

Production Worksheet

Wilcom TrueSizer

Design: E-21634 4x4

Colorway: Madeira Classic 40

Stitches: 34598

Colors: 5

Height: 3.44 in

Width: 3.54 in

Zoom: 1.39

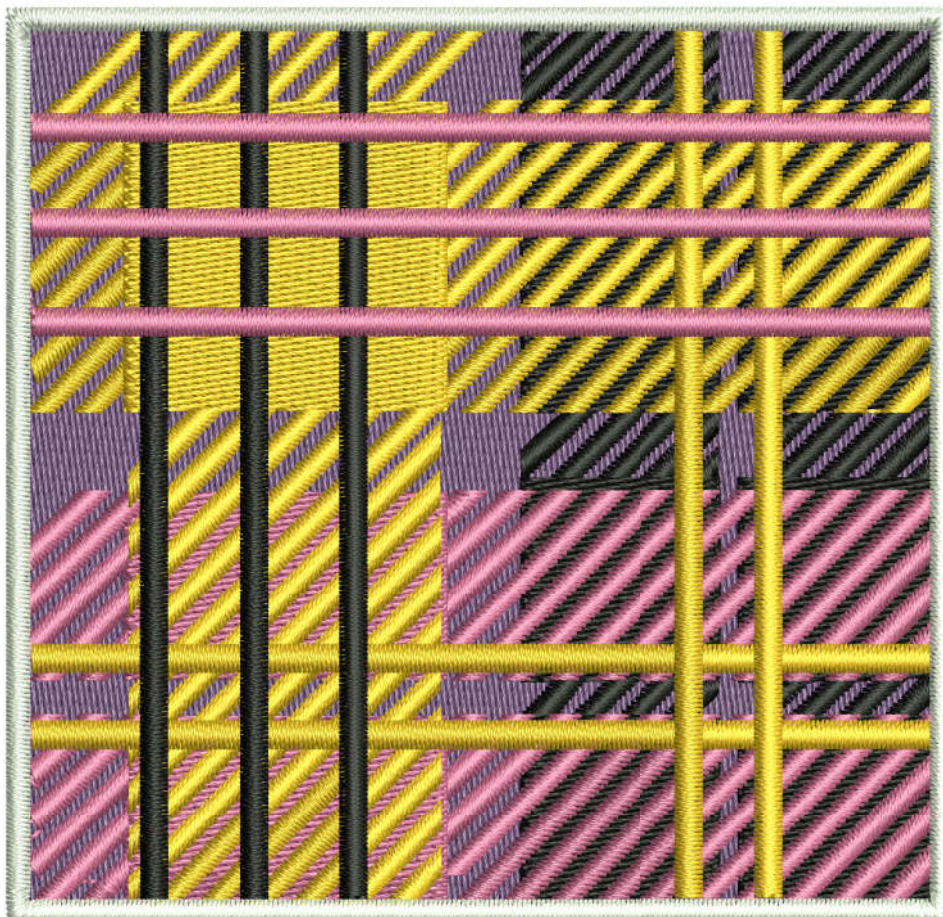
DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 9
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 45.0 mm
Right: 45.0 mm
Up: 43.6 mm
Down: 43.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.17 in²
Max Stitch: 8.1 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 674.02ft
Total bobbin: 263.33ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	11	8874	1033	Purple	Madeira Classic 40
2.	14	6070	1000	Emerald Black	Madeira Classic 40
3.	6	5541	1309	Pink	Madeira Classic 40
4.	4	9200	1064	golden	Madeira Classic 40
5.	14	1570	1000	Emerald Black	Madeira Classic 40
6.	6	1455	1309	Pink	Madeira Classic 40
7.	13	1886	1001	Super White	Madeira Classic 40



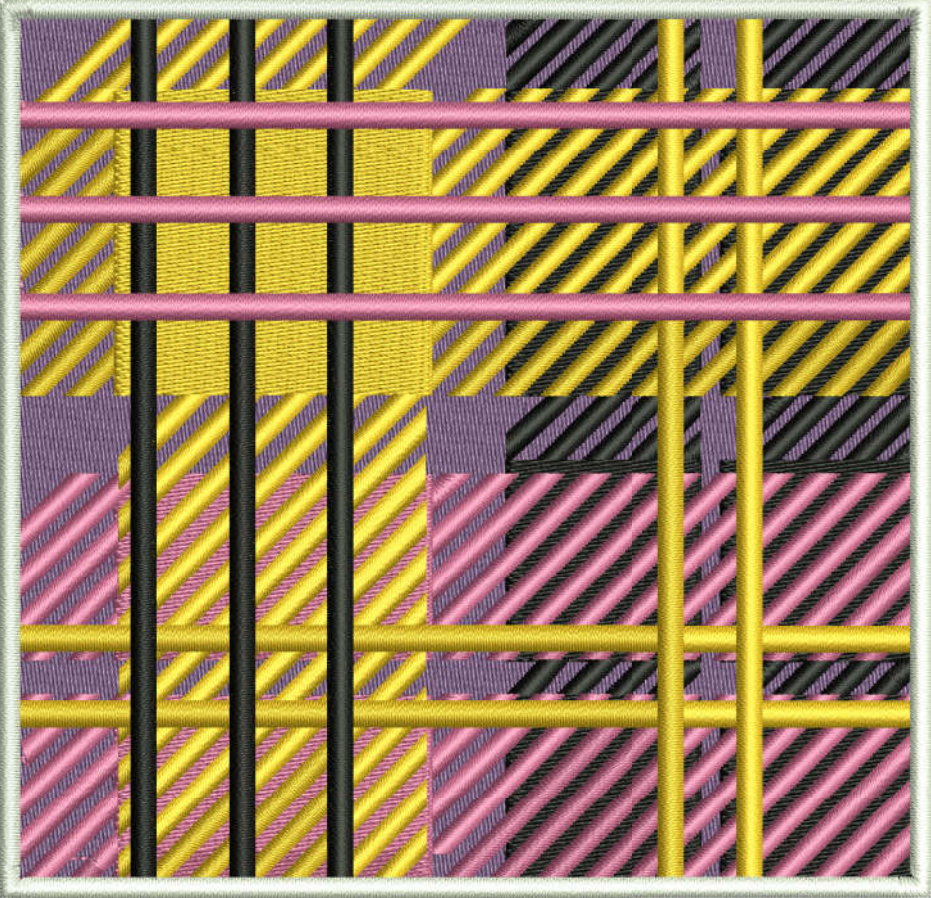
Production Worksheet

Wilcom TrueSizer
 Design: E-21634 5x5
 Colorway: Madeira Classic 40

Stitches: 57985
 Colors: 5
 Height: 4.63 in
 Width: 4.78 in
 Zoom: 1.01



Machine format: Tajima
 Color changes: 6
 Stops: 7
 Trims: 10
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 60.7 mm
 Right: 60.7 mm
 Up: 58.8 mm
 Down: 58.8 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 22.11 in²
 Max Stitch: 7.5 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 1230.13ft
 Total bobbin: 501.94ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	11	15845	1033	Purple	Madreia Classic 40
2.	14	10806	1000	Emerald Black	Madreia Classic 40
3.	6	9283	1309	Pink	Madreia Classic 40
4.	4	14690	1064	golden	Madreia Classic 40
5.	14	2363	1000	Emerald Black	Madreia Classic 40
6.	6	2266	1309	Pink	Madreia Classic 40
7.	13	2730	1001	Super White	Madreia Classic 40

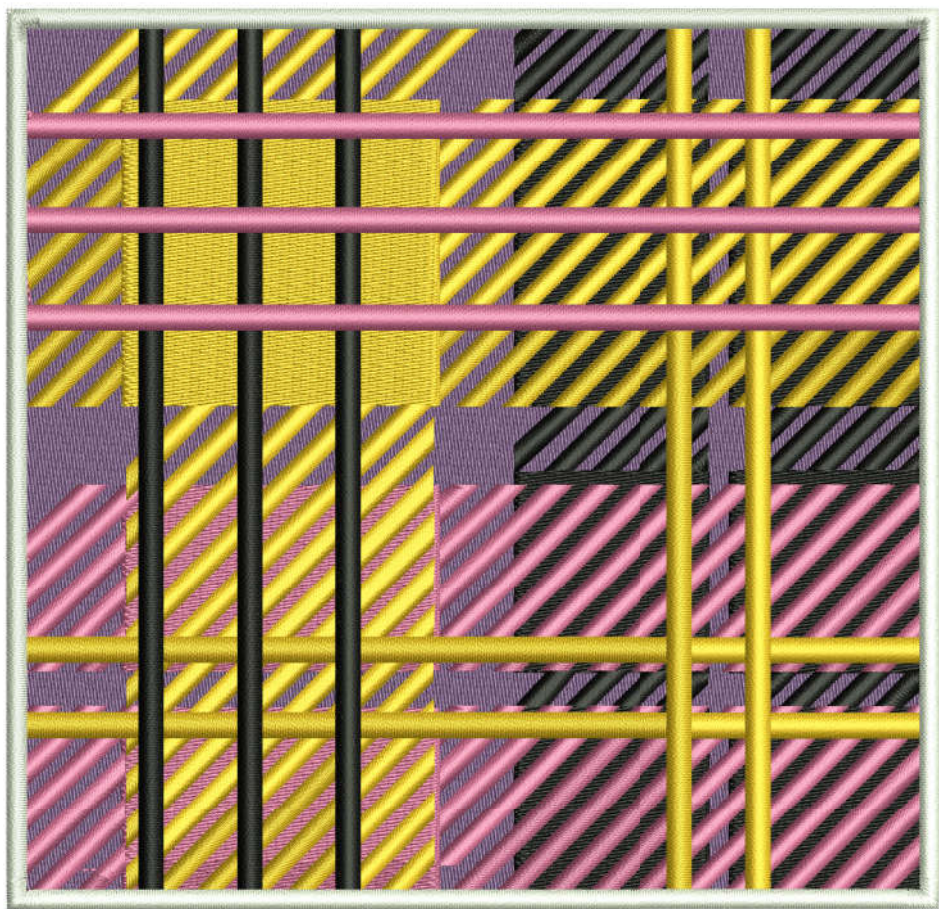
Production Worksheet

Wilcom TrueSizer
Design: E-21634 6x6
Colorway: Madeira Classic 40

Stitches: 78215
Colors: 5
Height: 5.60 in
Width: 5.78 in
Zoom: 0.84



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 12
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.3 mm
Right: 73.3 mm
Up: 71.1 mm
Down: 71.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 32.32 in²
Max Stitch: 9.0 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 1749.77ft
Total bobbin: 731.22ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	11	22660	1033	Purple	Madreia Classic 40
2.	14	15100	1000	Emerald Black	Madreia Classic 40
3.	6	12233	1309	Pink	Madreia Classic 40
4.	4	19009	1064	golden	Madreia Classic 40
5.	14	2960	1000	Emerald Black	Madreia Classic 40
6.	6	2815	1309	Pink	Madreia Classic 40
7.	13	3436	1001	Super White	Madreia Classic 40

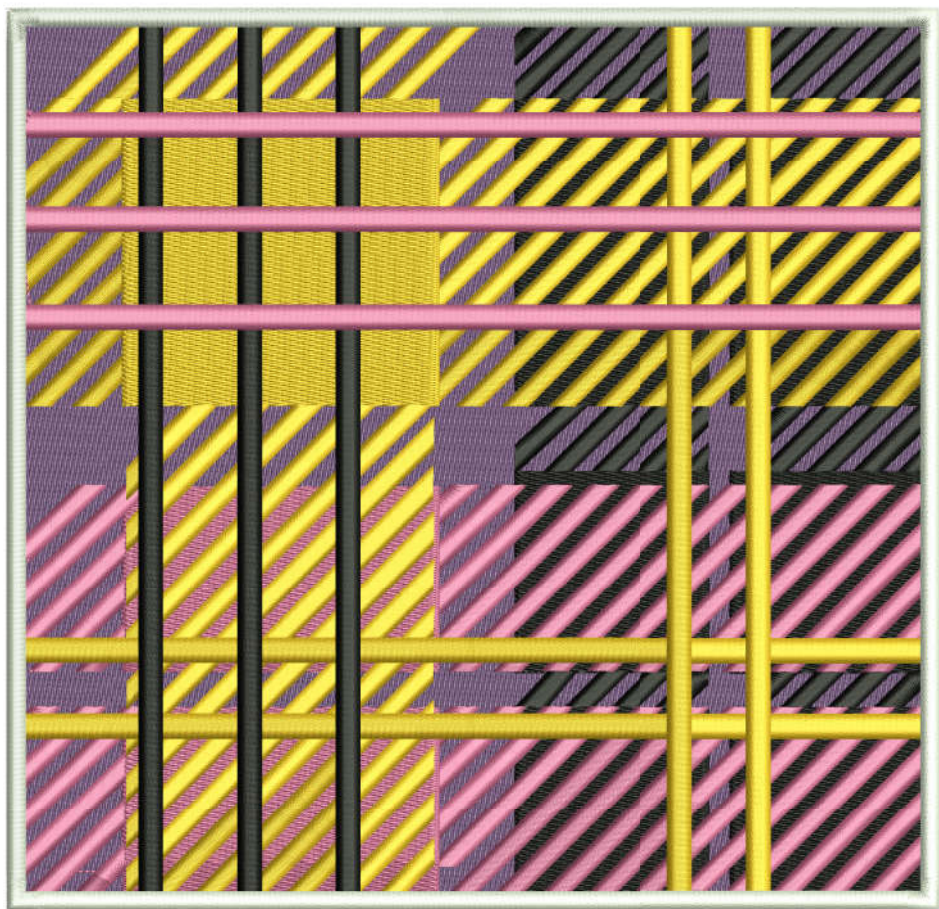
Production Worksheet

Wilcom TrueSizer
Design: E-21634 8x8
Colorway: Madeira Classic 40

Stitches: 130774
Colors: 5
Height: 7.55 in
Width: 7.78 in
Zoom: 0.62



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 37
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 98.8 mm
Right: 98.8 mm
Up: 95.8 mm
Down: 95.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 58.70 in²
Max Stitch: 7.4 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 3144.84ft
Total bobbin: 1353.55ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	11	39397	1033	Purple	Madeira Classic 40
2.	14	25945	1000	Emerald Black	Madeira Classic 40
3.	6	20108	1309	Pink	Madeira Classic 40
4.	4	30645	1064	golden	Madeira Classic 40
5.	14	4861	1000	Emerald Black	Madeira Classic 40
6.	6	4724	1309	Pink	Madeira Classic 40
7.	13	5092	1001	Super White	Madeira Classic 40