

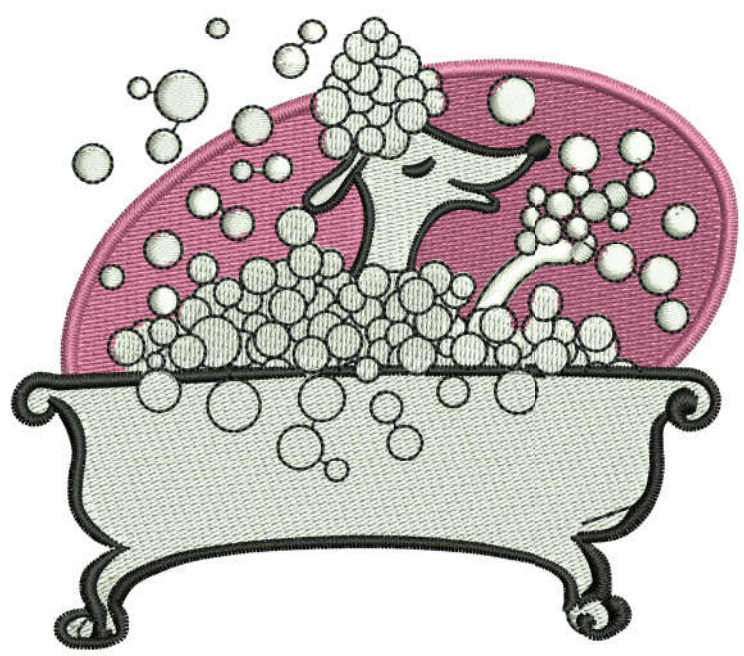
# Production Worksheet

Wilcom TrueSizer  
Design: E-22156 4x4  
Colorway: Madeira Classic 40

Stitches: 18841  
Colors: 3  
Height: 3.30 in  
Width: 3.78 in  
Zoom: 1:1



Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 37  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.0 mm  
Right: 48.0 mm  
Up: 41.9 mm  
Down: 41.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 12.45 in<sup>2</sup>  
Max Stitch: 9.4 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 331.97ft  
Total bobbin: 121.52ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	6	■	4454	1309 Pink	Madeira Classic 40
2.	13	□	6754	1001 Super White	Madeira Classic 40
3.	14	■	4327	1000 Emerald Black	Madeira Classic 40
4.	13	□	566	1001 Super White	Madeira Classic 40
5.	14	■	609	1000 Emerald Black	Madeira Classic 40
6.	13	□	600	1001 Super White	Madeira Classic 40
7.	14	■	505	1000 Emerald Black	Madeira Classic 40
8.	13	□	489	1001 Super White	Madeira Classic 40
9.	14	■	535	1000 Emerald Black	Madeira Classic 40

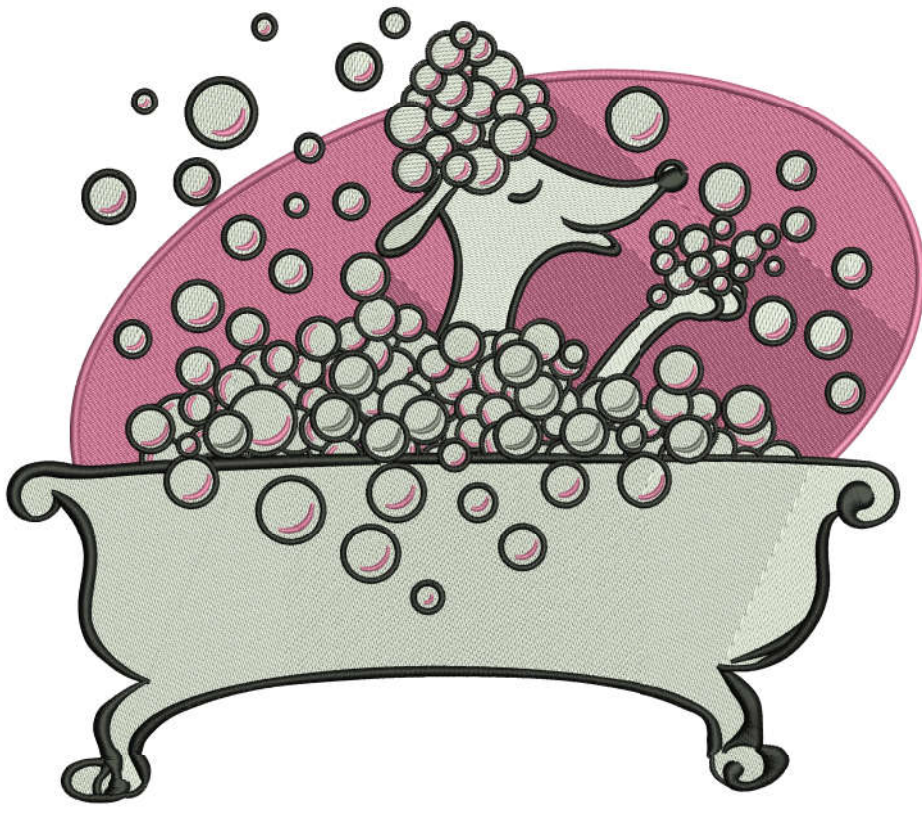
# Production Worksheet

Wilcom TrueSizer  
Design: E-22156 8x10  
Colorway: Madeira Classic 40

Stitches: 94068  
Colors: 4  
Height: 7.77 in  
Width: 8.94 in  
Zoom: 0.53



Machine format: Tajima  
Color changes: 13  
Stops: 14  
Trims: 90  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 113.6 mm  
Right: 113.6 mm  
Up: 98.7 mm  
Down: 98.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 69.52 in<sup>2</sup>  
Max Stitch: 7.2 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1735.32ft  
Total bobbin: 659.65ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	6	21933	1309	Pink	Madeira Classic 40
2.	13	33076	1001	Super White	Madeira Classic 40
3.	6	2959	1309	Pink	Madeira Classic 40
4.	18	836	1287	Mlde Grey	Madeira Classic 40
5.	14	16685	1000	Emerald Black	Madeira Classic 40
6.	13	2671	1001	Super White	Madeira Classic 40
7.	6	626	1309	Pink	Madeira Classic 40
8.	14	2513	1000	Emerald Black	Madeira Classic 40
9.	13	2644	1001	Super White	Madeira Classic 40
10.	6	838	1309	Pink	Madeira Classic 40
11.	14	2529	1000	Emerald Black	Madeira Classic 40
12.	13	3216	1001	Super White	Madeira Classic 40
13.	6	1030	1309	Pink	Madeira Classic 40
14.	14	2510	1000	Emerald Black	Madeira Classic 40