Production Worksheet

Wilcom TrueSizer

Design: E-22115 8x10

Colorway: Madeira Classic 40

Stitches:	91127
Colors:	6
Height:	9.44 in
Width:	7.77 in
Zoom:	0.30

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	8
Stops:	9
Trims:	34
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	98.7 mm
Right:	98.7 mm
Up:	119.9 mm
Down:	119.9 mm
EndX:	0.00 in
EndY:	0.00 in
Area	73.33 in²
Max Stitch:	11.3 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	1917.06ft
Total bobbin:	779.75ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	45168	1064	golden	Madeira Classic 40
2.	10	12059	1172	Orange	Madeira Classic 40
3.	3	623	1146	Red	Madeira Classic 40
4.	13	647	1001	Super White	Madeira Classic 40
5.	4	264	1064	golden	Madeira Classic 40
6.	14	23074	1000	Emerald Black	Madeira Classic 40
7.	13	7522	1001	Super White	Madeira Classic 40
8.	18	885	1287	MIde Grey	Madeira Classic 40
9.	3	883	1146	Red	Madeira Classic 40