

# Production Worksheet

Wilcom TrueSizer

Design: E-20873 4x4

Colorway: Madeira Classic 40

Stitches: 19028  
Colors: 9  
Height: 3.85 in  
Width: 3.80 in  
Zoom: 1.30

**DigitEMB**  
www.digitemb.com

Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 15  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.2 mm  
Right: 48.2 mm  
Up: 48.9 mm  
Down: 48.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.62 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 372.75ft  
Total bobbin: 144.95ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12	8724	1191	Brown	Madeira Classic 40
2.	3	4146		Thread #9	
3.	9	187	1281	Marron	Madeira Classic 40
4.	6	379	1309	Pink	Madeira Classic 40
5.	4	417		Thread #10	
6.	2	194		Thread #6	
7.	13	1535	1001	Super White	Madeira Classic 40
8.	24	2844	1158	Drak Brown	Madeira Classic 40
9.	14	600	1000	Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-20873 6x6

Colorway: Madeira Classic 40

Stitches: 38037  
Colors: 9  
Height: 5.83 in  
Width: 5.76 in  
Zoom: 0.84



Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 15  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.1 mm  
Right: 73.1 mm  
Up: 74.0 mm  
Down: 74.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.54 in<sup>2</sup>  
Max Stitch: 7.5 mm  
Min Stitch: 0.4 mm  
Max jump: 6.9 mm  
Total Thread: 797.60ft  
Total bobbin: 322.80ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12	18759	1191	Brown	Madeira Classic 40
2.	3	7320		Thread #9	
3.	9	285	1281	Marron	Madeira Classic 40
4.	6	718	1309	Pink	Madeira Classic 40
5.	4	879		Thread #10	
6.	2	375		Thread #6	
7.	13	3216	1001	Super White	Madeira Classic 40
8.	24	5378	1158	Drak Brown	Madeira Classic 40
9.	14	1105	1000	Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20873 8x8  
Colorway: Madeira Classic 40

Stitches: 65007  
Colors: 9  
Height: 7.92 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 15  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.0 mm  
Right: 99.0 mm  
Up: 100.5 mm  
Down: 100.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 61.72 in<sup>2</sup>  
Max Stitch: 10.4 mm  
Min Stitch: 0.4 mm  
Max jump: 6.9 mm  
Total Thread: 1420.03ft  
Total bobbin: 586.78ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12	■	33505	1191 Brown	Madeira Classic 40
2.	3	■	11505	Thread #9	
3.	9	■	394	1281 Marron	Madeira Classic 40
4.	6	■	1197	1309 Pink	Madeira Classic 40
5.	4	■	1476	Thread #10	
6.	2	■	623	Thread #6	
7.	13	□	5628	1001 Super White	Madeira Classic 40
8.	24	■	8893	1158 Drak Brown	Madeira Classic 40
9.	14	■	1784	1000 Emerald Black	Madeira Classic 40

