

Production Worksheet

Wilcom TrueSizer

Design: E-20261 4x4

Colorway: Madeira Classic 40

Stitches: 11721

Colors: 9

Height: 3.80 in

Width: 3.41 in

Zoom: 1.46

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 57
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 43.3 mm
Right: 43.3 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.95 in²
Max Stitch: 10.5 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 187.47ft
Total bobbin: 62.99ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	2253	1064	golden	Madeira Classic 40
2.	12	667	1191	Brown	Madeira Classic 40
3.	5	2620	1094	Sky	Madeira Classic 40
4.	7	2039	1249	Green	Madeira Classic 40
5.	1	807	1103	drak green	Madeira Classic 40
6.	4	496	1064	golden	Madeira Classic 40
7.	10	116	1172	Orange	Madeira Classic 40
8.	7	159	1249	Green	Madeira Classic 40
9.	19	815	1010	Light Grey	Madeira Classic 40
10.	13	1043	1001	Super White	Madeira Classic 40
11.	24	409	1158	Drak Brown	Madeira Classic 40
12.	12	295	1191	Brown	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20261 5x5
Colorway: Madeira Classic 40

Stitches: 17982
Colors: 9
Height: 4.80 in
Width: 4.31 in
Zoom: 1.15



Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 58
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 54.7 mm
Right: 54.7 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 20.68 in²
Max Stitch: 11.3 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 306.17ft
Total bobbin: 108.99ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	3669	1064	golden	Madeira Classic 40
2.	12	1017	1191	Brown	Madeira Classic 40
3.	5	4366	1094	Sky	Madeira Classic 40
4.	7	3243	1249	Green	Madeira Classic 40
5.	1	1146	1103	drak green	Madeira Classic 40
6.	4	709	1064	golden	Madeira Classic 40
7.	10	152	1172	Orange	Madeira Classic 40
8.	7	192	1249	Green	Madeira Classic 40
9.	19	1114	1010	Light Grey	Madeira Classic 40
10.	13	1430	1001	Super White	Madeira Classic 40
11.	24	540	1158	Drak Brown	Madeira Classic 40
12.	12	402	1191	Brown	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20261 6x6
Colorway: Madeira Classic 40

Stitches: 23399
Colors: 9
Height: 5.80 in
Width: 5.19 in
Zoom: 0.96



Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 59
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 66.0 mm
Right: 66.0 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 30.11 in²
Max Stitch: 11.9 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 418.64ft
Total bobbin: 154.57ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	4938	1064	golden	Madeira Classic 40
2.	12	1321	1191	Brown	Madeira Classic 40
3.	5	5916	1094	Sky	Madeira Classic 40
4.	7	4281	1249	Green	Madeira Classic 40
5.	1	1434	1103	drak green	Madeira Classic 40
6.	4	885	1064	golden	Madeira Classic 40
7.	10	179	1172	Orange	Madeira Classic 40
8.	7	218	1249	Green	Madeira Classic 40
9.	19	1358	1010	Light Grey	Madeira Classic 40
10.	13	1738	1001	Super White	Madeira Classic 40
11.	24	646	1158	Drak Brown	Madeira Classic 40
12.	12	483	1191	Brown	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20261 8x8
Colorway: Madeira Classic 40

Stitches: 36753
Colors: 9
Height: 7.80 in
Width: 7.00 in
Zoom: 0.71



Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 65
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 88.9 mm
Right: 88.9 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 54.63 in²
Max Stitch: 8.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 704.91ft
Total bobbin: 272.28ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	8127	1064	golden	Madeira Classic 40
2.	12	2008	1191	Brown	Madeira Classic 40
3.	5	9948	1094	Sky	Madeira Classic 40
4.	7	6744	1249	Green	Madeira Classic 40
5.	1	2118	1103	drak green	Madeira Classic 40
6.	4	1292	1064	golden	Madeira Classic 40
7.	10	240	1172	Orange	Madeira Classic 40
8.	7	304	1249	Green	Madeira Classic 40
9.	19	1955	1010	Light Grey	Madeira Classic 40
10.	13	2457	1001	Super White	Madeira Classic 40
11.	24	901	1158	Drak Brown	Madeira Classic 40
12.	12	657	1191	Brown	Madeira Classic 40