

Production Worksheet

Wilcom TrueSizer
Design: E-21633 4x4
Colorway: Madeira Classic 40

Stitches: 20172
Colors: 5
Height: 3.53 in
Width: 3.53 in
Zoom: 1.43



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 44.8 mm
Right: 44.8 mm
Up: 44.8 mm
Down: 44.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.44 in²
Max Stitch: 11.3 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 403.52ft
Total bobbin: 159.32ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	<input type="checkbox"/>	4080	1001 Super White	Madeira Classic 40
2.	17	<input type="checkbox"/>	2301	1045 Light Blue	Madeira Classic 40
3.	12	<input type="checkbox"/>	2470	1191 Brown	Madeira Classic 40
4.	10	<input type="checkbox"/>	5057	1172 Orange	Madeira Classic 40
5.	6	<input type="checkbox"/>	4209	1309 Pink	Madeira Classic 40
6.	13	<input type="checkbox"/>	2053	1001 Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21633 5x5
Colorway: Madeira Classic 40

Stitches: 34509
Colors: 5
Height: 4.73 in
Width: 4.72 in
Zoom: 1.07



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 59.9 mm
Right: 59.9 mm
Up: 60.0 mm
Down: 60.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.31 in²
Max Stitch: 6.9 mm
Min Stitch: 0.2 mm
Max jump: 6.9 mm
Total Thread: 711.02ft
Total bobbin: 285.80ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13		7254	1001 Super White	Madeira Classic 40
2.	17		4028	1045 Light Blue	Madeira Classic 40
3.	12		4281	1191 Brown	Madeira Classic 40
4.	10		8921	1172 Orange	Madeira Classic 40
5.	6		7403	1309 Pink	Madeira Classic 40
6.	13		2620	1001 Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-21633 6x6

Colorway: Madeira Classic 40

Stitches: 48909
Colors: 5
Height: 5.77 in
Width: 5.76 in
Zoom: 0.86



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.1 mm
Right: 73.1 mm
Up: 73.2 mm
Down: 73.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.19 in²
Max Stitch: 6.9 mm
Min Stitch: 0.2 mm
Max jump: 6.9 mm
Total Thread: 1036.32ft
Total bobbin: 422.58ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	<input type="checkbox"/>	10429	1001 Super White	Madeira Classic 40
2.	17	<input type="checkbox"/>	5704	1045 Light Blue	Madeira Classic 40
3.	12	<input type="checkbox"/>	6064	1191 Brown	Madeira Classic 40
4.	10	<input type="checkbox"/>	12729	1172 Orange	Madeira Classic 40
5.	6	<input type="checkbox"/>	10653	1309 Pink	Madeira Classic 40
6.	13	<input type="checkbox"/>	3328	1001 Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21633 8x8
Colorway: Madeira Classic 40

Stitches: 87062
Colors: 5
Height: 7.76 in
Width: 7.73 in
Zoom: 0.64



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 11
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 98.2 mm
Right: 98.2 mm
Up: 98.6 mm
Down: 98.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 60.02 in²
Max Stitch: 6.9 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 1911.65ft
Total bobbin: 792.93ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	<input type="checkbox"/>	18908	1001 Super White	Madeira Classic 40
2.	17	<input type="checkbox"/>	10160	1045 Light Blue	Madeira Classic 40
3.	12	<input type="checkbox"/>	10754	1191 Brown	Madeira Classic 40
4.	10	<input type="checkbox"/>	22960	1172 Orange	Madeira Classic 40
5.	6	<input type="checkbox"/>	19205	1309 Pink	Madeira Classic 40
6.	13	<input type="checkbox"/>	5073	1001 Super White	Madeira Classic 40