

Production Worksheet

Wilcom TrueSizer
Design: E-20542 4x4
Colorway: Madeira Classic 40

Stitches: 19507
Colors: 7
Height: 3.68 in
Width: 3.80 in
Zoom: 1.30



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.2 mm
Right: 48.2 mm
Up: 46.7 mm
Down: 46.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.95 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 364.13ft
Total bobbin: 137.99ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	■	8047	1158 Drak Brown	Madeira Classic 40
2.	2	■	5965	Thread #10	
3.	9	■	213	1281 Marron	Madeira Classic 40
4.	13	□	1789	1001 Super White	Madeira Classic 40
5.	8	■	1007	1134 Dark blue	Madeira Classic 40
6.	14	■	417	1000 Emerald Black	Madeira Classic 40
7.	13	□	119	1001 Super White	Madeira Classic 40
8.	6	■	1109	1309 Pink	Madeira Classic 40
9.	9	■	839	1281 Marron	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
 Design: E-20542 5x5
 Colorway: Madeira Classic 40

Stitches: 27897
 Colors: 7
 Height: 4.64 in
 Width: 4.80 in
 Zoom: 1.01



Machine format: Tajima
 Color changes: 8
 Stops: 9
 Trims: 16
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 60.9 mm
 Right: 60.9 mm
 Up: 59.0 mm
 Down: 59.0 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 22.26 in²
 Max Stitch: 6.7 mm
 Min Stitch: 0.3 mm
 Max jump: 6.7 mm
 Total Thread: 544.59ft
 Total bobbin: 212.30ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	11156	1158	Drak Brown	Madeira Classic 40
2.	2	8806		Thread #10	
3.	9	270	1281	Marron	Madeira Classic 40
4.	13	2605	1001	Super White	Madeira Classic 40
5.	8	1434	1134	Dark blue	Madeira Classic 40
6.	14	601	1000	Emerald Black	Madeira Classic 40
7.	13	163	1001	Super White	Madeira Classic 40
8.	6	1680	1309	Pink	Madeira Classic 40
9.	9	1180	1281	Marron	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20542 6x6
Colorway: Madeira Classic 40

Stitches: 38234
Colors: 7
Height: 5.65 in
Width: 5.80 in
Zoom: 0.84



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 71.7 mm
Down: 71.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 32.72 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 770.59ft
Total bobbin: 306.03ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	15018	1158	Drak Brown	Madeira Classic 40
2.	2	12335		Thread #10	
3.	9	333	1281	Marron	Madeira Classic 40
4.	13	3559	1001	Super White	Madeira Classic 40
5.	8	1943	1134	Dark blue	Madeira Classic 40
6.	14	827	1000	Emerald Black	Madeira Classic 40
7.	13	221	1001	Super White	Madeira Classic 40
8.	6	2385	1309	Pink	Madeira Classic 40
9.	9	1611	1281	Marron	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20542 8x8
Colorway: Madeira Classic 40

Stitches: 62949
Colors: 7
Height: 7.61 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 96.7 mm
Down: 96.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 59.34 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1329.61ft
Total bobbin: 541.20ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	■	23996	1158 Drak Brown	Madeira Classic 40
2.	2	■	21000	Thread #10	
3.	9	■	455	1281 Marron	Madeira Classic 40
4.	13	□	5879	1001 Super White	Madeira Classic 40
5.	8	■	3150	1134 Dark blue	Madeira Classic 40
6.	14	■	1370	1000 Emerald Black	Madeira Classic 40
7.	13	□	335	1001 Super White	Madeira Classic 40
8.	6	■	4130	1309 Pink	Madeira Classic 40
9.	9	■	2632	1281 Marron	Madeira Classic 40