

Production Worksheet

Wilcom TrueSizer
 Design: E-20273 4x4
 Colorway: Madeira Classic 40

Stitches: 28896
 Colors: 20
 Height: 3.80 in
 Width: 3.69 in
 Zoom: 1.27



Machine format: Tajima
 Color changes: 21
 Stops: 22
 Trims: 85
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 46.9 mm
 Right: 46.9 mm
 Up: 48.3 mm
 Down: 48.3 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 14.05 in²
 Max Stitch: 6.9 mm
 Min Stitch: 0.3 mm
 Max jump: 6.9 mm
 Total Thread: 492.86ft
 Total bobbin: 175.23ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	20	1078	1275	Powder blue	Madeira Classic 40
2.	17	1034	1045	Light Blue	Madeira Classic 40
3.	5	1195	1094	Sky	Madeira Classic 40
4.	8	579	1134	Dark blue	Madeira Classic 40
5.	2	2263	1934	Royal Blue	Madeira Classic
6.	25	1570	1995	OFF WHITE	Madeira PolyNeon 40
7.	16	2865	1066	Fune / Sand	Madeira Classic 40
8.	22	2396	1239	Dark Grey	Madeira Classic 40
9.	18	2161	1287	Mlde Grey	Madeira Classic 40
10.	9	180	1281	Marron	Madeira Classic 40
11.	3	311	1146	Red	Madeira Classic 40
12.	6	308	1309	Pink	Madeira Classic 40
13.	10	859	1172	Brown	Madeira Classic 40
14.	12	473	1191	Brown	Madeira Classic 40
15.	24	914	1158	Drak Brown	Madeira Classic 40
16.	5	1629	1094	Sky	Madeira Classic 40
17.	14	7718	1000	Emerald Black	Madeira Classic 40
18.	7	112	1249	Green	Madeira Classic 40
19.	4	123	1064	golden	Madeira Classic 40
20.	10	61	1172	Brown	Madeira Classic 40
21.	19	779	1010	Light Grey	Madeira Classic 40
22.	13	286	1001	Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
 Design: E-20273 5x5
 Colorway: Madeira Classic 40

Stitches: 47034
 Colors: 20
 Height: 4.80 in
 Width: 4.66 in
 Zoom: 0.99



Machine format: Tajima
 Color changes: 21
 Stops: 22
 Trims: 85
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 59.2 mm
 Right: 59.2 mm
 Up: 61.0 mm
 Down: 61.0 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 22.41 in²
 Max Stitch: 7.0 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 859.20ft
 Total bobbin: 321.80ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	20	1793	1275	Powder blue	Madeira Classic 40
2.	17	1928	1045	Light Blue	Madeira Classic 40
3.	5	2164	1094	Sky	Madeira Classic 40
4.	8	1010	1134	Dark blue	Madeira Classic 40
5.	2	4049	1934	Royal Blue	Madeira Classic
6.	25	2870	1995	OFF WHITE	Madeira PolyNeon 40
7.	16	5118	1066	Fune / Sand	Madeira Classic 40
8.	22	4239	1239	Dark Grey	Madeira Classic 40
9.	18	3916	1287	Mlde Grey	Madeira Classic 40
10.	9	306	1281	Marron	Madeira Classic 40
11.	3	519	1146	Red	Madeira Classic 40
12.	6	607	1309	Pink	Madeira Classic 40
13.	10	1587	1172	Brown	Madeira Classic 40
14.	12	829	1191	Brown	Madeira Classic 40
15.	24	1318	1158	Drak Brown	Madeira Classic 40
16.	5	2536	1094	Sky	Madeira Classic 40
17.	14	10463	1000	Emerald Black	Madeira Classic 40
18.	7	136	1249	Green	Madeira Classic 40
19.	4	154	1064	golden	Madeira Classic 40
20.	10	80	1172	Brown	Madeira Classic 40
21.	19	1040	1010	Light Grey	Madeira Classic 40
22.	13	370	1001	Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
 Design: E-20273 6x6
 Colorway: Madeira Classic 40

Stitches: 61852
 Colors: 20
 Height: 5.80 in
 Width: 5.61 in
 Zoom: 0.83



Machine format: Tajima
 Color changes: 21
 Stops: 22
 Trims: 87
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 71.3 mm
 Right: 71.3 mm
 Up: 73.7 mm
 Down: 73.7 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 32.58 in²
 Max Stitch: 7.0 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 1186.17ft
 Total bobbin: 457.94ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	20	2321	1275	Powder blue	Madeira Classic 40
2.	17	2692	1045	Light Blue	Madeira Classic 40
3.	5	3011	1094	Sky	Madeira Classic 40
4.	8	1379	1134	Dark blue	Madeira Classic 40
5.	2	5549	1934	Royal Blue	Madeira Classic
6.	25	3921	1995	OFF WHITE	Madeira PolyNeon 40
7.	16	7003	1066	Fune / Sand	Madeira Classic 40
8.	22	5746	1239	Dark Grey	Madeira Classic 40
9.	18	5341	1287	Midle Grey	Madeira Classic 40
10.	9	385	1281	Marron	Madeira Classic 40
11.	3	692	1146	Red	Madeira Classic 40
12.	6	838	1309	Pink	Madeira Classic 40
13.	10	2208	1172	Brown	Madeira Classic 40
14.	12	1113	1191	Brown	Madeira Classic 40
15.	24	1659	1158	Drak Brown	Madeira Classic 40
16.	5	3131	1094	Sky	Madeira Classic 40
17.	14	12760	1000	Emerald Black	Madeira Classic 40
18.	7	157	1249	Green	Madeira Classic 40
19.	4	186	1064	golden	Madeira Classic 40
20.	10	89	1172	Brown	Madeira Classic 40
21.	19	1237	1010	Light Grey	Madeira Classic 40
22.	13	432	1001	Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
 Design: E-20273 8x8
 Colorway: Madeira Classic 40

Stitches: 97518
 Colors: 20
 Height: 7.80 in
 Width: 7.58 in
 Zoom: 0.61



Machine format: Tajima
 Color changes: 21
 Stops: 22
 Trims: 93
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 96.2 mm
 Right: 96.2 mm
 Up: 99.1 mm
 Down: 99.1 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 59.11 in²
 Max Stitch: 8.7 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 2014.13ft
 Total bobbin: 809.90ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	20	3586	1275	Powder blue	Madeira Classic 40
2.	17	4554	1045	Light Blue	Madeira Classic 40
3.	5	5082	1094	Sky	Madeira Classic 40
4.	8	2235	1134	Dark blue	Madeira Classic 40
5.	2	9375	1934	Royal Blue	Madeira Classic
6.	25	6572	1995	OFF WHITE	Madeira PolyNeon 40
7.	16	11748	1066	Fune / Sand	Madeira Classic 40
8.	22	9593	1239	Dark Grey	Madeira Classic 40
9.	18	8889	1287	Mlde Grey	Madeira Classic 40
10.	9	591	1281	Marron	Madeira Classic 40
11.	3	1089	1146	Red	Madeira Classic 40
12.	6	1385	1309	Pink	Madeira Classic 40
13.	10	3805	1172	Brown	Madeira Classic 40
14.	12	1801	1191	Brown	Madeira Classic 40
15.	24	2440	1158	Drak Brown	Madeira Classic 40
16.	5	4491	1094	Sky	Madeira Classic 40
17.	14	17484	1000	Emerald Black	Madeira Classic 40
18.	7	198	1249	Green	Madeira Classic 40
19.	4	237	1064	golden	Madeira Classic 40
20.	10	112	1172	Brown	Madeira Classic 40
21.	19	1680	1010	Light Grey	Madeira Classic 40
22.	13	569	1001	Super White	Madeira Classic 40