

Production Worksheet

Wilcom TrueSizer
Design: E-22612 4x4
Colorway: Madeira Classic 40

Stitches: 14204
Colors: 4
Height: 3.81 in
Width: 3.03 in
Zoom: 1:1



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 17
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 38.5 mm
Right: 38.5 mm
Up: 48.4 mm
Down: 48.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.55 in²
Max Stitch: 12.0 mm
Min Stitch: 0.2 mm
Max jump: 6.9 mm
Total Thread: 243.34ft
Total bobbin: 87.41ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	□	5047	1001 Super White	Madeira Classic 40
2.	14	■	3038	1000 Emerald Black	Madeira Classic 40
3.	12	■	4622	1191 Brown	Madeira Classic 40
4.	14	■	487	1000 Emerald Black	Madeira Classic 40
5.	13	□	639	1001 Super White	Madeira Classic 40
6.	14	■	320	1000 Emerald Black	Madeira Classic 40
7.	3	■	49	1146 Red	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-22612 5x5
Colorway: Madeira Classic 40

Stitches: 19924
Colors: 4
Height: 4.81 in
Width: 3.82 in
Zoom: 1:1



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 20
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.5 mm
Right: 48.5 mm
Up: 61.1 mm
Down: 61.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 18.37 in²
Max Stitch: 8.3 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 361.22ft
Total bobbin: 135.03ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	□	7563	1001 Super White	Madeira Classic 40
2.	14	■	4410	1000 Emerald Black	Madeira Classic 40
3.	12	■	5904	1191 Brown	Madeira Classic 40
4.	14	■	611	1000 Emerald Black	Madeira Classic 40
5.	13	□	974	1001 Super White	Madeira Classic 40
6.	14	■	402	1000 Emerald Black	Madeira Classic 40
7.	3	■	58	1146 Red	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-22612 6x6

Colorway: Madeira Classic 40

Stitches: 26568

Colors: 4

Height: 5.81 in

Width: 4.62 in

Zoom: 1:1

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 22
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 58.7 mm
Right: 58.7 mm
Up: 73.8 mm
Down: 73.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 26.84 in²
Max Stitch: 9.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 503.00ft
Total bobbin: 193.21ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	□	10628	1001 Super White	Madeira Classic 40
2.	14	■	6077	1000 Emerald Black	Madeira Classic 40
3.	12	■	7247	1191 Brown	Madeira Classic 40
4.	14	■	738	1000 Emerald Black	Madeira Classic 40
5.	13	□	1348	1001 Super White	Madeira Classic 40
6.	14	■	469	1000 Emerald Black	Madeira Classic 40
7.	3	■	59	1146 Red	Madeira Classic 40

