# Production Worksheet

Wilcom TrueSizer

Design: E-21168 4x4

Colorway: Madeira Classic 40

| | |
|---|---|
| Stitches: | 10677 |
| Colors: | 7 |
| Height: | 2.41 in |
| Width: | 3.80 in |
| Zoom: | 1.29 |

DigitEMB
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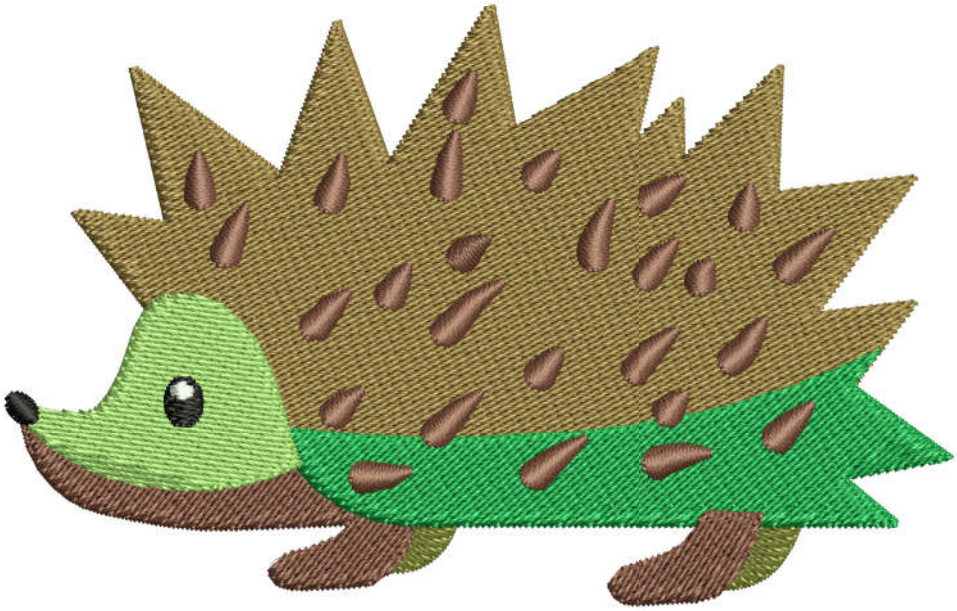

| | |
|---|---|
| Machine format: | Tajima |
| Color changes: | 7 |
| Stops: | 8 |
| Trims: | 35 |
| Auto fabric: | Fabric Name |
| Required stabilizer: | Stabilizer |
| Left: | 48.2 mm |
| Right: | 48.2 mm |
| Up: | 30.6 mm |
| Down: | 30.6 mm |
| EndX: | 0.00 in |
| EndY: | 0.00 in |
| Area | 9.15 in² |
| Max Stitch: | 7.0 mm |
| Min Stitch: | 0.3 mm |
| Max jump: | 7.0 mm |
| Total Thread: | 206.83ft |
| Total bobbin: | 79.30ft |

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|---|---|---|---|---|---|
| 1. | 12 | 5082 | 1191 | Brown | Madeira Classic 40 |
| 2. | 1 | 339 | 1140 | Mandhi | Madeira Classic 40 |
| 3. | 24 | 775 | 1158 | Drak Brown | Madeira Classic 40 |
| 4. | 7 | 1523 | 1249 | Green | Madeira Classic 40 |
| 5. | 23 | 765 | 1248 | Light Green | Madeira Classic 40 |
| 6. | 14 | 113 | 1000 | Emerald Black | Madeira Classic 40 |
| 7. | 13 | 20 | 1001 | Super White | Madeira Classic 40 |
| 8. | 24 | 2058 | 1158 | Drak Brown | Madeira Classic 40 |

# Production Worksheet

Wilcom TrueSizer

Design: E-21168 5x5

Colorway: Madeira Classic 40

| | |
|---|---|
| Stitches: | 15476 |
| Colors: | 7 |
| Height: | 3.06 in |
| Width: | 4.80 in |
| Zoom: | 1.02 |

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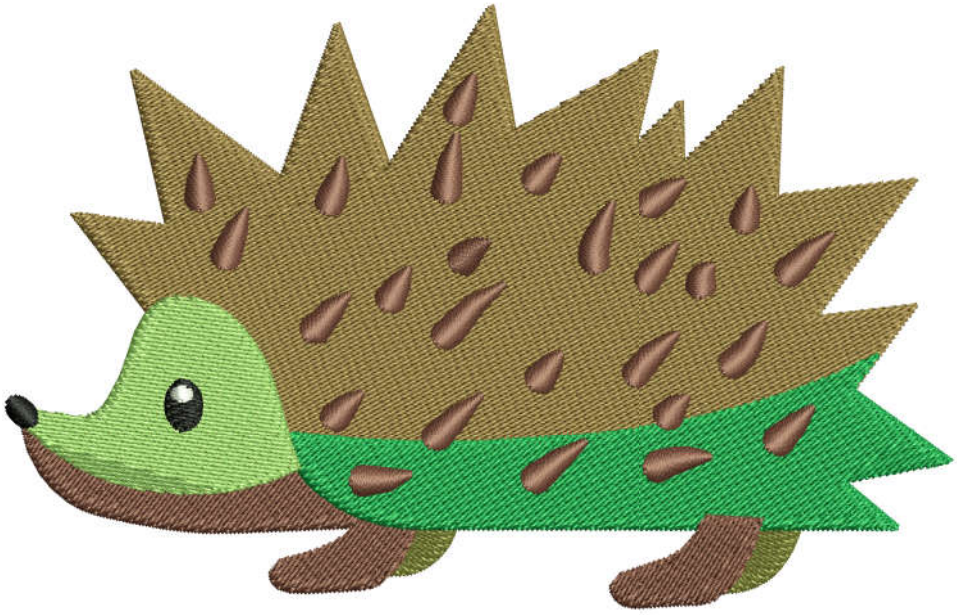

| | |
|---|---|
| Machine format: | Tajima |
| Color changes: | 7 |
| Stops: | 8 |
| Trims: | 35 |
| Auto fabric: | Fabric Name |
| Required stabilizer: | Stabilizer |
| Left: | 61.0 mm |
| Right: | 61.0 mm |
| Up: | 38.9 mm |
| Down: | 38.9 mm |
| EndX: | 0.00 in |
| EndY: | 0.00 in |
| Area | 14.71 in² |
| Max Stitch: | 6.9 mm |
| Min Stitch: | 0.3 mm |
| Max jump: | 6.9 mm |
| Total Thread: | 313.69ft |
| Total bobbin: | 123.96ft |

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|---|---|---|---|---|---|
| 1. | 12 | 7724 | 1191 | Brown | Madeira Classic 40 |
| 2. | 1 | 465 | 1140 | Mandhi | Madeira Classic 40 |
| 3. | 24 | 1113 | 1158 | Drak Brown | Madeira Classic 40 |
| 4. | 7 | 2253 | 1249 | Green | Madeira Classic 40 |
| 5. | 23 | 1139 | 1248 | Light Green | Madeira Classic 40 |
| 6. | 14 | 149 | 1000 | Emerald Black | Madeira Classic 40 |
| 7. | 13 | 22 | 1001 | Super White | Madeira Classic 40 |
| 8. | 24 | 2609 | 1158 | Drak Brown | Madeira Classic 40 |

# Production Worksheet

Wilcom TrueSizer

Design: E-21168 6x6

Colorway: Madeira Classic 40

| | |
|---|---|
| Stitches: | 20950 |
| Colors: | 7 |
| Height: | 3.67 in |
| Width: | 5.80 in |
| Zoom: | 0.84 |

DigitEMB
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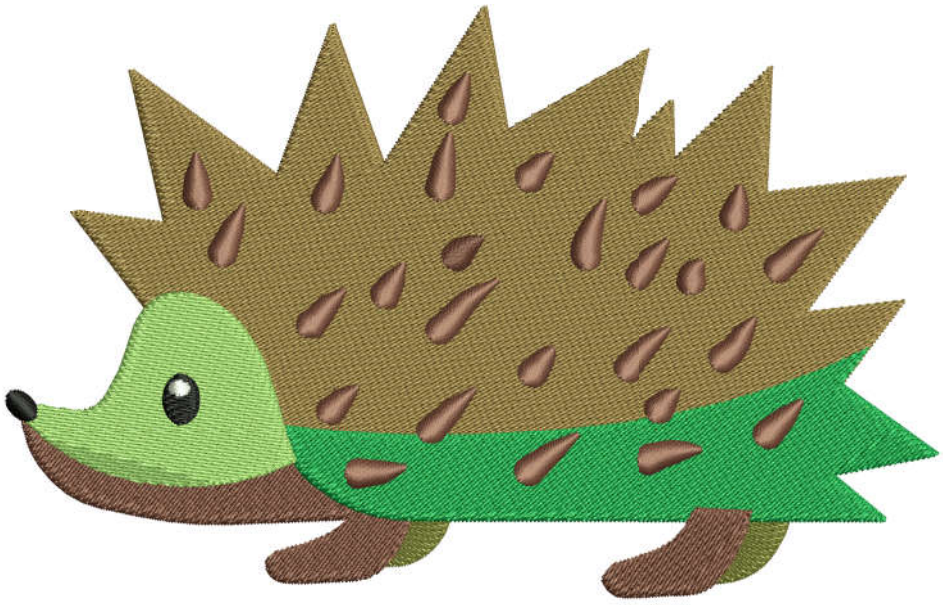

| | |
|---|---|
| Machine format: | Tajima |
| Color changes: | 7 |
| Stops: | 8 |
| Trims: | 35 |
| Auto fabric: | Fabric Name |
| Required stabilizer: | Stabilizer |
| Left: | 73.6 mm |
| Right: | 73.6 mm |
| Up: | 46.6 mm |
| Down: | 46.6 mm |
| EndX: | 0.00 in |
| EndY: | 0.00 in |
| Area | 21.26 in² |
| Max Stitch: | 8.1 mm |
| Min Stitch: | 0.3 mm |
| Max jump: | 6.8 mm |
| Total Thread: | 439.42ft |
| Total bobbin: | 177.19ft |

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|---|---|---|---|---|---|
| 1. | 12 | 10781 | 1191 | Brown | Madeira Classic 40 |
| 2. | 1 | 583 | 1140 | Mandhi | Madeira Classic 40 |
| 3. | 24 | 1472 | 1158 | Drak Brown | Madeira Classic 40 |
| 4. | 7 | 3160 | 1249 | Green | Madeira Classic 40 |
| 5. | 23 | 1578 | 1248 | Light Green | Madeira Classic 40 |
| 6. | 14 | 186 | 1000 | Emerald Black | Madeira Classic 40 |
| 7. | 13 | 24 | 1001 | Super White | Madeira Classic 40 |
| 8. | 24 | 3164 | 1158 | Drak Brown | Madeira Classic 40 |

# Production Worksheet

Wilcom TrueSizer

Design: E-21168 8x8

Colorway: Madeira Classic 40

| | |
|---|---|
| Stitches: | 34515 |
| Colors: | 7 |
| Height: | 4.92 in |
| Width: | 7.80 in |
| Zoom: | 0.62 |

DigitEMB
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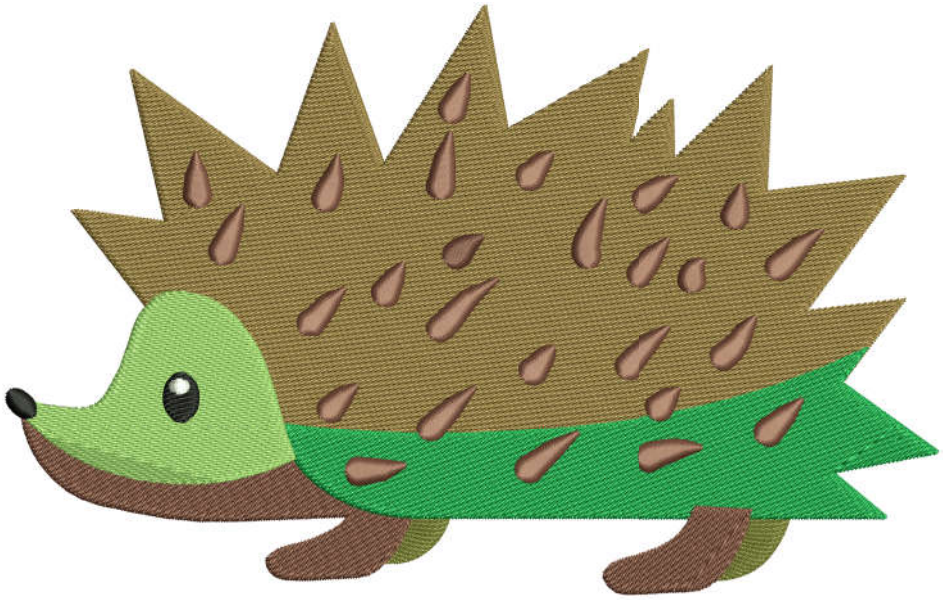

| | |
|---|---|
| Machine format: | Tajima |
| Color changes: | 7 |
| Stops: | 8 |
| Trims: | 36 |
| Auto fabric: | Fabric Name |
| Required stabilizer: | Stabilizer |
| Left: | 99.1 mm |
| Right: | 99.1 mm |
| Up: | 62.5 mm |
| Down: | 62.5 mm |
| EndX: | 0.00 in |
| EndY: | 0.00 in |
| Area | 38.42 in² |
| Max Stitch: | 8.9 mm |
| Min Stitch: | 0.3 mm |
| Max jump: | 7.0 mm |
| Total Thread: | 757.61ft |
| Total bobbin: | 312.99ft |

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|---|---|---|---|---|---|
| 1. | 12 | 18416 | 1191 | Brown | Madeira Classic 40 |
| 2. | 1 | 914 | 1140 | Mandhi | Madeira Classic 40 |
| 3. | 24 | 2394 | 1158 | Drak Brown | Madeira Classic 40 |
| 4. | 7 | 5300 | 1249 | Green | Madeira Classic 40 |
| 5. | 23 | 2700 | 1248 | Light Green | Madeira Classic 40 |
| 6. | 14 | 271 | 1000 | Emerald Black | Madeira Classic 40 |
| 7. | 13 | 30 | 1001 | Super White | Madeira Classic 40 |
| 8. | 24 | 4488 | 1158 | Drak Brown | Madeira Classic 40 |