

# Production Worksheet

Wilcom TrueSizer

Design: E-20421 4x4

Colorway: Madeira Classic 40

Stitches: 17623

Colors: 4

Height: 3.69 in

Width: 3.80 in

Zoom: 1.30

# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 7  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.2 mm  
Right: 48.2 mm  
Up: 46.8 mm  
Down: 46.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.99 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 349.01ft  
Total bobbin: 137.32ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	8733	1158	Drak Brown	Madeira Classic 40
2.	30	7117		Thread #10	
3.	9	240	1281	Marron	Madeira Classic 40
4.	14	1531	1000	Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20421 5x5  
Colorway: Madeira Classic 40

Stitches: 25678  
Colors: 4  
Height: 4.66 in  
Width: 4.80 in  
Zoom: 1.01



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 7  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.9 mm  
Right: 60.9 mm  
Up: 59.1 mm  
Down: 59.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 22.33 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.4 mm  
Max jump: 7.0 mm  
Total Thread: 532.13ft  
Total bobbin: 214.52ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	■	12488	1158 Drak Brown	Madeira Classic 40
2.	30	■	10756	Thread #10	
3.	9	■	305	1281 Marron	Madeira Classic 40
4.	14	■	2127	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20421 6x6  
Colorway: Madeira Classic 40

Stitches: 35166  
Colors: 4  
Height: 5.61 in  
Width: 5.80 in  
Zoom: 0.84



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 7  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.6 mm  
Right: 73.6 mm  
Up: 71.2 mm  
Down: 71.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 32.49 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 753.95ft  
Total bobbin: 309.07ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	16946	1158	Drak Brown	Madeira Classic 40
2.	30	15143		Thread #10	
3.	9	372	1281	Marron	Madeira Classic 40
4.	14	2703	1000	Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20421 8x8  
Colorway: Madeira Classic 40

Stitches: 58136  
Colors: 4  
Height: 7.54 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 7  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.0 mm  
Right: 99.0 mm  
Up: 95.7 mm  
Down: 95.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 58.74 in<sup>2</sup>  
Max Stitch: 8.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 1312.66ft  
Total bobbin: 550.84ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	27606	1158	Drak Brown	Madeira Classic 40
2.	30	26226		Thread #10	
3.	9	513	1281	Marron	Madeira Classic 40
4.	14	3789	1000	Emerald Black	Madeira Classic 40

