

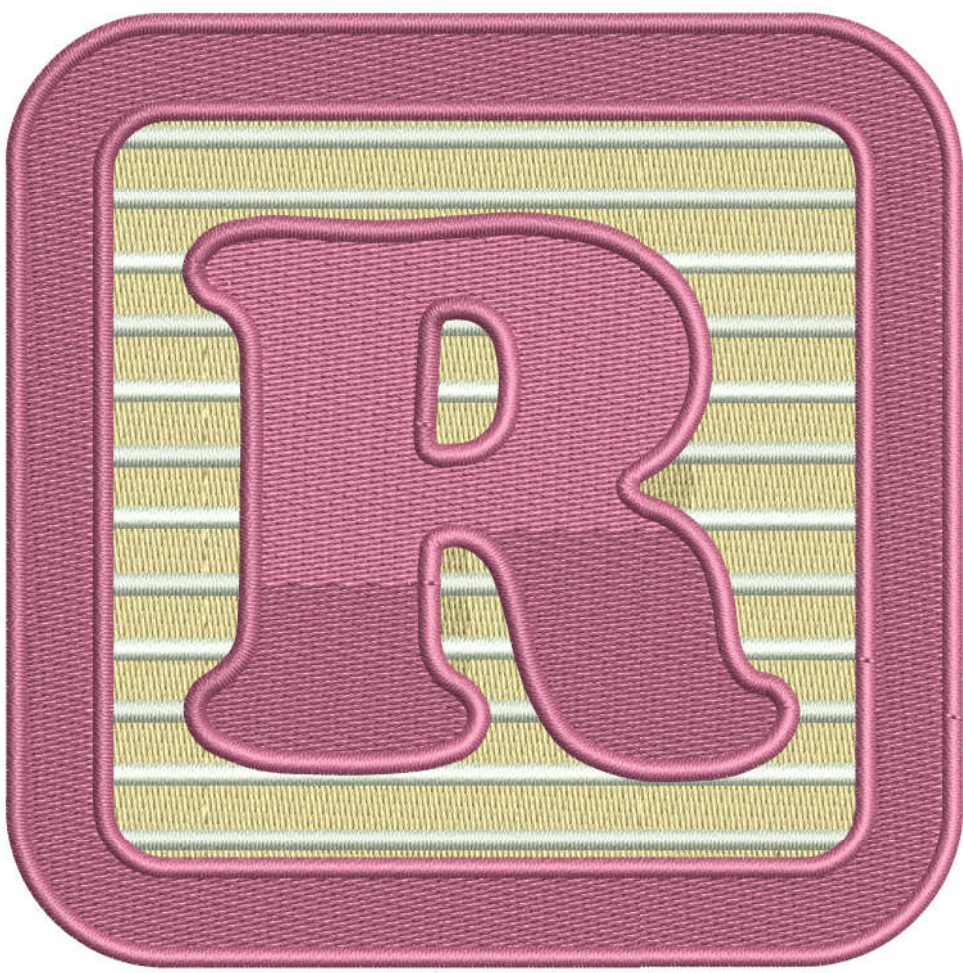
Production Worksheet

Wilcom TrueSizer
Design: E-20381 4x4
Colorway: Madeira Classic 40

Stitches: 28701
Colors: 3
Height: 3.80 in
Width: 3.80 in
Zoom: 1.31



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.46 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 557.14ft
Total bobbin: 217.78ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		8191 1066	Fune / Sand	Madeira Classic 40
2.	13		4250 1001	Super White	Madeira Classic 40
3.	6		16258 1309	Pink	Madeira Classic 40

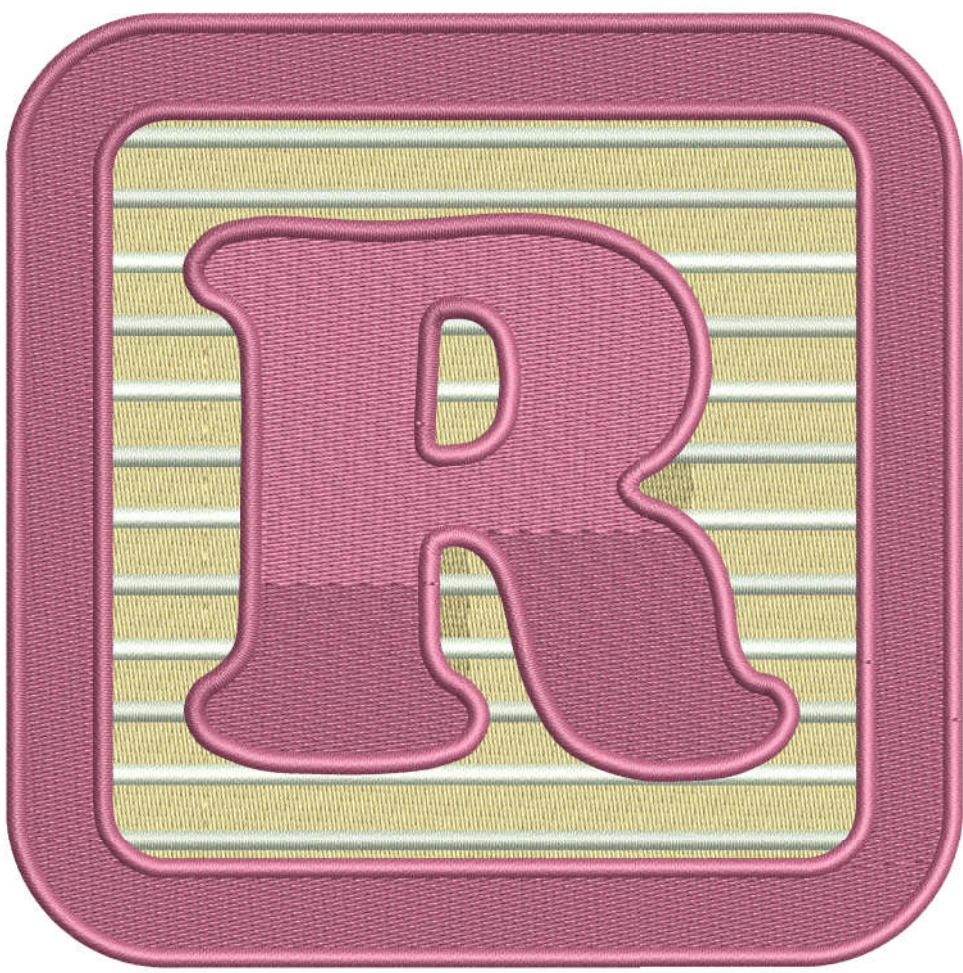
Production Worksheet

Wilcom TrueSizer
Design: E-20381 5x5
Colorway: Madeira Classic 40




Stitches: 41203
Colors: 3
Height: 4.80 in
Width: 4.80 in
Zoom: 1.04



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.03 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 845.70ft
Total bobbin: 340.16ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		12533	1066 Fune / Sand	Madeira Classic 40
2.	13		5429	1001 Super White	Madeira Classic 40
3.	6		23239	1309 Pink	Madeira Classic 40

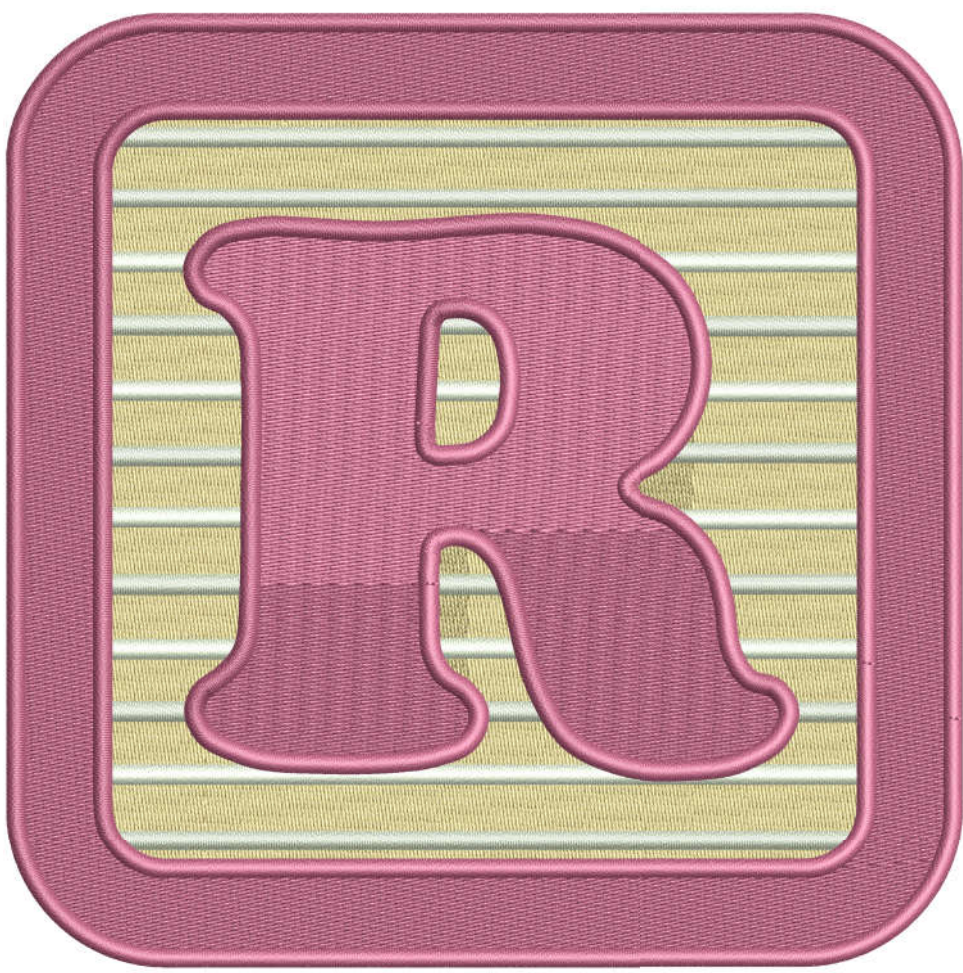
Production Worksheet

Wilcom TrueSizer
Design: E-20381 6x6
Colorway: Madeira Classic 40

Stitches: 56058
Colors: 3
Height: 5.80 in
Width: 5.80 in
Zoom: 0.86



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.59 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1199.97ft
Total bobbin: 492.34ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		17717	1066 Fune / Sand	Madeira Classic 40
2.	13		6773	1001 Super White	Madeira Classic 40
3.	6		31566	1309 Pink	Madeira Classic 40

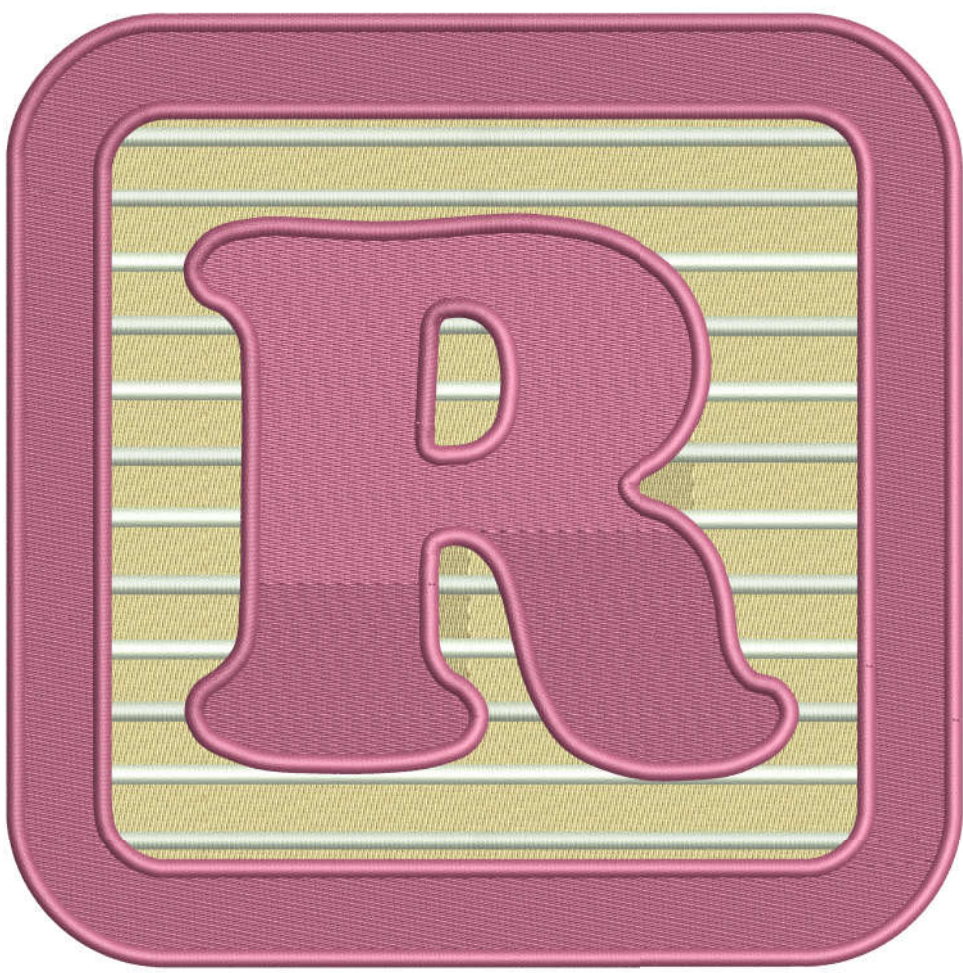
Production Worksheet

Wilcom TrueSizer
Design: E-20381 8x8
Colorway: Madeira Classic 40

Stitches: 92250
Colors: 3
Height: 7.80 in
Width: 7.80 in
Zoom: 0.64



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 60.81 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 2099.28ft
Total bobbin: 884.54ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		30929	1066 Fune / Sand	Madeira Classic 40
2.	13		9540	1001 Super White	Madeira Classic 40
3.	6		51779	1309 Pink	Madeira Classic 40