Production Worksheet

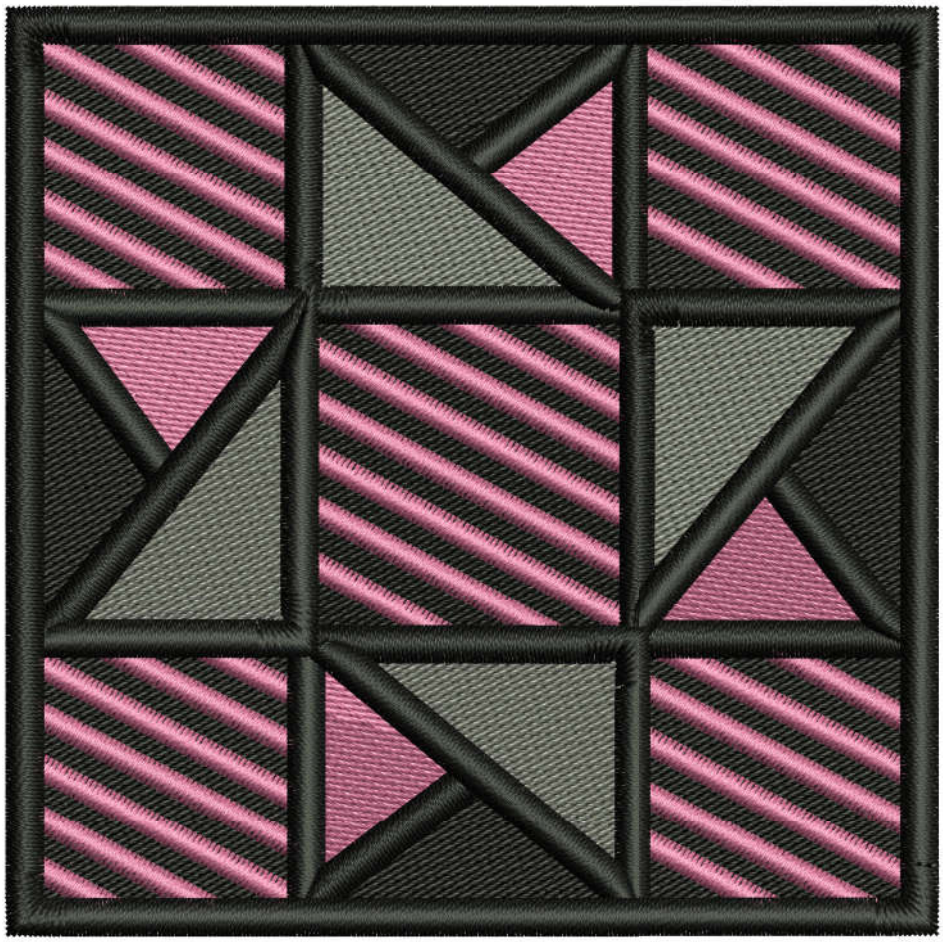
Wilcom TrueSizer

Design: E-21628 4x4

Colorway: Madeira Classic 40

Stitches:	28397
Colors:	3
Height:	3.53 in
Width:	3.53 in
Zoom:	1.37

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	3
Stops:	4
Trims:	4
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	44.8 mm
Right:	44.8 mm
Up:	44.8 mm
Down:	44.8 mm
EndX:	0.00 in
EndY:	0.00 in
Area	12.44 in²
Max Stitch:	8.1 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	574.63ft
Total bobbin:	229.13ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	12152	1000	Emerald Black	Madeira Classic 40
2.	6	6581	1309	Pink	Madeira Classic 40
3.	18	3013	1287	Mlde Grey	Madeira Classic 40
4.	14	6649	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-21628 5x5

Colorway: Madeira Classic 40

Stitches:	45933
Colors:	3
Height:	4.78 in
Width:	4.78 in
Zoom:	1.01

DigitEMB
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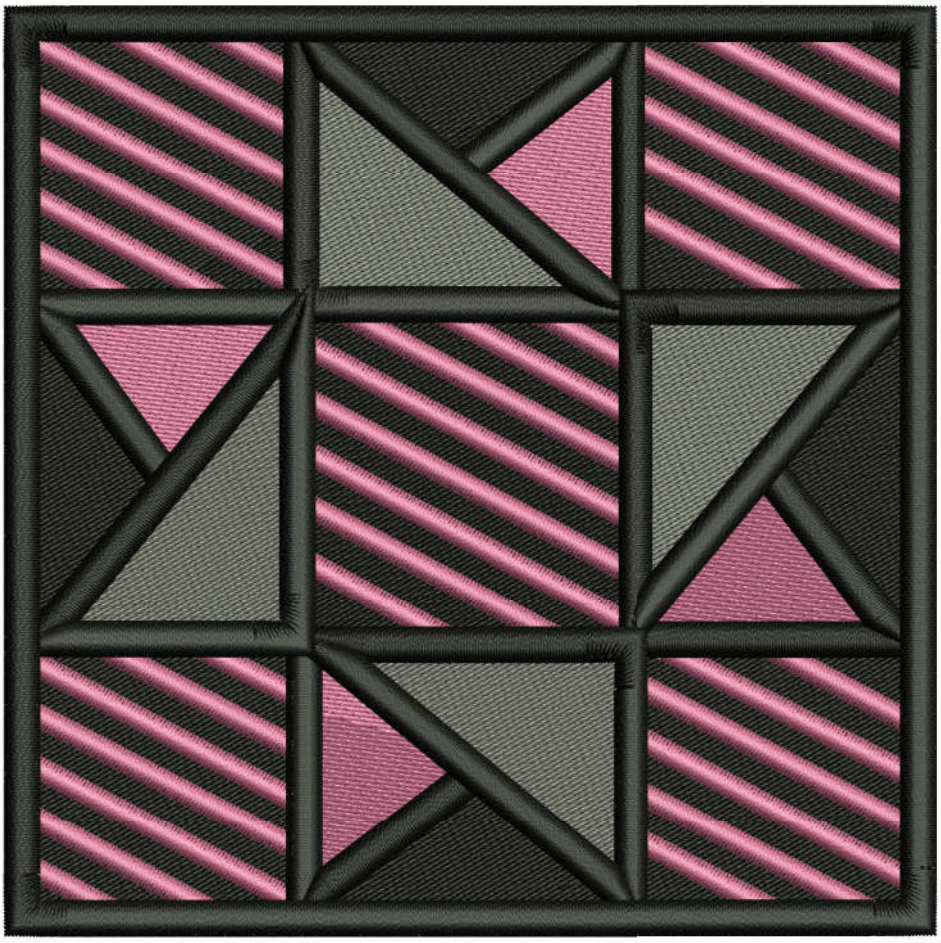


Machine format:	Tajima
Color changes:	3
Stops:	4
Trims:	4
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	60.7 mm
Right:	60.7 mm
Up:	60.7 mm
Down:	60.7 mm
EndX:	0.00 in
EndY:	0.00 in
Area	22.84 in²
Max Stitch:	8.3 mm
Min Stitch:	0.3 mm
Max jump:	6.7 mm
Total Thread:	1001.39ft
Total bobbin:	413.84ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	21254	1000	Emerald Black	Madeira Classic 40
2.	6	9699	1309	Pink	Madeira Classic 40
3.	18	5114	1287	Mlde Grey	Madeira Classic 40
4.	14	9864	1000	Emerald Black	Madeira Classic 40

Production Worksheet

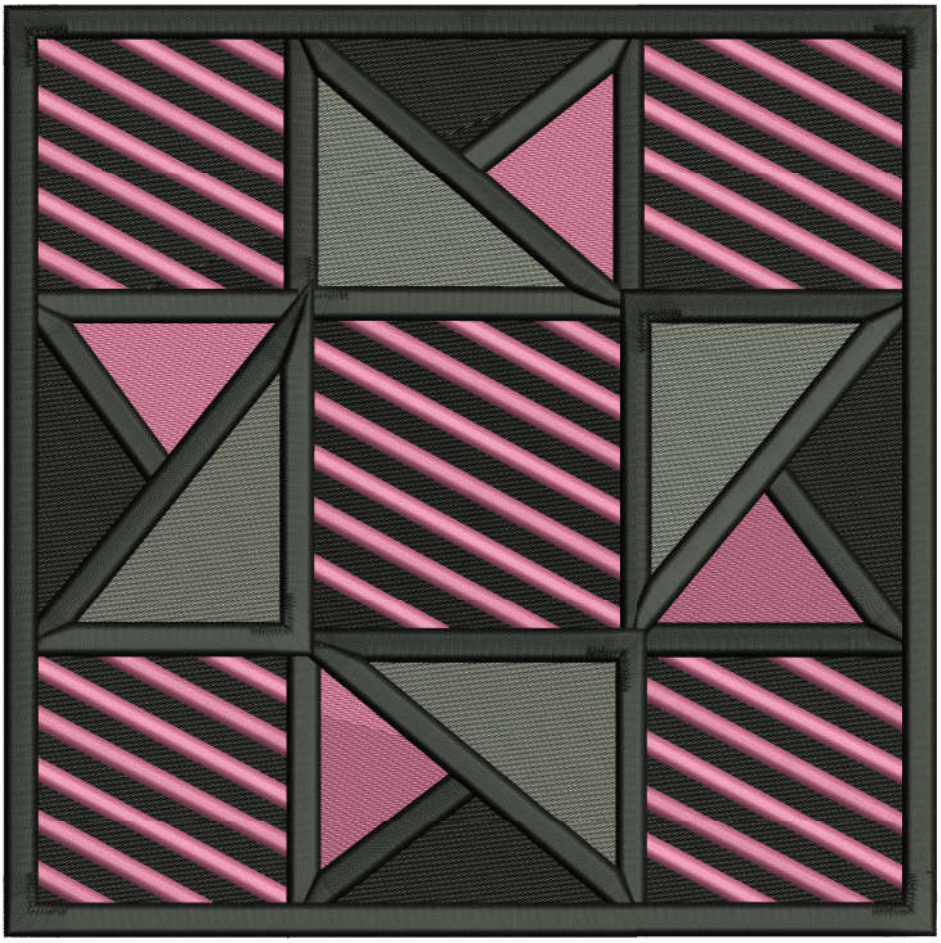
Wilcom TrueSizer

Design: E-21628 8x8

Colorway: Madeira Classic 40

Stitches:	112828
Colors:	3
Height:	7.80 in
Width:	7.78 in
Zoom:	0.62

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	3
Stops:	4
Trims:	4
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	98.8 mm
Right:	98.8 mm
Up:	99.1 mm
Down:	99.1 mm
EndX:	0.00 in
EndY:	0.00 in
Area	60.67 in²
Max Stitch:	7.3 mm
Min Stitch:	0.3 mm
Max jump:	6.8 mm
Total Thread:	2757.18ft
Total bobbin:	1194.19ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	57326	1000	Emerald Black	Madeira Classic 40
2.	6	21601	1309	Pink	Madeira Classic 40
3.	18	13434	1287	Mlde Grey	Madeira Classic 40
4.	14	20465	1000	Emerald Black	Madeira Classic 40

Production Worksheet

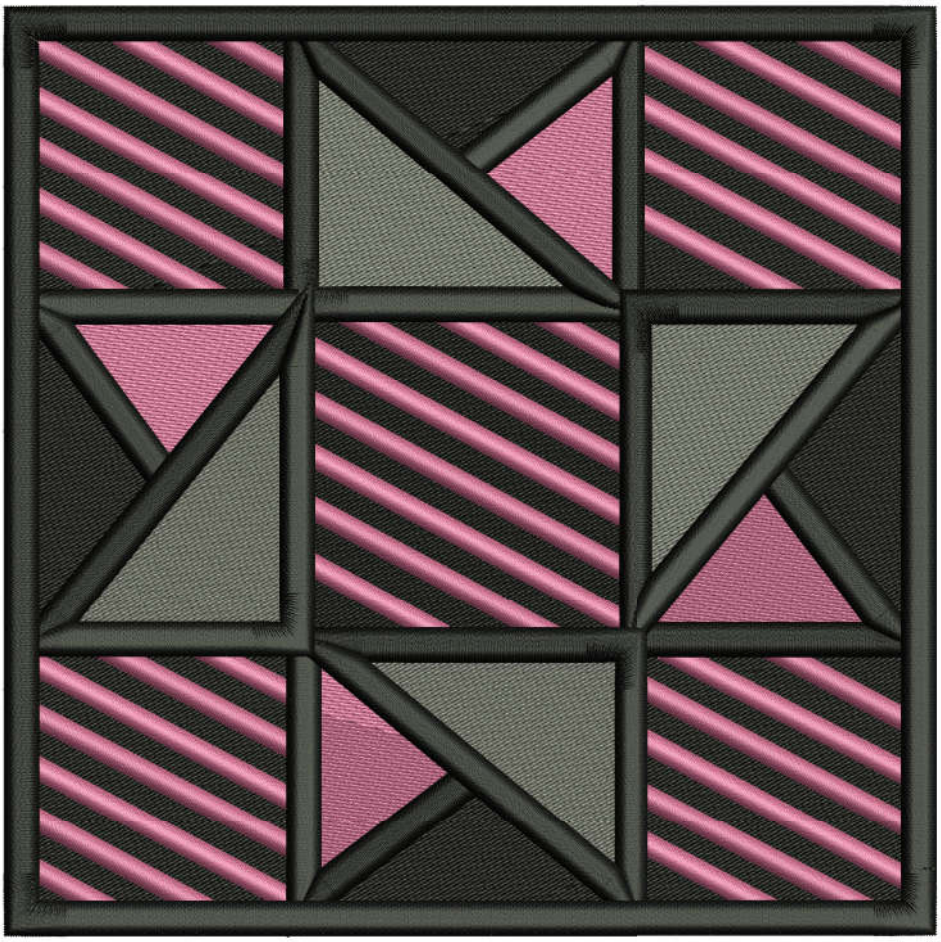
Wilcom TrueSizer

Design: E-21628 6x6

Colorway: Madeira Classic 40

Stitches:	67389
Colors:	3
Height:	5.78 in
Width:	5.78 in
Zoom:	0.84

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	3
Stops:	4
Trims:	4
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	73.4 mm
Right:	73.4 mm
Up:	73.5 mm
Down:	73.5 mm
EndX:	0.00 in
EndY:	0.00 in
Area	33.42 in²
Max Stitch:	7.4 mm
Min Stitch:	0.3 mm
Max jump:	6.9 mm
Total Thread:	1531.59ft
Total bobbin:	644.60ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	31562	1000	Emerald Black	Madeira Classic 40
2.	6	14209	1309	Pink	Madeira Classic 40
3.	18	7509	1287	Mlde Grey	Madeira Classic 40
4.	14	14107	1000	Emerald Black	Madeira Classic 40