

# Production Worksheet

Wilcom TrueSizer

Design: E-21155 4x4

Colorway: Madeira Classic 40

Stitches: 7324

Colors: 3

Height: 2.41 in

Width: 3.80 in

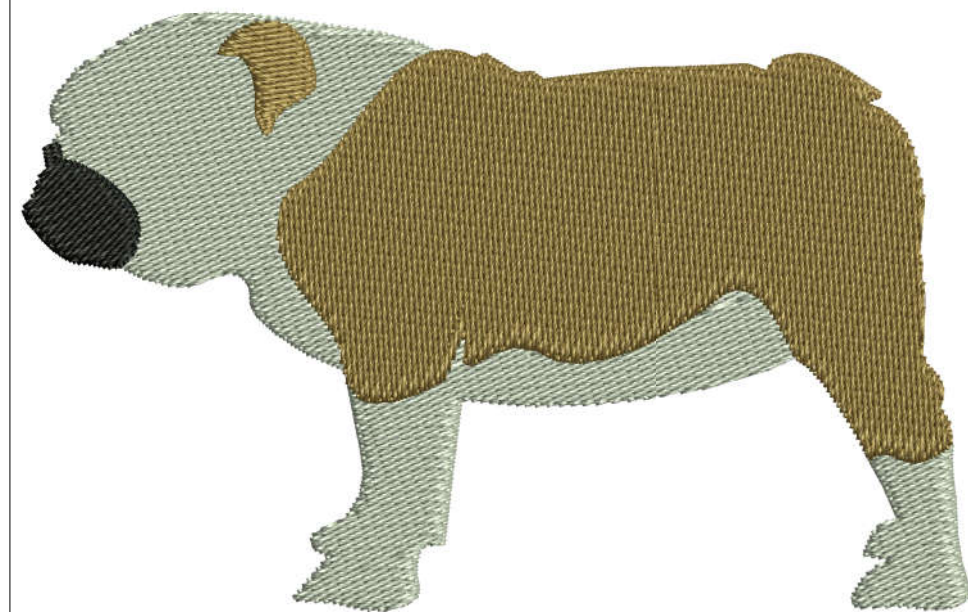
Zoom: 1.29



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 4  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 30.5 mm  
Down: 30.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 9.15 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 149.99ft  
Total bobbin: 59.63ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	■	3184	1010 Light Grey	Madeira Classic 40
2.	14	■	269	1000 Emerald Black	Madeira Classic 40
3.	12	■	3869	1191 Brown	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-21155 5x5

Colorway: Madeira Classic 40

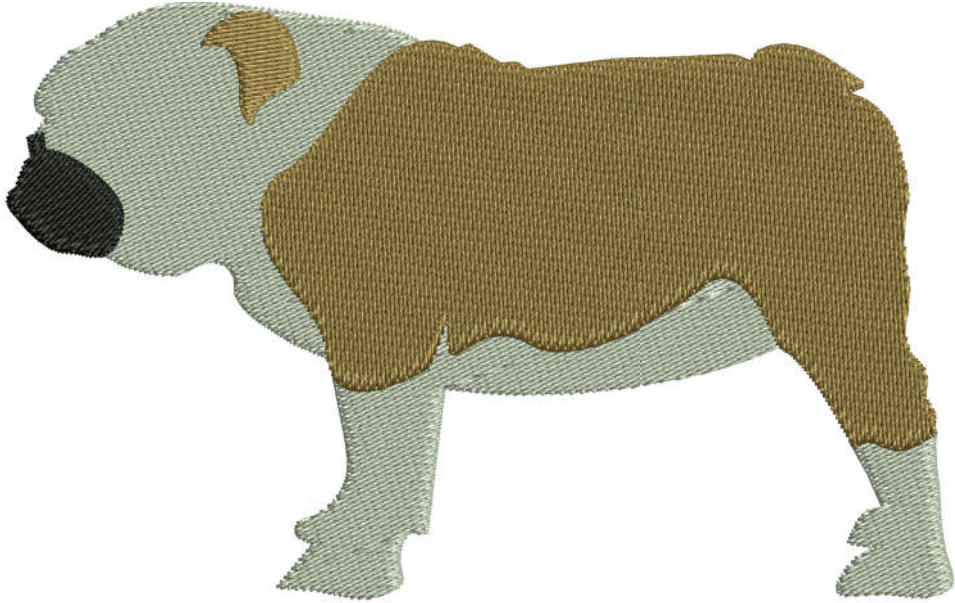
Stitches: 10959  
Colors: 3  
Height: 3.03 in  
Width: 4.80 in  
Zoom: 1.02



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 4  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 38.4 mm  
Down: 38.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.53 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 231.01ft  
Total bobbin: 93.50ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	4698	1010	Light Grey	Madeira Classic 40
2.	14	392	1000	Emerald Black	Madeira Classic 40
3.	12	5867	1191	Brown	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
 Design: E-21155 6x6  
 Colorway: Madeira Classic 40

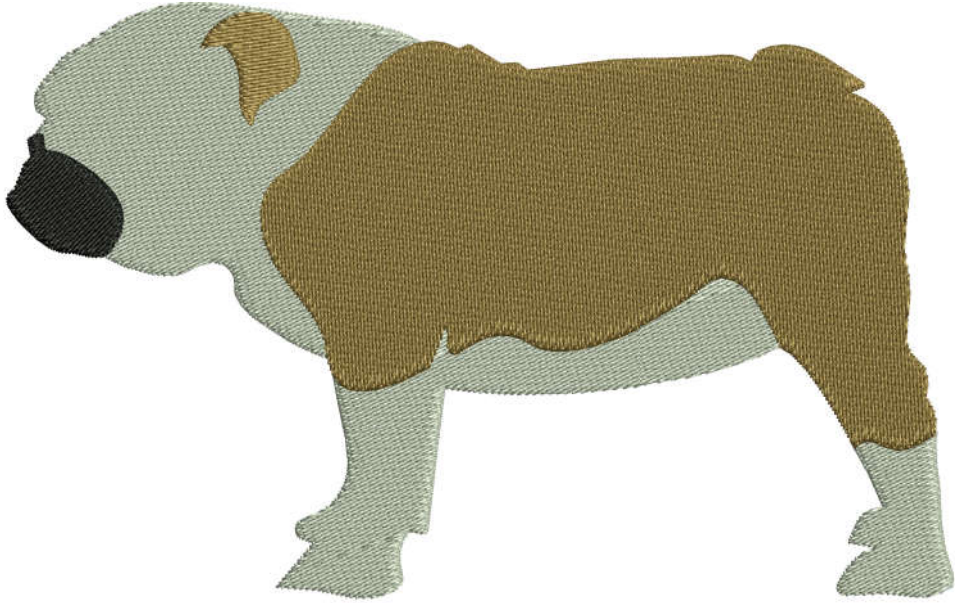
Stitches: 15266  
 Colors: 3  
 Height: 3.64 in  
 Width: 5.80 in  
 Zoom: 0.85



Machine format: Tajima  
 Color changes: 2  
 Stops: 3  
 Trims: 4  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 73.6 mm  
 Right: 73.6 mm  
 Up: 46.3 mm  
 Down: 46.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 21.13 in<sup>2</sup>  
 Max Stitch: 6.6 mm  
 Min Stitch: 0.3 mm  
 Max jump: 6.6 mm  
 Total Thread: 328.86ft  
 Total bobbin: 134.74ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	6514	1010	Light Grey	Madeira Classic 40
2.	14	520	1000	Emerald Black	Madeira Classic 40
3.	12	8230	1191	Brown	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-21155 8x8  
Colorway: Madeira Classic 40

Stitches: 26093  
Colors: 3  
Height: 4.89 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.0 mm  
Right: 99.0 mm  
Up: 62.0 mm  
Down: 62.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 38.10 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 577.97ft  
Total bobbin: 240.26ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	■	11055	1010 Light Grey	Madeira Classic 40
2.	14	■	831	1000 Emerald Black	Madeira Classic 40
3.	12	■	14205	1191 Brown	Madeira Classic 40

