

Production Worksheet

Wilcom TrueSizer

Design: E-20032 8x8

Colorway: Madeira Classic 40

Stitches: 50434

Colors: 5

Height: 6.82 in

Width: 6.80 in

Zoom: 0.71



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 86.4 mm
Right: 86.4 mm
Up: 86.7 mm
Down: 86.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 46.43 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1126.59ft
Total bobbin: 469.94ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	35848	1064	golden	Madeira Classic 40
2.	24	533	1158	Drak Brown	Madeira Classic 40
3.	13	7183	1001	Super White	Madeira Classic 40
4.	8	3847	1134	Dark blue	Madeira Classic 40
5.	14	1678	1000	Emerald Black	Madeira Classic 40
6.	13	391	1001	Super White	Madeira Classic 40
7.	14	952	1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-20032 6x6

Colorway: Madeira Classic 40

Stitches: 38249

Colors: 5

Height: 5.83 in

Width: 5.80 in

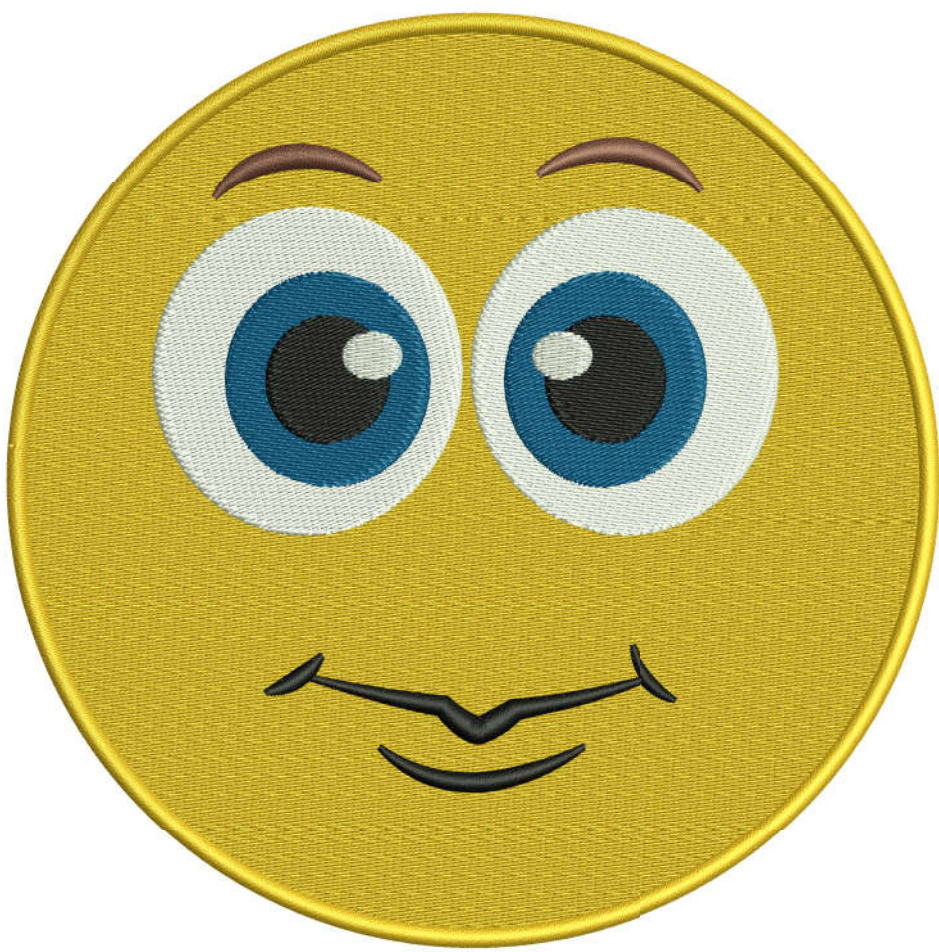
Zoom: 0.83



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 74.1 mm
Down: 74.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.86 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 837.98ft
Total bobbin: 346.30ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	27041	1064 golden	Madeira Classic 40
2.	24	■	448	1158 Drak Brown	Madeira Classic 40
3.	13	□	5435	1001 Super White	Madeira Classic 40
4.	8	■	2937	1134 Dark blue	Madeira Classic 40
5.	14	■	1271	1000 Emerald Black	Madeira Classic 40
6.	13	□	318	1001 Super White	Madeira Classic 40
7.	14	■	797	1000 Emerald Black	Madeira Classic 40



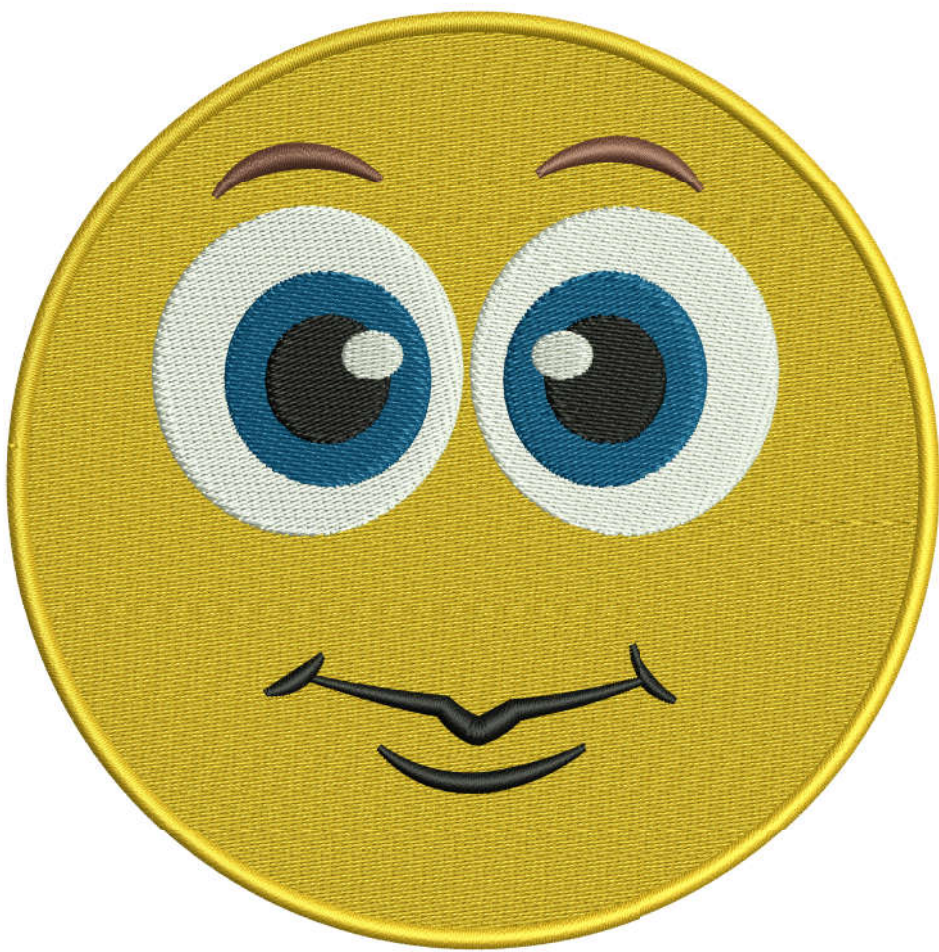
Production Worksheet

Wilcom TrueSizer
Design: E-20032 5x5
Colorway: Madeira Classic 40

Stitches: 27539
Colors: 5
Height: 4.84 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 61.5 mm
Down: 61.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.27 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 588.34ft
Total bobbin: 240.01ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	19233	1064	golden	Madeira Classic 40
2.	24	365	1158	Drak Brown	Madeira Classic 40
3.	13	3945	1001	Super White	Madeira Classic 40
4.	8	2169	1134	Dark blue	Madeira Classic 40
5.	14	918	1000	Emerald Black	Madeira Classic 40
6.	13	251	1001	Super White	Madeira Classic 40
7.	14	656	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20032 4x4
Colorway: Madeira Classic 40

Stitches: 18396
Colors: 5
Height: 3.80 in
Width: 3.80 in
Zoom: 1.27



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.47 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 379.36ft
Total bobbin: 151.72ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	12673	1064	golden	Madeira Classic 40
2.	24	283	1158	Drak Brown	Madeira Classic 40
3.	13	2661	1001	Super White	Madeira Classic 40
4.	8	1472	1134	Dark blue	Madeira Classic 40
5.	14	625	1000	Emerald Black	Madeira Classic 40
6.	13	167	1001	Super White	Madeira Classic 40
7.	14	513	1000	Emerald Black	Madeira Classic 40