

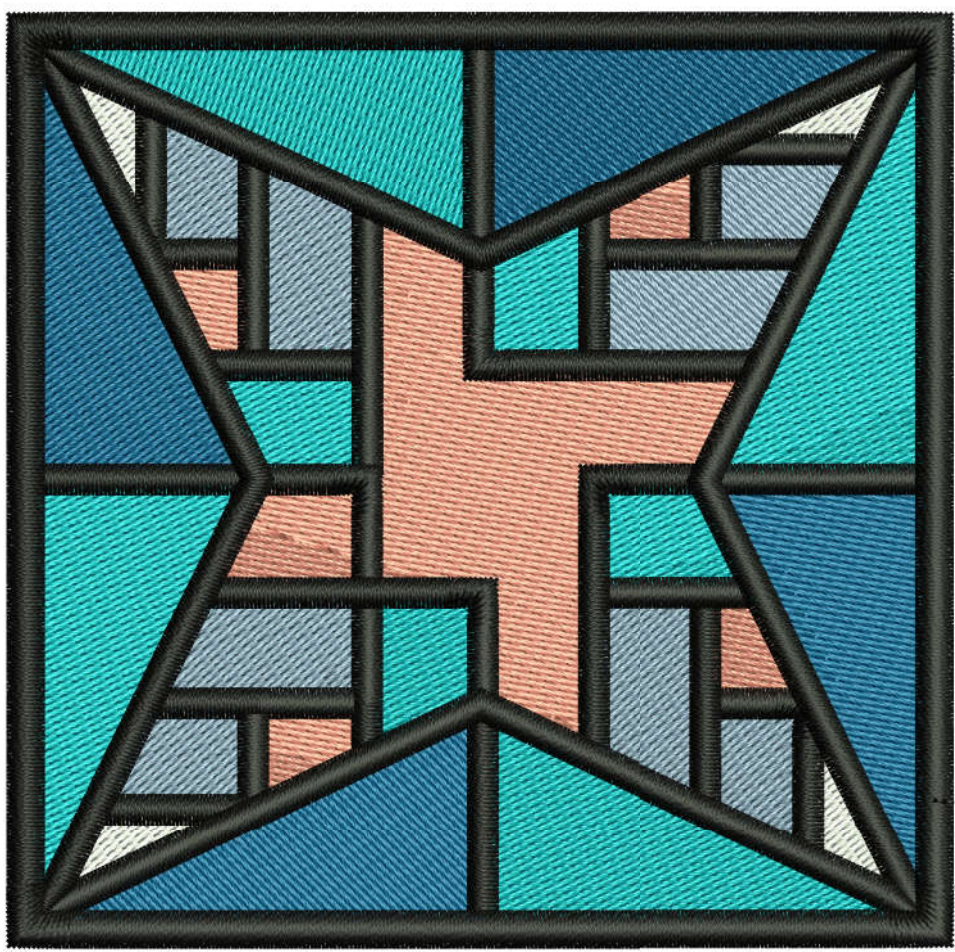
Production Worksheet

Wilcom TrueSizer
Design: E-21623 4x4
Colorway: Madeira Classic 40

Stitches: 27027
Colors: 6
Height: 3.75 in
Width: 3.78 in
Zoom: 1.30



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 12
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.0 mm
Right: 48.0 mm
Up: 47.6 mm
Down: 47.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.16 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 573.23ft
Total bobbin: 233.24ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	7408 1094	Sky	Madeira Classic 40
2.	13	□	1356 1001	Super White	Madeira Classic 40
3.	20	■	2847 1275	Powder blue	Madeira Classic 40
4.	1	■	2861 1020	Peach	Madeira Classic 40
5.	8	■	3588 1134	Dark blue	Madeira Classic 40
6.	14	■	8965 1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-21623 5x5

Colorway: Madeira Classic 40

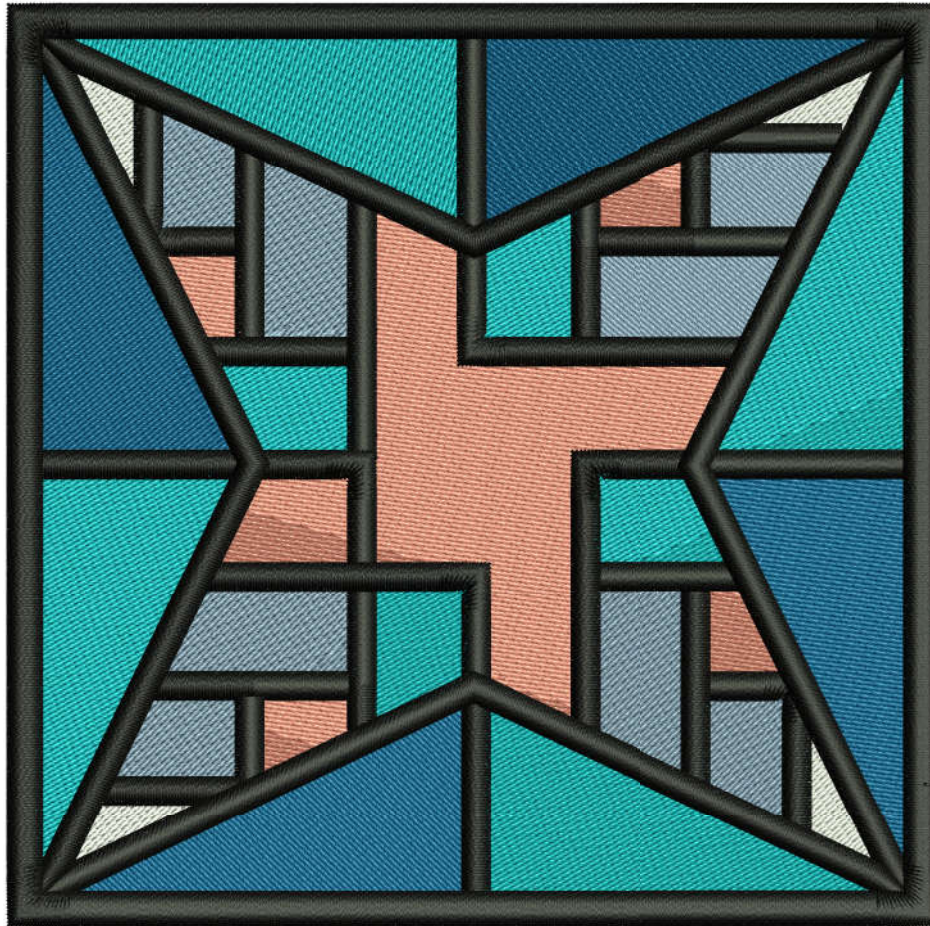
Stitches: 44954
Colors: 6
Height: 4.75 in
Width: 4.78 in
Zoom: 1.01

DigitEMB
www.digitemb.com

Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 11
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.7 mm
Right: 60.7 mm
Up: 60.3 mm
Down: 60.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.68 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 957.25ft
Total bobbin: 391.10ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	13598	1094	Sky	Madeira Classic 40
2.	13	2321	1001	Super White	Madeira Classic 40
3.	20	5302	1275	Powder blue	Madeira Classic 40
4.	1	5166	1020	Peach	Madeira Classic 40
5.	8	6788	1134	Dark blue	Madeira Classic 40
6.	14	11777	1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-21623 6x6

Colorway: Madeira Classic 40

Stitches: 64845

Colors: 6

Height: 5.74 in

Width: 5.78 in

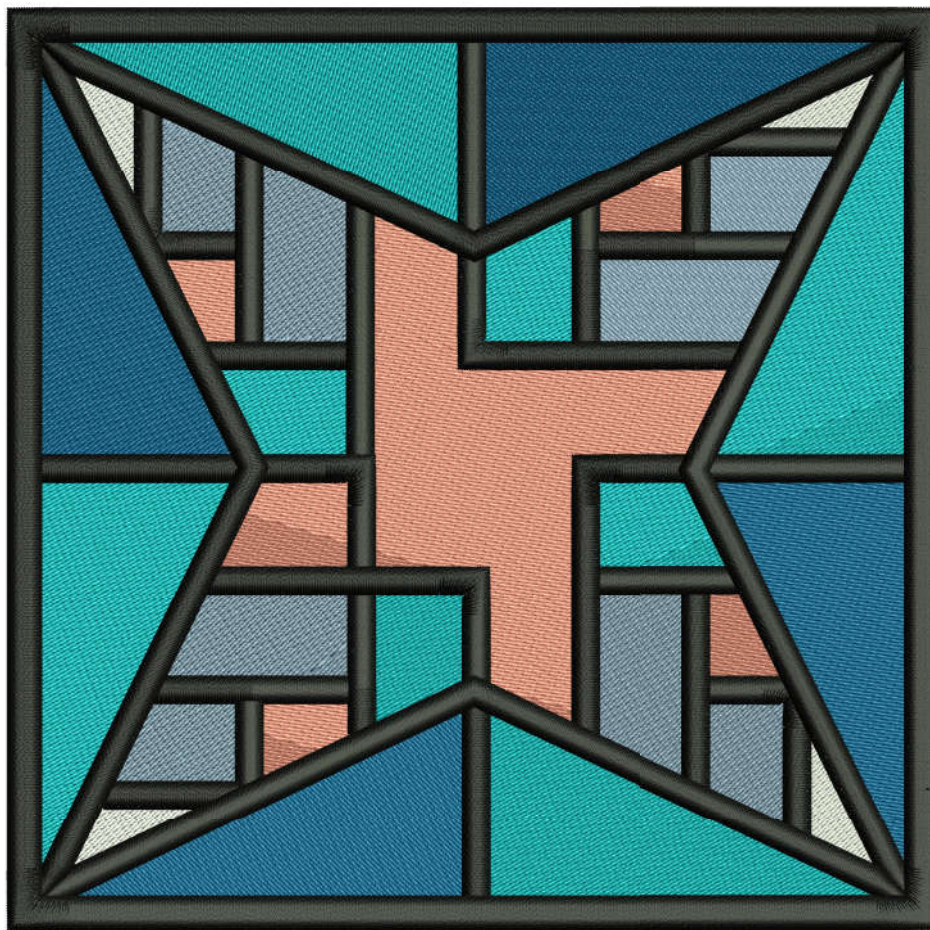
Zoom: 0.84

DigitEMB
www.digitemb.com

Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 11
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.4 mm
Right: 73.4 mm
Up: 72.9 mm
Down: 72.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.15 in²
Max Stitch: 6.9 mm
Min Stitch: 0.2 mm
Max jump: 6.9 mm
Total Thread: 1433.90ft
Total bobbin: 596.21ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	19995	1094	Sky	Madeira Classic 40
2.	13	3283	1001	Super White	Madeira Classic 40
3.	20	7745	1275	Powder blue	Madeira Classic 40
4.	1	7479	1020	Peach	Madeira Classic 40
5.	8	10164	1134	Dark blue	Madeira Classic 40
6.	14	16177	1000	Emerald Black	Madeira Classic 40



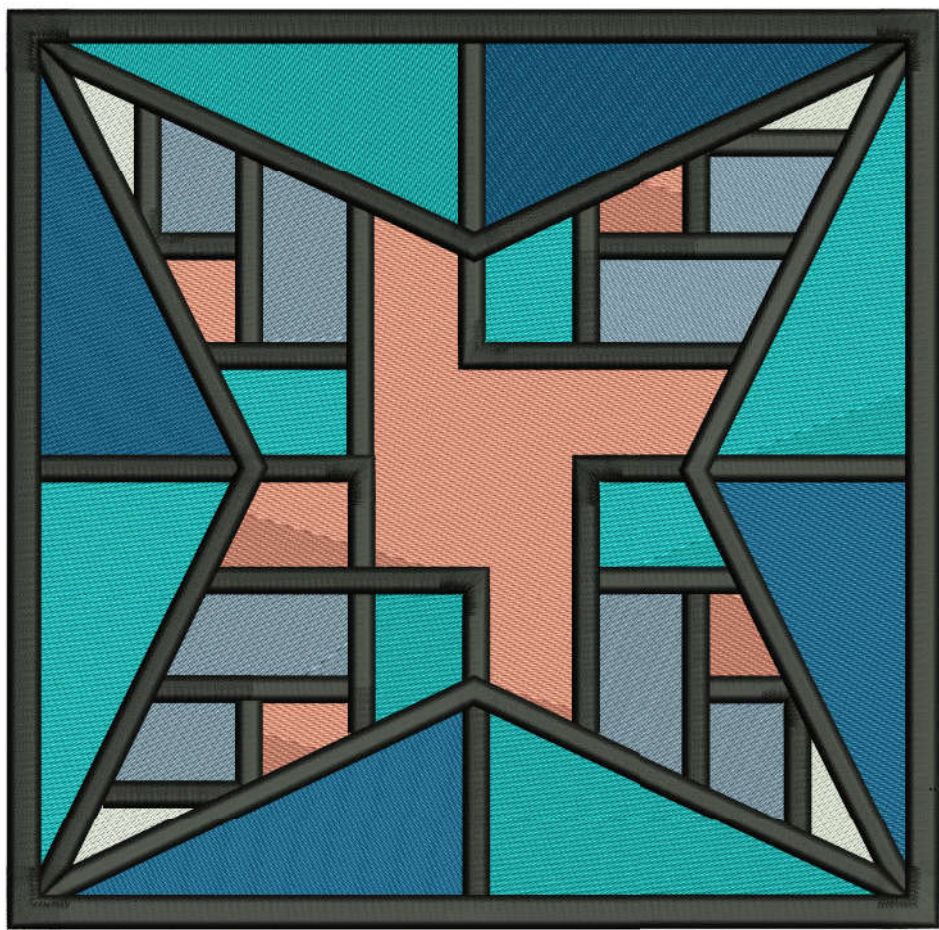
Production Worksheet

Wilcom TrueSizer
Design: E-21623 8x8
Colorway: Madeira Classic 40

Stitches: 107591
Colors: 6
Height: 7.45 in
Width: 7.53 in
Zoom: 0.64



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 11
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 95.6 mm
Right: 95.6 mm
Up: 94.6 mm
Down: 94.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 56.06 in²
Max Stitch: 7.0 mm
Min Stitch: 0.2 mm
Max jump: 6.9 mm
Total Thread: 2481.38ft
Total bobbin: 1050.73ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	33469	1094 Sky	Madeira Classic 40
2.	13	□	5259	1001 Super White	Madeira Classic 40
3.	20	■	12923	1275 Powder blue	Madeira Classic 40
4.	1	■	12301	1020 Peach	Madeira Classic 40
5.	8	■	16927	1134 Dark blue	Madeira Classic 40
6.	14	■	26710	1000 Emerald Black	Madeira Classic 40