

Production Worksheet

Wilcom TrueSizer

Design: E-21311 4x4

Colorway: Madeira Classic 40

Stitches: 21449

Colors: 7

Height: 3.00 in

Width: 3.29 in

Zoom: 1:1

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 19
Stops: 20
Trims: 39
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 41.7 mm
Right: 41.7 mm
Up: 38.0 mm
Down: 38.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 9.84 in²
Max Stitch: 10.8 mm
Min Stitch: 0.1 mm
Max jump: 7.0 mm
Total Thread: 389.66ft
Total bobbin: 143.42ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	5082	1001	Super White	Madeira Classic 40
2.	19	163	1010	Light Grey	Madeira Classic 40
3.	18	89	1287	MIde Grey	Madeira Classic 40
4.	8	49	1134	Dark blue	Madeira Classic 40
5.	19	515	1010	Light Grey	Madeira Classic 40
6.	22	3084	1239	Dark Grey	Madeira Classic 40
7.	14	961	1000	Emerald Black	Madeira Classic 40
8.	13	5316	1001	Super White	Madeira Classic 40
9.	12	357	1191	Brown	Madeira Classic 40
10.	18	900	1287	MIde Grey	Madeira Classic 40
11.	19	1289	1010	Light Grey	Madeira Classic 40
12.	18	609	1287	MIde Grey	Madeira Classic 40
13.	13	1504	1001	Super White	Madeira Classic 40
14.	18	264	1287	MIde Grey	Madeira Classic 40
15.	22	387	1239	Dark Grey	Madeira Classic 40
16.	14	81	1000	Emerald Black	Madeira Classic 40
17.	12	116	1191	Brown	Madeira Classic 40
18.	14	585	1000	Emerald Black	Madeira Classic 40
19.	22	39	1239	Dark Grey	Madeira Classic 40
20.	13	57	1001	Super White	Madeira Classic 40

