Thread #9	
3.	14	■	9803	1000 Emerald Black	Madeira Classic 40
4.	9	■	391	1281 Marron	Madeira Classic 40
5.	5	■	1330	Thread #10	
6.	15	■	716	1321 Light Pink	Madeira Classic 40
7.	13	□	965	1001 Super White	Madeira Classic 40

